Consoles

A fine pipe organ is pleasing to the eye as well as the ear. From intricate façade casework to a richly carved console, nothing conveys the organ builder's dedication to quality like fine woodworking.

Creating the ideal console

We help the organ builder create the ideal console for each situation. We offer virtually unlimited freedom of choice in style, finish, key covering, stop control and layout. Our experienced staff will assist in the custom design of the console to suit the customer's needs and specifications, matching or complementing the architecture, style and finish of the environment in which the console is to be installed.

Designing the right console for your needs

Working together, we can create the ideal console for your particular application. Careful use of our Console Check Sheet ensures that every console specification and feature is addressed. From this information, we produce detailed computer assisted design (CAD) layout drawings and even stain and finish samples as required for the builder's review and approval.

Generous performance margins, quality construction

Construction begins as soon as the cabinet and layout details are approved. Our rigorous and exacting designs for cabinets, stop controls and keyboards are engineered to provide generous performance margins. Manual keyboards feature our own expanded sharp spacing, and pedal keyboards are constructed to AGO standards. Both are built in our shop. To ensure a lifetime of trouble-free operation, we use only the finest traditional materials, including solid, well-aged and clear cabinet-grade woods and customer selected Organ Control Systems and electronics. In the hands of our worldclass master cabinetmakers, your console cabinet soon begins to take shape. Painstaking attention to fine joinery, matching grains and ingenious artistry yields a console that has unsurpassed strength, performance and beauty, ready for your choice of finish. All components are installed, adjusted and thoroughly tested to guarantee not only functional reliability, but also the delicate and consistent balance and feel for pure quality.

Create your console from ideas on the following pages

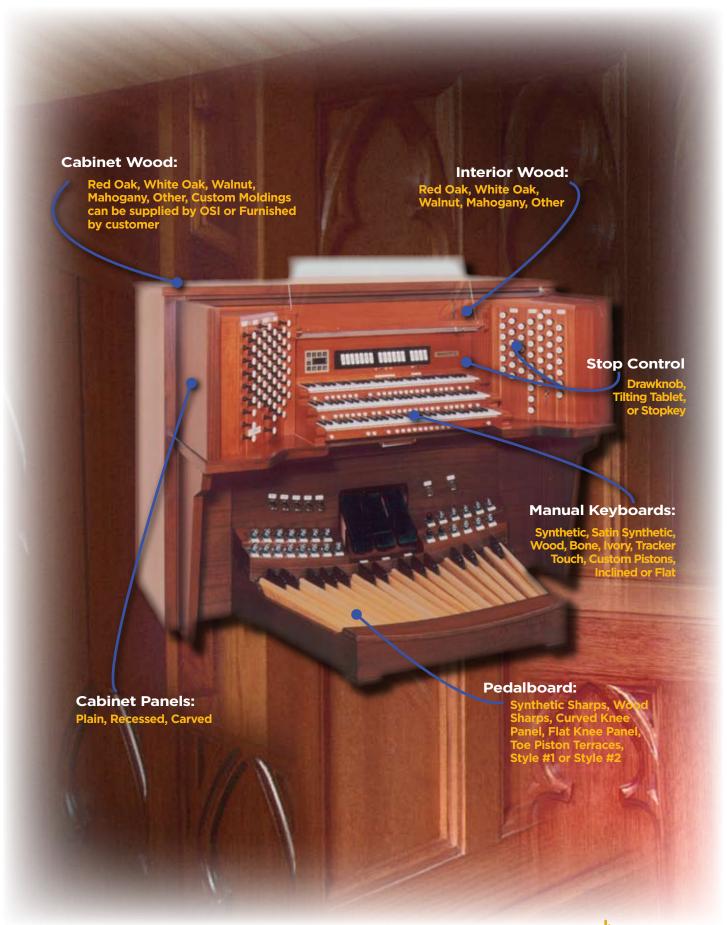
The next few pages illustrate some of the various styles, layouts and console appointments we've developed for other organ builders. Your console design is limited only by your imagination.

The following is a checklist of items which may be customized to your needs. Please think of this list as a starting point as all options are not listed. We welcome new and interesting challenges.

| Console Shell Style |
|-------------------------------------|
| Console Case Wood |
| Panels (Plain, Recessed, Carved) |
| Pedalboard Style |
| Flat or Curved Knee Panel |
| Toe Piston Terraces |
| Number and Style of Toe Pistons |
| Synthetic / Wood Sharps (Pedal) |
| Expression Shoes |
| Organ Bench |
| Adjustable Organ Bench |
| Backrest |
| Drawknob Jambs |
| Drawknob Terraces |
| Number and Style of Stopkeys |
| Number and Style of Tilting Tablets |
| Number and Style of Drawknobs |
| Indicator Lights |
| Control System |
| Clock |
| Number of Manual Keyboards |
| Tracker Touch |
| Key Covering |
| Cheek Style |
| Number and Style of Manual Pistons |
| Music Rack |
| Pedal Light |
| OSI Installed Organ Control System |

Organ Supply Consoles are not limited to OSI Components. We gladly install other manufactured components.

■ Wired out to Spreaders













Music Racks

Music racks are provided in wood veneers on lumber core base or in clear acrylic. Acrylic racks come with or without wood lip. Custom sizes per specifications. Unfinished or finished to sample.

1/2" T x 30" W x 11-3/8" H, 2-1/4" D lip

Wood

Without lip

Special size

| 0005.01 0005.03 0005.05 0005.06 0005.08 | Birch Mahogany White Oak Red Oak Walnut | |
|---|---|--|
| | Acrylic | |
| 0001.01 0001.03 0001.05 0001.08 | Birch lip Mahogany lip Oak lip Walnut lip | |

Wood Music Rack Brackets

Attractive, solid wood music rack brackets are constructed with standard 19° tilt. Furnished with hardware for mounting music rack solidly to console top. Unfinished or finished to sample.

6-3/4" H x 5" D x 3/4" T

| 0012.01 | Birch |
|---------|-----------|
| 0012.02 | Cherry |
| 0012.03 | Mahogany |
| 0012.05 | White Oak |
| 0012.06 | Red Oak |
| 0012.08 | Walnut |

0001.50

0001.10



Hinged Music Rack Brackets

Versatile hinged music rack brackets allow the music rack to hang down into the console but swing out of the way of the roll top. Brackets mount easily to the console lid with No. 8 x 1-1/2" mounting screws furnished. Unfinished or finished to sample.

5-3/4" H x 6-3/4" D x 1-3/8" W

0017.01 Birch
0017.02 Cherry
0017.03 Mahogany
0017.05 White Oak
0017.06 Red Oak
0017.08 Walnut



Music Rack Hinge

0015.00

These sturdily constructed, electroplated steel brackets mount on the console nameboard and hold the music rack at a standard 19° angle. Special pivot detent holds music rack solidly in the upright position. Lifting up on music rack allows rack to tilt down over keys. Supplied with four 1/2" Ø x 3/8" L "T" nuts and four 8-32 x 1/2" RHMS for mounting hinges to music rack. Use No. 8 RHWS for mounting.

3-5/16" H x 2-7/8" D x 9/16" W (open)

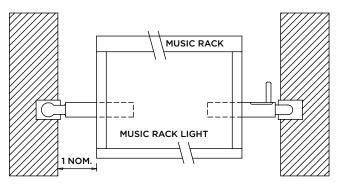


0020.00

Music Rack Hinge Pin

Music rack hinge pins are designed for standard drawknob consoles. The electroplated pins are inserted in the ends of the music rack light and mate with female sockets mounted on the drawknob terrace returns. One pin is retractable for easy removal of music rack. Pins are 3/8" Ø and mounting sockets are 1/2" Ø.







Music Rack Light

Wood-trimmed music rack light uses a single 13 W fluorescent tube to illuminate the music through clear pebble acrylic. Nameboard stop controls are also illuminated through translucent acrylic coverings. "Hold/Start" switch is located on the bottom right side. Supplied with 24" cord to the 120 VAC ballast, with 60" cord to light. Replaces rack shelf. May be attached to music rack with 0070.00 brass hinge. Lights can be provided with or without on/off switch for custom applications. Unfinished or finished to sample. Custom lengths available from 26" to 40" L.

1-1/8" T x 2-3/4" D x 28" L Shipping Weight: 10 lbs.

