## PVC Cable Color Code Chart

## Insulation Color Code

Twisted pair telephone cables and wires us the standard 25-pair color code system adopted by Western Electric. This color code requires only ten different insulation colors: five for the "tip" conductors in twisted pairs; five for the "ring" conductors in twisted pairs. The "tip" and "ring" combinations produce twenty-five uniquely color-coded twisted pairs.

| Pair No. | Tip | Ring |
| :---: | :---: | :---: |
| 1 | White | Blue |
| 2 | White | Orange |
| 3 | White | Green |
| 4 | White | Brown |
| 5 | White | Slate |
|  |  |  |
| 6 | Red | Blue |
| 7 | Red | Orange |
| 8 | Red | Green |
| 9 | Red | Brown |
| 10 | Red | Slate |
|  |  |  |
| 11 | Black | Blue |
| 12 | Black | Orange |
| 13 | Black | Green |
| 14 | Black | Brown |
| 15 | Black | Slate |
|  |  |  |
| 16 | Yellow | Blue |
| 17 | Yellow | Orange |
| 18 | Yellow | Green |
| 19 | Yellow | Brown |
| 20 | Yellow | Slate |
|  |  |  |
| 21 | Violet | Blue |
| 22 | Violet | Orange |
| 23 | Violet | Green |
| 24 | Violet | Brown |
| 25 | Violet | Slate |
|  |  |  |

## Inside Cable Cross-Reference Color Code

A cross-referencing band-marked variation of the same color code system is used on inside cable, switchboard cable, cross-connect wire and paired station wires to facilitate conductor identification when making complicated and/or frequent terminations. The insulation of one conductor in a twisted pair is given a colored band-marking corresponding to the insulation color of the male conductor in the same twisted pair. For example, in pair number 1 the tip conductor has a white insulation with a blue band marking; the ring conductor has the opposite: A blue insulation with a white band marking. Thus, each of the 50 conductors in a 25 -pair sequence has a unique color code.

| Pair No. | Tip Conductor |  | Ring Conductor |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Insulation | Band Mark | Insulation | Band Mark |
| 1 | White | Blue | White | Blue |
| 2 | White | Orange | White | Orange |
| 3 | White | Green | White | Green |
| 4 | White | Brown | White | Brown |
| 5 | White | Slate | White | Slate |
| 6 | Red | Blue | Red | Blue |
| 7 | Red | Orange | Red | Orange |
| 8 | Red | Green | Red | Green |
| 9 | Red | Brown | Red | Brown |
| 10 | Red | Slate | Red | Slate |
| 11 | Black | Blue | Black | Blue |
| 12 | Black | Orange | Black | Orange |
| 13 | Black | Green | Black | Green |
| 14 | Black | Brown | Black | Brown |
| 15 | Black | Slate | Black | Slate |
| 16 | Yellow | Blue | Yellow | Blue |
| 17 | Yellow | Orange | Yellow | Orange |
| 18 | Yellow | Green | Yellow | Green |
| 19 | Yellow | Brown | Yellow | Brown |
| 20 | Yellow | Slate | Yellow | Slate |
| 21 | Violet | Blue | Violet | Blue |
| 22 | Violet | Orange | Violet | Orange |
| 23 | Violet | Green | Violet | Green |
| 24 | Violet | Brown | Violet | Brown |
| 25 | Violet | Slate | Violet | Slate |

## Binding Tape Color Code

Cables containing more than 25 pairs are assembled in sub-groups. The sub-groups are identified, by spirally applied color-coded non-hygroscopic binding tapes. The binding tapes use the same 25 -pair color code.

By using these binding tapes, the sub-groups may be cabled together into "super" sub-groups. These, in turn, may be cabled together for the total pair-count cable core assembly. Thus, in terms of color coding, there is no practical limit to the number of identifiable twisted pairs a cable may contain; all using the basic 25 -pair insulation and binder color code system.

| Binder No. | Binder Color |
| :---: | :--- |
| 1 | White-Blue |
| 2 | White-Orange |
| 3 | White-Green |
| 4 | White-Brown |
| 5 | White-Slate |
| 6 | Red-Blue |
| 7 | Red-Orange |
| 8 | Red-Green |
| 9 | Red-Brown |
| 10 | Red-Slate |
| 11 | Black-Blue |
| 12 | Black-Orange |


| Binder No. | Binder Color |  |
| :---: | :--- | :--- |
| 13 |  | Black-Green |
| 14 |  | Black-Brown |
| 15 |  | Black-Slate |
| 16 |  | Yellow-Blue |
| 17 | Yellow-Orange |  |
| 18 | Yellow-Green |  |
| 19 |  | Yellow-Brown |
| 20 |  | Yellow-Slate |
| 21 |  | Violet-Blue |
| 22 |  | Violet-Orange |
| 23 |  | Violet-Green |
| 24 |  | Violet-Brown |