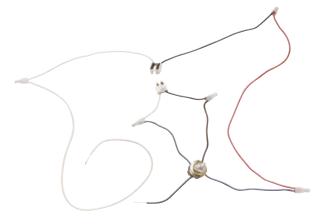
| 0051.01 | Birch |
|---------|-----------|
| 0051.02 | Cherry |
| 0051.03 | Mahogany |
| 0051.05 | White Oak |
| 0051.06 | Red Oak |
| 0051.08 | Walnut |
| | |



| | Custom Leng |
|---------|-------------|
| 0051.21 | Birch |
| 0051.22 | Cherry |
| 0051.23 | Mahogany |
| 0051.25 | White Oak |
| 0051.26 | Red Oak |
| 0051.28 | Walnut |
| | |

Music Rack Light Harness

0051.51 The music rack light harness comes complete with two bulb sockets wired to "Hold/Start" switch. Order 0051.57 ballast and 0060.00 bulb separately.



Music Rack Light Ballast

Music rack light ballast can be used for new installations or OEM replacement. 120 VAC ballast is designed for use with 0060.00 F13T5/CW fluorescent bulb and 0051.51 music rack light harness. 60" lead to light, 24" cord set.

1-7/8" W x 6-1/2" L O.A. x 1-1/2" H





Pedal Light

0055.00 Polished brass-plated fixture is complete with 25 W incandescent bulb, 96" cord set and switch. Easy to install.



Music Rack Light Bulb

0060.00 Replacement F-13T5/CW fluorescent bulb is used with 0051.00 music rack light and 0051.51 music rack light harness.

19-1/2" Bulb

Music Rack Light Hinge (Brass)

0070.00 Brass continuous hinge is used to mount music rack light to music rack. Furnished with No. 4 x 1/2" FH brass wood screws.

1-1/16" W x 28" L



Nameboards & Drawknob Terraces

0905.00

Attractive nameboards and drawknob terraces for new or replacement work can be custom-built in a variety of first quality wood veneers on lumber core base, finished or unfinished. Divisional nameplates, drawknobs, stop keys or tilting tablets can be engraved and installed, and indicator lights mounted to your specifications. Purchase just the basic wood components or complete, ready-to-install units, wired to spreaders, junctions, or solid-state combination actions.



Engraving

0090.00

Distinctive engraving provides the perfect final touch for your organ console. Both new and replacement engraved marker plates, drawknobs, stop keys, tilting tablets, builder's plates, or special plaques furnished per your instructions and samples. Available in solid white, ivory, or black and in a variety of colors in plastic, wood, or composite materials. Block engraving is standard, other fonts and special engraving are available per sample or instructions. Square or chamfered edges provided, mounting holes with pins available. Standard or special sizes per specification.

STANDARD BLOCK (Gothic)

GERMAN BLOCK (Gothic)

Standard Script

Modern Cursive

ROMAN (Triple Line)

Old English Style 1 – Th

Old English Style 2 – SL

Stop Keys

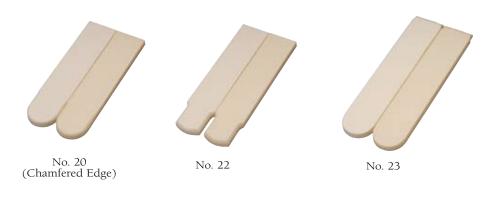
Basic stop keys are available blank or engraved. Block engraving is standard. Send samples or instructions to specify other type fonts. Other stop key styles can be provided to match samples and engraving. 3-3/4" L

| | Style | Width | Colors |
|--|--|---------------|--|
| 0094.00 0094.01 0095.00 0095.01 | No. 4 Blank No. 4 Engraved No. 5 Blank No. 5 Engraved | 23/32" 13/16" | White, Ivory, Black, Red, Gray, Yellow, Green, Orange, Blue, Red White, Ivory, Black |

No. 5 No. 4

The following stop keys can also be cut to custom lengths, drilled per instructions for special or stop action magnet mounting. Specify type of stop action magnets.

| 0096.10 0096.20 | No. 20 Blank | 13/16" x 3-3/8" | White, Ivory, Black |
|--------------------|---------------------------------|-------------------|---------------------|
| 0096.11 | No. 20 Engraved No. 22 Blank | 13/16" x 3-11/16" | White, Ivory, Black |
| 0096.21 0096.13 | No. 22 Engraved No. 23 Blank | 13/16" x 3-13/16" | White, Ivory, Black |
| 0096.23 | No. 23 Engraved | | |



Mounting Hardware

0096.41 Round head machine screw 4-40 x 5/16"

0096.42 Truss head machine screw 6-32 x 5/16"

External lock washer No. 6



Tilting Tablets

Several styles of tilting tablets are available blank or engraved. Block engraving is standard. Send samples or instructions to specify other type fonts. Other tilting tablet widths and styles can be provided to match samples and engraving.

| | Style No. | Description | Colors | |
|---------|--------------|---------------------------------------|-----------------------|----|
| 0098.01 | 1 | Rounded end, 3/4" x 2", blank | White, Ivory, Black | # |
| 0098.11 | 1 | Rounded end, 3/4" x 2", engraved | | |
| 0098.21 | 1 | Rounded end, 5/8" x 2" blank | | |
| 0098.31 | 1 | Rounded end, 5/8" x 2" engraved | | |
| 0098.02 | 2 | Rectangular, 3/4" x 2", blank | White, Ivory, Black | # |
| 0098.12 | 2 | Rectangular, 3/4" x 2", engraved | | |
| 0098.22 | 2 | Rectangular, 5/8" x 2", blank | | |
| 0098.32 | 2 | Rectangular, 5/8" x 2", engraved | | |
| 0098.03 | 3 | Rounded corners, 3/4" x 2-3/8", blan | k White, Ivory, Black | |
| 0098.13 | 3 | Rounded corners, 3/4" x 2-3/8", engr | aved | #3 |
| 0098.23 | 3 | Rounded corners, 5/8" x 2", blank | | #_ |
| 0098.33 | 3 | Rounded corners, 5/8" x 2", engraved | [| |
| 0098.04 | 4 | Raised ends, 13/16" x 2-3/8", blank V | Vhite, Ivory, Black | |
| 0098.14 | 4 | Raised ends, 13/16" x 2-3/8", engrave | d | |
| 0098.24 | 4 | Raised ends, 5/8" x 2-3/8", blank | | #4 |
| 0098.34 | 4 | Raised ends, 5/8" x 2-3/8", engraved | | |

Tilting Tablet Magnet Assembly

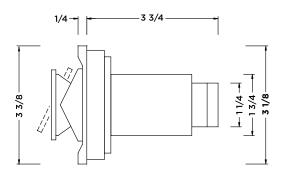
Designed using contemporary magnetic attraction/repulsion technology for standard 3/4" or 5/8" wide tilting tablets. Four standard face styles are available: rectangular, with rounded ends, with rounded corners, and with raised ends. Tablets provided in white, ivory, or black; in synthetic, wood, or composite materials. Block engraving standard. Other engraving styles available. Provided with on/off coils. Units include headers with plugs. Specify face style, color, and positive or negative magnet ground. Operating voltage of 9-16 VDC. Nominal coil resistance of 29 ohms. Switching via Hall Effect triggered, opto-isolated device capable of switching up to 2 amps. Magnetically shielded. Adjustable tactile toggle resistance.

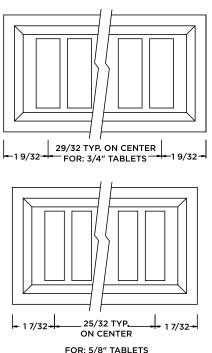
Frame 3-3/8" H O.D., 3-1/8" H I.D.

Overall Length can be calculated from the drawings below and right.

0100.00 Manual Operation0101.00 Electric Operation









Stop Key Bracket

0140.00 For No. 4 or 5 stop key. Minimum spacing 15/16".



Stop Key Arms

| Materia | l L | W/Dia. | T | Thread L |
|---------|--------|--------|------|----------|
| Brass | 1-3/4" | 3/8" | 1/8" | 7/16" |

0141.01



0141.02

Phosphor Bronze 3" .115" - 9/16"



Stop Key Spring

0142.00 Electroplated steel. Used with Style No. 4 or 5 stop key and 0143.07 or .09 stop key screw. 1/2" W



Stop Key Screws

| | Material | Length | |
|--------------------|----------|--------------|--|
| 0143.07 0143.09 | | 1" 1-1/4" | |

Indicator Lights

This integrated lamp and lens unit is available in many colors. It is furnished with quick disconnect pin base connector and mounting grommet. Can be mounted from front or back of nameboard. 18 V, 40 MA. Requires 9/32" Ø mounting hole. Lens projects 1/4". O.A. length with connector 1-7/16".

| Blue Green Red White |
|-------------------------------|
| THE STATE |

LED Indicator Light

Cartridge-type LED (Light Emitting Diode) assembly, with lead wires. Units have uniform brightness and good light distribution (wide visibility angle). Easy to install. Fully compatible with other miniature indicator lights. Replacement for Reisner No. 25 Indicator Light. Requires 9/32" Ø mounting hole. Lens projects 1/4". Body 1-3/16", leads 4-3/4".

0155.03 Green **0155.04** Red **0155.06** Yellow



Indicator Jewel

Brass bezel with glass jewel. Requires 5/16" Ø mounting hole. Lens projects 3/16".

0160.04 Red **0160.05** White



Lamp Socket

0161.00 Miniature screw base for 0162.00 bulb.



Console Light Bulbs

 Voltage
 Size
 Socket

 0162.00
 18 volt
 7/16" Ø, 7/8" L
 0161.00

Miniature base



0163.00 13.5 volt 11/16" Ø, 1-3/8" L N/A

Bayonet base



0164.00 18 volt 1/4" Ø, 1-5/8" L N/A



Telephone base

Toggle Switch

0170.00 Engraved with "ON/OFF", rated 1/2 ampere.

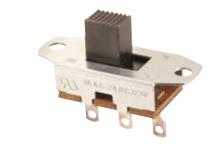
Face 7/8" W x 1-7/16" L Panel cutout 5/8" W x 1-3/16" L x 1" D



Slide Switch

0175.00 Single pole, double throw rated at 1/2 ampere, black toggle. For recorder board combination actions and other A/B switching applications.

1-11/32" L x 9/16" W x 1" D O.A.



Push Button

0180.00 Handsome brass momentary push button for organ console signaling. Brass 5/8" Ø mounting hole, two screw terminals.

3/4" Ø O.D.





Manual Piston Units

PB1 Manual Piston is mounted in a clear anodized aluminum shell with long shank that extends through the front key rail. Mounts in key slip. Use with separate contacts 0181.03. White, Black or Red piston heads (9/16" dia.) are furnished blank or engraved. Requires 11/16" Ø mounting hole. Shank 3/32" x 3/32" x 2-11/16" L.

0181.01 PB1 Piston, AL shell w/contact rod, blank



0181.02 PB1 Piston, AL shell w/contact rod, engraved



0181.03 Contact assembly for PB1

PB6 Manual Piston Units

PB6 Manual Piston integrates silver contacts with excellent "wipe" in a self-contained unit. The Delrin bearing surfaces and internal spring provide a positive feel. External contacts accessible for inspection and adjustment without dismantling unit. Clear or black anodized aluminum shell mounts in key slip. Two or three contacts available. Slip-on protective cover for contacts furnished. White, black or red piston heads (9/16" Ø) are furnished blank or engraved. Requires 11/16" mounting hole, 1-1/4" D from face of mounting surface. 1-3/8" D with dust cover.

| 0186.01 | PB6 Piston | AL | 2 | Blank |
|---------|--------------|-------|---|----------|
| 0186.02 | PB6 Piston | AL | 2 | Engraved |
| 0186.11 | PB6-A Piston | Black | 2 | Blank |
| 0186.12 | PB6-A Piston | Black | 2 | Engraved |
| 0187.01 | PB7 Piston | AL | 3 | Blank |
| 0187.02 | PB7 Piston | AL | 3 | Engraved |
| 0187.11 | PB7-A Piston | Black | 3 | Blank |





0187.12 PB7-A Piston Black

Piston No.



3

Shell Contacts Engraving



2 Contact

3 Contact

Engraved

Console Clock - Program Timer

Digital display of hours and minutes. Built in timer for programs up to one hour in minutes and seconds. Time of day retention without batteries. Mounting template provided

Front Panel: 3" W x 1.75" H x 2" D x 0.062" Thick

Console Cutout Size: 2.625" W x 1.375" H Input Voltage: 105 - 128 VAC, 60 hz

0195.00 Console Clock with OSI Logo 0195.01 Console Clock without OSI Logo



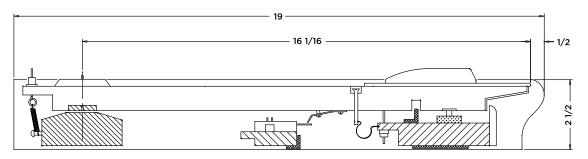


KEYBOARDS

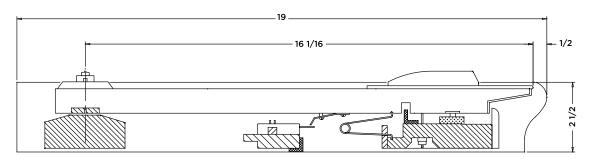
Organ Supply Industries is the only supplier of American-made laminated wood-based manual keyboards. These superior quality keyboards provide maximum stability and quality "feel." The basswood laminated key construction provides twist- and warp-free keyboards. The relaxed sharp key spacing offers a more comfortable playing surface. (165.20 mm center to center.) Hardwood frames with adjustable front "bat" pins, fully bushed bearing surfaces, and 16" long key with a rear fulcrum construction round out the standard keyboards. These are real wood keyboards designed for our American climate.

Standard keyboard options include wood, or bone coverings, front compass spring suspension, toggle or magnetic tracker touch. Available unmounted, without hardware, or fully mounted with cheeks, slips, pistons, and contact rails, ready to install.

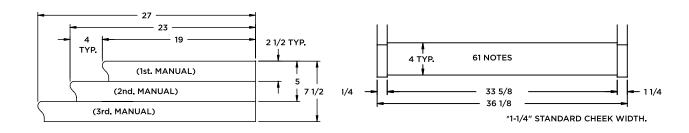
Custom keyboards can be machined and drilled to your drawings. Options include note compass, electric or mechanical operation, and center or rear fulcrum, with key coverings to your specifications.



Rear Spring with Tracker Touch



Front Compass Spring





Manual Keys, Unmounted

0200.00

Unmounted 61 note manual keys on maple frame, furnished with synthetic coverings. Specify rear or front springing. Order hardware and felts separately. 16" front to fulcrum pin, 18-1/4" overall front to back.



Parts For Unmounted Keyboards

| | Description | Qty per 61 note Keyboard |
|--------------------|--|--------------------------|
| 0200.66 | Up Stop Screw | 61 |
| 0200.75 | Keyboard Stiffener | 1 |
| 0220.04 | Manual Contact Block, 4-wire | 61 |
| 0230.00 | Manual Contact Rail | |
| 0240.02 6110.01 | Manual Contact Plate, Silver Hammer Rail Felt | 61 1 |
| 6130.06 | Felt Washer | 61 |
| 6130.07 | Felt Washer for Up Stop Screw | 122 |
| | Back Sprung Keyboards Add | |
| 6130.01 | Felt Washer | 61 |
| 6422.04 | Plastic Hex Nut | 61 |
| 7250.01 | Manual key Spring | 61 |
| 7410.08 7506.05 | 1-1/8" Brass Eye Wire | 61 61 |
| 7300.03 | #6 x 3/4" RHWS | O1 |
| | Front Sprung Keyboards Add | |
| 7200.01 | Compass Spring | 61 |
| | Tracker Touch (rear spring only) Add | |
| 0200.52 | Tracker Touch Plate | 1 |
| 0205.00 | Tracker Touch Spring | 61 |
| 0206.00 | Tracker Touch Adjusting Screw | 61 |

Manual Keys, Mounted

0200.01

Mounted with hardwood key cheeks of your choice, key slips, and top rail. Synthetic key coverings. Equipped with adjustable tension springs, adjustable up stop, front and balance rail felts, hinged at rear for service. Oak guides and hardwood bottom slides included. Contact rails with 4 to 10 wire contacts and, separate silvertipped contact plates installed. Complete, ready to attach cables.

Additional services include finishing to sample, engraving and installing combination pistons with two or three contacts, and installing and regulating toggle or magnetic tracker touch. Satin synthetic, exotic wood, Ivory and bone coverings are available, as are special key cheek shapes.



Custom Manual Keyboard

0204.00

Manual keyboards are built to customer drawings and specifications with OSI's modified note spacing. 165.20 mm c to c





Manual Keyboard Recovering

0201.00

As a manufacturer of new manual keyboards, we have the talent and equipment to rework and restore existing keyboards. Manual keyboards in good condition can be cleaned and buffed, or recovered with off-white or crème synthetic, bone or hardwood naturals with synthetic or hardwood sharps. Keys can also be rebushed at the same time. New pistons can be added or installed and contact systems can be upgraded.

Tracker Touch Spring

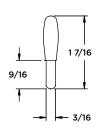
Omega or "C" spring used on manual keyboards for "kick-over" or "tracker" touch. Spring is most effective when compressed to 3/4". Use with 0206.00 tracker touch screw. 3/8" W

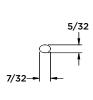


Manual Key Pins

0200.60

Bat pin, front rail.





Tracker Touch Screw

Brass FHMS used to adjust tension on 0205.00 tracker touch spring.



0200.61 Balance rail pin, rear. .1445" Ø x 2"



0208.00

0206.00

0205.00

Tracker Touch Plate

Zinc-plated steel, with 2 holes for No. 3 screws. Used with 0209.00 tracker touch bar.

1/16" T x 3/8" W x 2-1/2" L



Key Coverings

Off-white or crème synthetic manual key coverings for natural keys are in one piece octaves, ready to be cut apart, .090" thick. Individual black sharps are available polished or dull.

| 0215.00 | Manual natural key octave covering |
|---------|---|
| 0215.01 | Manual natural key covering, note No. 61 |
| 0215.10 | Manual natural key covering, octave creme |
| 0215.11 | Manual natural key covering, |
| | note No. 61-crème |
| 0216.01 | Manual sharp, polished synthetic, 3-1/4" |
| 0216.02 | Manual sharp, dull synthetic, 3-1/4" |
| 0217.01 | Manual sharp, polished synthetic, 3-1/2" |
| 0217.02 | Manual sharp, dull synthetic, 3-1/2" |



Magnetic Tracker Touch Bar

Permanent magnet supported in "U" channel. Used with 0208.00 tracker touch plate. Order bushing cloth bumper material separately.

35-1/4" L x 3/4" W x 3/8" H





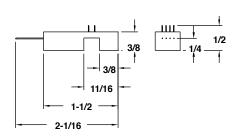
Manual Contact Blocks

Individual contact blocks with .0142" (27 ga.) silver wire. For new or replacement work. Wood block 1-1/2" L x 1/2" W x 3/8" H. Wires add 9/16" to length, 1/8" to height.

| No. Wir |
|---------|
|---------|

0220.04 4 0220.06 6 0220.08 8 0220.10 10 0220.20 Custom m

Custom manual contact blocks



Manual Contact Rails

0230.00 Straight grained poplar with 1/2" x 1/2" steel angle iron installed. Built-in wiring guide provided. Installed under or at rear of manual keys. Blocks supplied separately. Contact blocks must be centered and glued for each individual keyboard.

36-1/2" L x **2"** D x **7/8"** H including spline.



0230.52 Spline only. 5/16" W x 1/4" H x 36-1/2" L

0200.75 Contact rail & keyboard stiffener. 1/8" x 1/2" x 1/2" x 32" angle iron.

Manual Contact Plate

Phosphor bronze, plain or with silver tip. Two screw holes for No. 4 x 5/8" and No. 4 x 3/4" RHWS.

1-1/2" L O.A. x 1/2" W at contact.

0240.01 0240.02

7200.01

7250.01

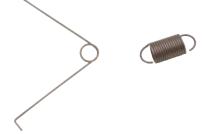
Plain Silver tip



Manual Key Springs

| | O.A. | |
|---------|--------|------------|
| Type | Length | Other |
| Compass | 1-7/8" | .040" wire |

Coil 13/16" 5/16" Ø, .030" wire



0210.00 WurliTzerTM 3-1/4" 3/8" x .035" 2nd touch



7503.02 Slotted RHWS For Mounting #3 x 3/8"

Up Stop Screw

0200.66 The Up Stop Screw takes the place of a threaded wire and leather nut to limit the upward travel at the front of the manual key. The washer allen head screw is easily adjusted with an allen driver. Drill No. 57

.076 Ø x 1-1/2" L

hole.





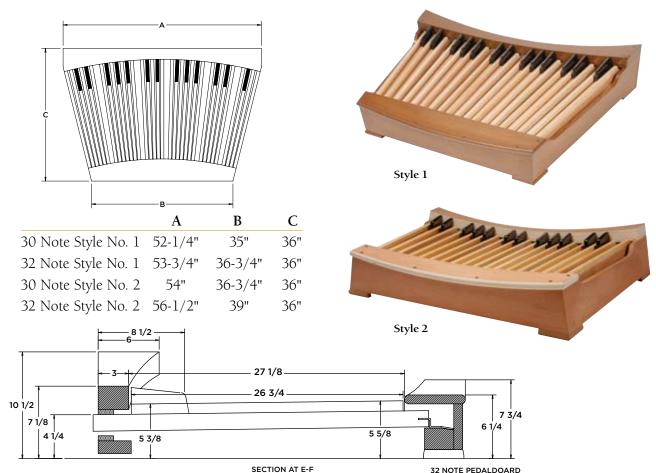
PEDALBOARDS

Pedalboards, built to AGO specifications, are provided in 30 and 32 note compass and in two frame styles. Standard Style No. 1 frame side rails are perpendicular to floor. Style No. 2 frame side rails are slanted and follow concave radius of keys. Pedalboards are constructed for hard usage and stability, with specially formed and veneered gumwood ply curve front top rail and hammer rail. Key bodies are constructed of straight grained white oak. Keys are guided by a 3/16" rod running through a felt bushed slot in the key front. Easily adjusted flat bent carbon steel tension springs are fastened to solid oak heel rail. Natural key caps are plain sawn select hard maple, finished with durable clear epoxy lacquer. Standard sharps are tough, molded phenolic. Style No. 1, 32 notes stock; Style No. 2 and 30 note compass provided to order.

| | | | | | No. |
|---------|-------|---------|-------|-----------|-------|
| | Style | | Style | Wood | Notes |
| 0301.11 | 1 | 0301.12 | 2 | Birch | 32 |
| 0303.11 | 1 | 0303.12 | 2 | Mahogany | 32 |
| 0305.11 | 1 | 0305.12 | 2 | White Oak | 32 |
| 0306.11 | 1 | 0306.12 | 2 | Red Oak | 32 |
| 0308.11 | 1 | 0308.12 | 2 | Walnut | 32 |
| 0301.01 | 1 | 0301.02 | 2 | Birch | 30 |
| 0303.01 | 1 | 0303.02 | 2 | Mahogany | 30 |
| 0305.01 | 1 | 0305.02 | 2 | White Oak | 30 |
| 0306.01 | 1 | 0306.02 | 2 | Red Oak | 30 |
| 0308.01 | 1 | 0308.02 | 2 | Walnut | 30 |

Additional services include finishing to sample, mounting contact bar (4 to 14 wires) with silver-tipped contact plates, mounting toe pistons with nameplates, installing wood ebony-capped sharps, theatre organ style 2nd touch and extended toe rail for Skinner and WurliTzerTM swell shoe mounting. Contact plates with pigtails, solid front key extensions for tracker work and special wood natural key caps are also available.

Shipping Weight: 135 lbs.



Pedal Key 2nd Touch

O301.20 Second touch is available installed on new pedal keyboards or can be retrofitted on existing OSI and Wurlitzer ™ pedal keyboards. Mechanism provides consistent, quiet and firm stop and smooth, positive tactile feedback beyond the engagement point.

Pedal Sharps

Available in black molded phenolic or wood. Measurements are at rear high point. Molded sharps tapped 10-32 x 3/4". Mounting hardware available for molded sharps.

13/16" W x 5-1/2" L at base.

| | Material | Highest Point |
|------|----------|---------------|
| 5.01 | Phenolic | 2-5/8" |
| 5.02 | Phenolic | 3" |

0315.01 Ph 0315.02 Ph



Pedal Key Guide Wire

O301.53 This sturdy guide wire, in the shape of a staple, guides the front end of the pedal key.

3/16" Ø x 4-3/4" L, legs 1-5/8" L



0319.00

Mounting hardware for molded pedal sharp includes machine screw, No. 10-12-14 Screw Tension Spring, and two 1/2" x 1/4" I.D. steel washers. 10-32 x 2-3/4" RH machine screws furnished. 2" to 2-1/2" lengths must be specified.

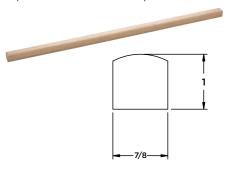
| 0313.01 | Ebony capped | 2-5/8" |
|---------|--------------|--------|
| 0316.01 | Teak | 2-5/8" |
| 0317.01 | Rosewood | 2-5/8" |
| 0318.01 | Walnut | 2-5/8" |
| | | |

0310.00

Clear hard maple naturals are finished in a clear epoxy lacquer. Available cut to shorter lengths. Other woods to order.

Pedal Keyboard Natural

7/8" W x 1" H x 26-3/4" L





Solid wood replacement sharps for M. P. Möller pedalboards.

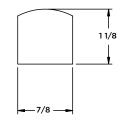
13/16" W x 6-7/8" L at base.

| 0313.11 | Ebony capped | 2-3/4" |
|---------|--------------|--------|
| 0318.11 | | 2-3/4" |



0310.65 MP Möller Naturals

7/8" W x 1-1/8" H x 25-3/4" L





Pedal Key Bushing

0301.51 Pre-cut bushing cloth for replacement of front guide pin bushing. 32 pcs. per set. 1-3/8" x 3-3/8" each.

Pedal Contact Plate

Phosphor bronze, plain or with silver tip. Two screw holes for No. 4 x 5/8" and No. 4 x 3/4" RHWS.

2-1/2" L O.A. x 31/32" W at contact.

0340.01 Plain **0340.02** Silver tip

035

6111.00

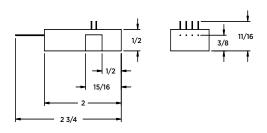


Pedal Contact Block

Individual contact blocks with .0201" (24 ga.) silver wires. Use in new or replacement work. Wood block 2" L x 1" W x 1/2" H. Wires add 3/4" to length, 3/16" to height.

| | No. Wires |
|---------|-----------------------------|
| 0320.04 | 4 |
| 0320.06 | 6 |
| 0320.08 | 8 |
| 0320.10 | 10 |
| 0320.12 | 12 |
| 0320.14 | 14 |
| 0320.20 | Special pedal contact block |





Pedal Keyboard Springs

Flat tension springs are carbon steel, coil springs are steel.

| | Size | Description |
|------|------|------------------------|
| 0.01 | Flat | 4" L x 7/8" W x 1/8" T |



0350.02 Flat bent 4-7/16" L x 7/8" W x 1/8" T



0351.00 Coil 1-7/8" L x 1/2" O.D., .040" wire



0350.05 Wire **12-5/8" L x .1286" Ø wire** (Not Shown)

Pedal Contact Rail

0330.00 Laminated gumwood plycurve furnished with cable guide, dust cover with screws, and mounting cleats, finished black. Must be cut to length and fit to individual pedal keyboard. Custom bars per drawings.

3-1/4" W x 1-1/8" T

Pedal Hammer Rail Felt

Select gray felt for up and down stops at toe end of pedal keyboard thumper bars.

54" L x 1-1/2" W x 1/2" T



Pedal Toe Piston

Toe pistons are of rugged die-cast construction. Polished, chrome-finished heads are available on polished chrome or black crinkle base. Designed for installation on horizontal or vertical surfaces. Ribbon silver contacts with gold-plated shorting washer. Furnished with No. 4 x 3/4" plated mounting screws.

1-3/4" W x 1-7/8" D x 2-1/16" H

| | Contacts | Finish |
|---------|----------|----------------------|
| 0400.02 | 2 | Polished |
| 0400.03 | 3 | Polished |
| 0400.12 | 2 | Polished head, black |
| | | crinkle base |
| 0400.13 | 3 | Polished head, black |
| | | crinkle base |

0400.05 Oval head, chrome plated wood screw. No. 4 x 3/4"

Reisper Pedal Toe Piston

Die-cast toe piston base is finished crinkle black with brushed aluminum or satin brass head. One-piece head with machined steel shaft terminates in a gold-plated shorting washer. Ribbon silver contacts with gold-plated shorting bar. Designed for vertical or horizontal mounting. Mounting holes provided for No. 4 mounting screws.

1-3/4" W x 1-3/4" D x 2-3/8" H

| | Contacts | Head |
|---------|----------|------------------|
| 0401.02 | 2 | Brushed aluminum |
| 0401.03 | 3 | Brushed aluminum |
| 0402.02 | 2 | Satin brass |
| 0402.03 | 3 | Satin brass |
| | | |









Expression Shoe

For swell and crescendo. Hinged, mounted on base board for ease of installation, complete with "on/off" bumper blocks. Black horizontal rubber covering, black vinyl bindings. Crescendo shoe raised 1/4". Use with 0411.00 swell shoe connecting rod and 0420.00 swell roller. Brake is built into swell roller.

3-7/8" W x 11-1/8" H

| 0410.01 | Swell only |
|---------|--------------------------|
| 0410.02 | Swell & crescendo |
| 0410.03 | 2 Swell & crescendo |
| 0410.04 | 3 Swell & crescendo |
| 0410.05 | Special layout |
| 0410.60 | Replacement treads black |
| | horizontal ribs. |

1/8" T x 4" W x 11-1/4" H



Swell Shoe Connecting Rod

0411.00 Designed to connect swell pedal to contact roller. Adjustable from 14-1/2" to 16-1/2". Easily cut to shorter length.



Swell/Crescendo Roller

For swell and crescendo. 22 ga. sterling silver fingers and phosphor bronze wiper. Complete with operating arm, friction brake, cable strip, and separate feed. Mained through axle. Use with 0410.00 swell shoe and 0411.00 swell shoe connecting rod.

4-1/2" H x 3" D

| | No. Contacts | O.A. Length |
|---------|--------------|-------------|
| 0420.06 | 6 | 4-7/16" |
| 0420.08 | 8 | 4-13/16" |
| 0420.10 | 10 | 5-3/16" |
| 0420.12 | 12 | 5-9/16" |
| 0420.16 | 16 | 6-5/16" |
| 0420.20 | 20 | 7-1/16" |
| 0420.30 | 30 | 8-15/16" |
| 0420.40 | 40 | 10-13/16" |
| 0420.50 | 50 | 12-11/16" |
| 0420.75 | 75 | 17-3/8" |



Servo Shoe Potentiometer and Linkage

3411.00

Ik OHM Linear
Potentiometer mounted on aluminum angle brackets for solid state swell expression or crescendo. 11 Gauge phosphor bronze connecting rod and shoe attachment plate included.





REISPER Expression Shoe

Sturdily constructed, easy-to-install swell shoes have tension adjusting screw front-mounted for ease of maintenance. Rugged axle assembly mounts to back of knee panel with four No. 8 x 3/4" screws. Tilting wood extension arm can be mounted and adjusted as required for roller spacing. Plated connecting arm and lug furnished with unit. Brown vertical rubber covered with brushed aluminum bindings. Crescendo shoe raised 1/4". Use with 0421.00 Reisner swell roller.

4-1/4" W x 12-1/8" H

| 0415.01 | Swell only |
|---------|----------------------------|
| 0415.02 | Swell & crescendo |
| 0415.03 | 2 Swell & crescendo |
| 0415.04 | 3 Swell & crescendo |
| 0415.05 | Special layout |
| 0415.60 | Replacement treads, brown, |
| | vertical ribs |

1/8" T x 4-3/8" W x 12-1/8" H



REISPER Swell/Crescendo Roller

For swell and crescendo. 22 ga. sterling silver fingers. Phosphor bronze wiper mained directly through phosphor bronze ribbon. Complete with operating arm, built-in "on/off" stops, and cable strip. Brake is built into 0415.00 Reisner swell shoe. Custom-built units available. Use No. 8 x 1-1/4" mounting screws.

6-1/2" H x 3" D

| | No. Contacts | O.A. Lengtn |
|---------|--------------|---------------------|
| 0421.08 | 8 | 7-3/16" |
| 0421.16 | 16 | 8-1/4" |
| 0421.20 | 20 | 8-3/8" |
| 0421.30 | 30 | 10-7/8" |
| 0421.40 | 40 | 13-3/8" |
| 0421.50 | 50 | 16" |
| 0421.99 | Special Rei | isner swell roller. |





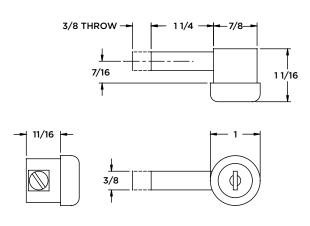
Console Lock

0440.00

Pillar lock, solid brass, common keying, two keys furnished. Extra keys available. Requires 7/8" Ø x 3/4" D

mounting hole.

0440.01 Console lock key



Organ Bench

Stylish and rugged organ benches come complete with built-in music compartment and foot rest. Legs can be customized with moldings or inserts to match existing consoles. 0520.00 backrest can also be installed. Custom benches available with hinged top and special height. Unfinished or finished to sample.

26-1/2" H, bench top 14" D x 49-1/2" L, 45" between feet. 9-3/8" floor to bottom of heel rest. Shipping Weight: 78 lbs.



0500.01 Birch
0500.02 Cherry
0500.03 Mahogany
0500.05 White Oak
0500.06 Red Oak
0500.08 Walnut

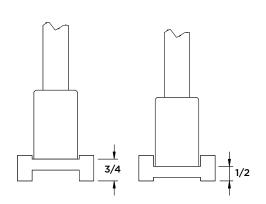
Bench Adjusting Blocks

Reversible bench blocks fit securely on the feet of the standard OSI organ bench, raising the bench 1/2" or 3/4". They can be unfinished, finished to match the bench or provided in neutral finishes. Special sizes are also available in your choice of wood and two heights.

2-5/8" W x 13-7/8" L O.D.

0500.21Birch0500.22Cherry0500.23Mahogany0500.25White Oak0500.26Red Oak0500.28Walnut0500.99Special Size





Adjustable Organ Bench

The benchtop on these adjustable benches can be raised 2" higher than standard height, or dropped 1" lower. Includes foot rest, but no music compartment. Optional backrest 0520.00 can be installed. Legs can be customized with moldings or inserts to match existing consoles. Crank extends 4-1/4". Unfinished or finished to sample. Special heights available.

Adjusts **25-1/2" to 28-1/2" H**, bench top **14" D x 49-1/2" L**, **45"** between legs. **9-3/8"** floor to bottom of heel rest.

Shipping Weight: 85 lbs.

| 0510.01 | Birch |
|---------|-----------|
| 0510.02 | Cherry |
| 0510.03 | Mahogany |
| 0510.05 | White Oak |
| 0510.06 | Red Oak |
| 0510.08 | Walnut |



Adjustable Bench Acessories

| 0510.90 | Height Indicator Kit |
|---------|------------------------------|
| 0510.11 | Folding Handle, Round |
| 0510.12 | Folding Handle, Standard |
| 0510.51 | Non-Folding Handle, Standard |



Adjustable Bench Mechanism

0515.00 Mechanism only for the adjustable bench. Includes all parts, including handle, screw, and bench top mounting blocks. Mechanism is 9-1/8" O.A. front to back and 45" between the legs.



Motorized Adjustable Organ Bench

Motorized adjustable organ bench adjusts from 1" below to 2" above standard bench height of 26-1/2". Bench is powered by strong yet quiet gear-head motor and a "V" belt drive mechanism. Momentary switch installed in right leg. Installation is simple - just plug the 8 ft. power cord into the nearest 120 VAC receptacle. Special optional backrest is available to mount below skirt. Legs and skirt can be customized with moldings or inserts to match existing consoles. Unfinished or finished to sample. Special heights available.

Adjusts 25-1/2" to 28-1/2" H, bench top 16" D x 51-3/4" L, 45" between feet. 9-3/8" floor to bottom of heel rest. Shipping Weight: 190 lbs.

| 0512.01 | Birch |
|---------|-----------|
| 0512.02 | Cherry |
| 0512.03 | Mahogany |
| 0512.05 | White Oak |
| 0512.06 | Red Oak |
| 0512.08 | Walnut |
| | |



Backrest

Backrest designed for standard or manual and motorized adjustable benches. Adds 5" to depth, 15-1/4" to height. Backrest has 4" mounting surface and mounts 1/2" below bottom of bench top on 33" centers. Mounting hardware provided.

| 0520.01 | Birch |
|---------|-----------|
| 0520.02 | Cherry |
| 0520.03 | Mahogany |
| 0520.05 | White Oak |
| 0520.06 | Red Oak |
| 0520.08 | Walnut |

Gate Leg Bench

Elegant Skinner inspired bench with foot rest and music compartment. Foot style can be customized to enhance existing consoles. 0520.00 backrest can be installed. Available as standard height or adjustable, unfinished or finished to sample.

| 0513.01 | Birch |
|---------|-----------|
| 0513.02 | Cherry |
| 0513.03 | Mahogany |
| 0513.04 | White Oak |
| 0513.05 | Red Oak |
| 0513.06 | Walnut |



Console Dolly

Make your console easy to reposition with the addition of a custom-designed dolly. Just 4-1/2" high with 1/2" floor clearance, these rugged dollies feature welded steel frames that are engineered for torsional stiffness, which is important to maintaining the structural integrity of the console. Eight heavyduty ball bearing casters are arranged to permit easy positioning while preventing the platform from "walking" across the floor. The vinyl or red oak surface is banded with solid hardwood, custom-finished to match the console.

Deluxe Console Mirror

A fitting addition to any console, this 3-1/4" W x 12-5/8" L mirror surface is housed in a solid wood frame of prefinished oak or walnut. The mirror tilts up or down. The base is felted to prevent unwanted movement of the assembly and to prevent scratches on the console top.

6-3/4" H x **16-1/2"** L x **5-1/2"** D O.A. Shipping Weight: **8 lbs**.

Finish

0916.05 G 0916.06 M 0916.08 M

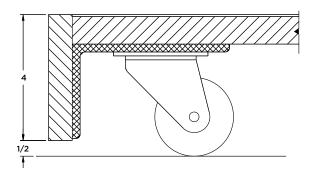
Golden Oak Medium Oak Medium Walnut

0902.00 Console Dolly, Vinyl Floor0902.01 Console Dolly, Hardwood Floor





Dolly wheel mechanism detail.





WINDCHESTS

Manual and pedal windchests are custom-crafted to the individual organ builder's requirements. Chests can be furnished as Pitman, Unit or Electro-Mechanical Unit. Mechanical, Electro-Mechanical or Electro-Pneumatic Slider windchests are also available.

Top-grade poplar and basswood construction

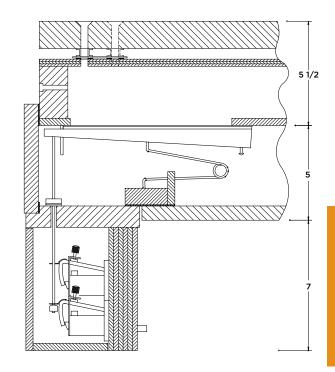
All windchests are built from top-grade poplar and voidless basswood plywood. Each is furnished complete with center-spotted rackboards, appropriate primaries and stop actions, per specifications. All pouches and primary pneumatics are covered with top-grade pneumatic leather and are treated for additional protection. All Electro-Pneumatic chests incorporate Reisner chest magnets. We can also provide complete wiring, frame building and pipe racking, as well as built-in schwimmers, to fit builder specification.

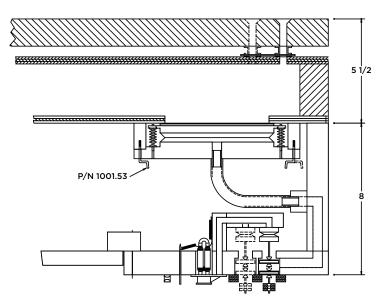
1000.00 Slider Chests

Slider chests are built from poplar, with voidless plywood used for the tables and toe boards. Telescopic seals and seal rings are employed along with phenolic sliders for stop action. Stop action and note action can be mechanical, electric SLIC motors, or motors of your choice. Schwimmers with pantograph springs can be built into the chests for wind control. Nominal toeboard width for an 8' or longer chest is 5 1/2".

1000.00 Electro-Pneumatic Slider Chests

The electro-pneumatic slider chest is the newest member of our broad line of windchests. The OSI electro-pneumatic pallet is an all new concept in slider chest note control. Influenced by the Blackinton concept, its unique design allows fuller wind flow to the channel, while maintaining the speech characteristics of the traditional manual or mechanical hinged pallet. Each single note action can be removed without tools for cleaning the pallet face, and no special techniques or materials are required for releathering. Pallet access is from the bottom, saving valuable walkboard space. The use of standard Reisner chest magnets reduces the electrical load and eliminates the need for heavy duty keying. Nominal toeboard width for an 8' or longer chest is $5 \frac{1}{2}$ ".



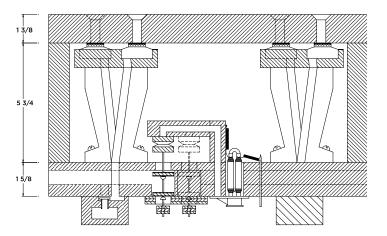




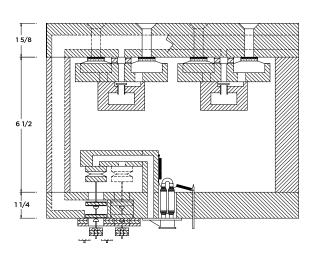
Pitman Chests

1100.00 Pitman chests are constructed in three styles.

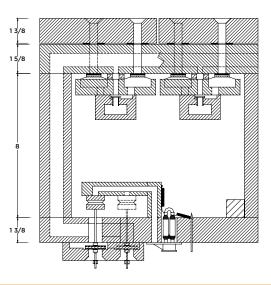
Style #1 employs primary channeling in the bottom boards, with the pouch boards attached. The Pitman rail is on the outside of the bottom board, allowing the entire action to be removed with the bottom board. Nominal toeboard width for an 8' or longer chest is 6 1/2".



Style #2 has the primary channeling in the toe board. The pouch boards are fastened to the toe board and the Pitman rail is, in turn, attached to the pouch board. The primary and stop actions are attached to the bottom of the chest. Built-in schwimmers can be used with this style. Nominal toeboard width for an 8' or longer chest is 7 1/2".



Style #3 has the primary channeling in the top table of the chests. Each toeboard and rackboard are separate and removable for easy racking of pipes without disassembly of the chest mechanism. The pouch rails with pitman rail are fastened to the chest table. The primary and stop actions are attached to the bottom of the chest. The primary can be mounted on the side of the chest. Built-in schwimmers can be used with this style. Average width per stop on an 8'0" or longer chest is 6-1/2"



Primaries will accommodate up to 10 stops. Two chests are required for 11 stops or more. Unit chests may be combined with Pitman chests. Pitman chests will operate on wind pressure as low as 2". Normal lengths range from 8'-0" to 9'-6". Special lengths and layouts can be accommodated.



Unit Chests

1200.00

Unit chests are constructed in two styles with the action in the bottom bung. Side bung actions can be provided. Primaries are recommended for all toe holes larger than 1/2". Unit chests will operate on wind pressure as low as 2".

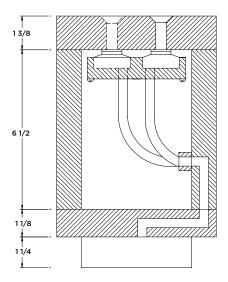
Style #1 has the pouch boards attached to and tubed to the bottom boards. This allows the entire action to be removed with the bottom board.



13/8 5 3/4 11/8 5/8

Style #2 has the pouch rail attached to the top board and tubed to the side rail. The bottom board with magnets and primaries is then removable separately.





Extras for Pitman and Unit Chests

Options available for Pitman and Unit chests include wiring, channeling for mixtures, offnote contact blocks and unit actions where a stop on a Pitman chest is borrowed into the pedal.

Manual Chest Shells

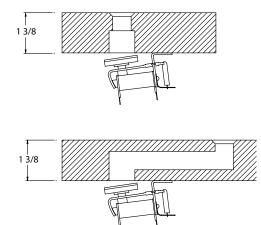
1250.00

Chest shells are custom-built without actions to accommodate the time-proven Reisner 601 Direct Action Magnet or customer specified electro-mechanical note actions. Chest shells are supplied with pre-bored toe boards, center-spotted rackboards, and plain bottom boards. Finished per instructions, they are ready for installation of actions. Schwimmers and tremolo pneumatics are available.

601 Unit Chests

1280.00

Unit chests utilizing the reliable Reisner 601 Direct Action Magnets are individually scaled to your requirements, complete with center-spotted rackboards and actions installed. These chests can be provided with counter-bored or cross channel holes as illustrated. All 601 chests are wired with 10 feet of free cable to either a spreader, junction, or connector. The bottom of the chest can be a plain bung or a schwimmer with or without a tremolo pneumatic. These chests are an economical alternative that provide a highly versatile form of chest construction.



Offset Chests and Treble Extension Chests

Chests for pedal stops, larger manual pipes and treble extension pipes that must be offset can be provided in one or more sections. When built to sit on the floor, a front bung is used. Bottom bungs are used for elevated mounting. For larger pipes, butterfly valves are installed per specification. Primaries are not required for treble pipes.

1300.00 1310.00 Offset Chest for 16' or 8' Basses 12 Note Treble Extension Chest





Releathering

1930.00

Releathering services are available for manual and pedal pouches, pneumatics, tremolos, reservoirs, swell motors, and all other actions.

Pipe Racking and Wiring

Additional services are available to minimize work at the job site. These include:

Bored Rackboards furnished per instructions. All pipes furnished by OSI can be racked.

Upright Supports with scalloped or straight racks recommended for 8' and 16' zinc, reed, or wood pipes on both offset and manual chests.

Chest Wiring with specified free cable lengths terminating in spreaders, junctions, or connectors installed per specifications.

Building and Floor Frame

Building frames for one or more chests with floor frames are constructed to drawings or instructions. Passage boards and organ ladders complete the package.

Chest Check Sheet

Chest Check Sheets are required for each chest. In order to simplify communications and minimize errors, please complete the Chest Check Sheet as accurately as possible.

Toe Blocks

Toe blocks complete with butterfly valves are constructed to fit individual pipes without lead toes. Pipe toe sits in felted recess. Can be bored for Orgaflex. Blocks have corked mounting surface and are secured with 2 screws. Provide O.D. of pipe toe and I.D. of toeboard hole.

1-1/8" H

1325.00 Recessed 1325.01 Counter Sink



Counter Sink

1940.00

Recessed

Pitmans and Pitman Retainers

Thickness, diameter, and consistency are critical for correct operation of leather Pitman valves. Standard OSI and Möller replacement Pitman valves meet these requirements. Custom Pitmans provided per sample.

| | Line | Ø | Thickness |
|---------|------------------|-----------------|------------|
| 1189.00 | OSI Pitmans | 1/2" | .040/.050" |
| 1190.00 | Möller Standard | 9/16" | .018" |
| | Pitman | | |
| 1190.10 | Möller Low | 5/8" | .027" |
| | Pressure Pitmans | 5 | |
| 1192.00 | Special Pitman V | alves, per samp | ole |
| | | | |







| | Line | I.D. | O.D. | Length |
|---------|------------------------------------|-------|--------|---------|
| 1191.00 | Möller Pitman Retainers | 5/16" | 15/16" | 1-1/4" |
| 1191.10 | Möller L.P. Pitman Retainers | 3/8" | 15/16" | 1-7/16" |



Straight Pouch Springs

Phosphor bronze, in packages of 100.

3/8" Ø O.D. x 1-5/8" L

| | Size | Wire Size |
|---------|-------------|-----------|
| 1500.13 | Super Light | .013" |
| 1500.14 | Extra Light | .014" |
| 1500.16 | Light | .016" |
| 1500.18 | Medium | .018" |
| 1500.20 | Heavy | .020" |
| | | |
| | | 60 |

Straight Pouch Springs—Möller

Designed as a replacement for Möller pouch springs or for use where a shorter spring is required. Phosphor bronze, in packages of 100.

7/16" Ø O.D. x 1-1/4" L

| | Size | Wire Size |
|---------|--------|-----------|
| 1501.16 | Light | .016" |
| 1501.18 | Medium | .018" |
| 1501.20 | Heavy | .020" |



Spring Guide & Retainer—Möller

1518.06 Möller Felt Spring Guide, 5/16" O.D. x 1/4" H

1519.00 Möller Paper Pouch Spring Retainers, 7/8" Ø

Tapered Pouch Springs

Phosphor bronze, in packages of 100.

1/4" Ø top, 5/8" Ø bottom, 1-5/8" L

| | Size | Wire Size |
|--|---|----------------------------------|
| 1505.14 1505.16 1505.18 1505.20 | Extra Light Light Medium Heavy | .014" .016" .018" .020" |
| | | |



Conical Pouch Springs

Phosphor bronze, in packages of 100.

1/8" Ø top, 1/2" Ø bottom, 1-3/8"L

| | Size | Wire Size |
|---------|-------------|-----------|
| 1510.16 | Extra Light | .016" |
| 1510.18 | Light | .018" |
| 1510.19 | Medium | .019" |
| 1510.20 | Heavy | .020" |



Metal Valve Seats

Individual aluminum primary valve seat, gasket and bushed valve guide. Available in two sizes. Mounts in 1-1/16" boring with No. $3 \times 1/2$ " RHWS. Valve seat drop from surface 1/4".

1-9/16" Ø O.D.

1520.51 1/2" ID Metal Valve Seat 1520.52 5/8" ID Metal Valve Seat 1520.53 Gasket

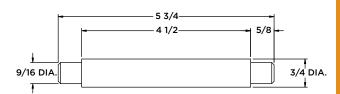


1520.54



Rack Pin

1545.00 Hardwood, unfinished.



Offset Contact Block

1560.00 Install over existing pipe hole. Double contact.

3-1/4" L x 1-3/4" W x 3/4" H



1600.04

1600.05

1600.06

Pipe Hooks

| Kind Descrip | tion |
|--------------|------|
|--------------|------|

1600.01

Wood

3/16" galvanized steel wire. Requires 9/16" rack hole.

1-1/2" W x 2-3/8" L



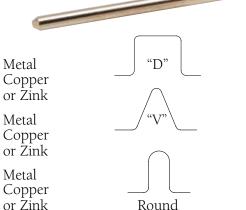
1600.02 Metal With neoprene sleeve 5/8" W.

1/2" W x 1-9/16" H x 1-9/16" D



1600.03 Pipe Pin Electro-plated.

3/16" D x 2-5/8" L



Dag Screws 3/4" thread, 1/8" Ø x 1-5/8" L. 1605.01



Bracing Material

Poplar, clear lacquer finish.

Size

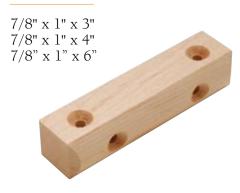
| 1625.03 | 7/8" x 3" x 10' |
|---------|---------------------|
| 1625.04 | 7/8" x 3-1/2" x 10' |
| 1625.05 | 7/8" x 4" x 10' |

Cleat

Hardwood, finished with clear lacquer. 4 screw holes for No. 10 FHWS.

Size

1650.03 1650.04 1650.06



Rackboard Sizing Jig

1199.00

A convenient tool used to determine rackboard hole sizes. 2-piece set in 52 gradations 2-7/8" \emptyset to 1/4" \emptyset .

Each section 37-1/2" L x 7" W x 6-3/8" H Shipping Weight: 30 lbs.





SLIC Motor

1700.00

Designed to provide fast, reliable operation under the heaviest loads for new or old slider chests, mechanical couplers, and tripper combination actions. Built-in travel adjustment eliminates the need for end stops or limit switches. Screwdriver adjustment of travel. Automatic cut-out prevents motor damage. Complete with control PC Board.

Specifications

Travel Infinitely adjustable 3/8" to 1-1/2"

Accuracy Better than .015" Max. Pull 22 lbs. over 3/4" Voltage 12-16 VDC

Current Control card draws On-50 ma. Off-0 ma.

Motor draws 1.5A for 0.2 seconds via mains,

not stop switch.

Dimensions 2-9/16" W x 6-1/8" L x 5-1/2" H

Weight 3 lbs. net. 5 lbs. gross.



1700.04

SLIC Replacement Control Card

Magnet Boards and Primaries

These components are used for converting existing pneumatic actions to electrical operation or for replacing existing primary actions. For exhaust of a unit action primary, use a magnet board. If space is not available, use a magnet box and tube to action. If exhaust load is heavy or fast action is essential, a magnet box with valve (primary) is used. For inflate action, a magnet box with valve (primary) is required. Specify note scale and space available.

Description

1800.00 Magnet board 1810.00 Magnet box

1820.00 Magnet and primary action

Stop Action

Individual stop action with vent is used to control air supply to individual chests, actions, and other similar components. Use stop action without vent as a cutoff for concussion bellows. 4" Ø inlet, 3" Ø outlet.

7-3/4" W x 8-3/8" D x 14-3/4" L O.A. Shipping Weight: 9 lbs.

Description

1900.01 With vent1900.02 Without vent



Lieblich Gedeckt Action

1925.00

This unit is designed with two stop actions mounted on a pressure regulator to obtain a softer sound from the single Pedal Bourdon. Furnishes high and low pressure to same set of pipes. One conductor required from action to chest. 4" Ø inlet, 3" Ø outlet.

19-1/4" W x 18" D x 19" H O.A. Shipping Weight: 15 lbs.

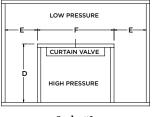


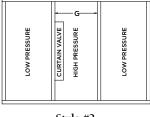


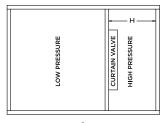
Standard Reservoirs

Reservoirs come complete with built-in curtain valves that are mounted on nylon bearings and are adjustable from the outside. If wind holes are required, specify size and location. Spring rails span short dimension; long dimension rails available. Indicate wind pressure so proper coil springs can be installed. Compass springs can be furnished in place of coil springs. Special size reservoirs are built to specifications.





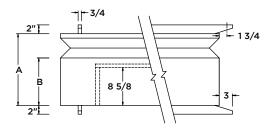




Style #1

Style #2

Style #3



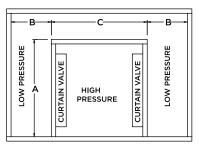
| Reservoir | | | | | | | | Curtain |
|-----------|----------|---------|----------|---------|---------|-----|-----|---------|
| Size | A | В | D | E | F | G | Н | Valve |
| 18" x 24" | 15" | 10-1/2" | 10-9/16" | 2-5/8" | 16-3/4" | - | 8" | #1 |
| 20" x 30" | 15 -1/2" | 10-1/2" | 11-9/16" | 4-1/8" | 19-3/4" | - | 10" | #2 |
| 24" x 36" | 16" | 10-1/2" | 13-9/16" | 7-1/8" | 19-3/4" | - | 13" | #2 |
| 30" x 42" | 16" | 10-3/4" | 16-9/16" | 9-1/8" | 21-3/4" | 12" | 14" | #3 |
| 36" x 48" | 16" | 10-3/4" | 19-9/16" | 11-1/8" | 23-3/4" | 12" | 16" | #4 |
| 8" x 60" | 16" | 10-3/4" | 28" | 18-1/8" | 21-3/4" | 14" | 20" | 2 x #3 |

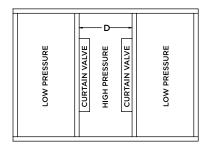
| | Size I | Layout | No. Stops | Approx Shipping Weight | | Size | Layout | No. Stops |
|---------|-------------|------------|------------|------------------------------|---------|------------|--------|-----------|
| 2001.00 | 18" x 24" | 1 | 2 | 57 lbs. | 2021.00 | 18" x 24" | 3 | 2 |
| 2002.00 | 20" x 30" | 1 | 3 | 67 lbs. | 2022.00 | 20" x 30" | 3 | 3 |
| 2003.00 | 24" x 36" | 1 | 4 | 85 lbs. | 2023.00 | 24" x 36" | | 4 |
| 2004.00 | 30" x 42" | 1 | 6 | 127 lbs. | 2024.00 | 30" x 42" | | 6 |
| 2005.00 | 36" x 48" | 1 | 8 | 150 lbs. | 2025.00 | 36" x 48" | | 8 |
| 2006.00 | 48" x 60" | 1 | 12 | 325 lbs. | 2026.00 | 48" x 60" | | 12 |
| 2008.00 | Special Res | servoir # | :1 | | 2028.00 | Special Re | _ | |
| 2014.00 | 30" x 42" | 2 | 6 | | | | | |
| 2015.00 | 36" x 48" | 2 | 8 | | | | | |
| 2016.00 | 48" x 60" | 2 | 12 | | | | | |
| 2018.00 | Special Res | servoir, # | # 2 | | | | | |

Floating Top Reservoirs

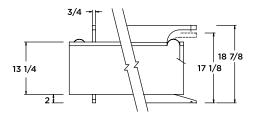
A floating top or schwimmerbalg reservoir is a logical alternative to leather gussets and folds. These reservoirs are available in all standard sizes, as well as custom sizes. The ease of maintenance, the longevity of the one-piece rubber cloth top, and the accurate regulation of this proven slotted curtain valve make this unit an attractive option. On sizes 20" x 30" and larger, a built-in pressure rise tremolo pneumatic can be provided for a neat and compact installation. Springs are included for specified wind pressure. Tremolo driver sold separately.







STYLE NO. 1



| | Size | Layout | No. Stops | Approx Shipping Weight |
|---------|------------|-------------|------------|------------------------------|
| 2053.00 | 24" x 36" | 1 | 4 | 85 lbs. |
| 2054.00 | 30" x 42" | 1 | 6 | 127 lbs. |
| 2055.00 | 36" x 48" | 1 | 8 | 150 lbs. |
| 2056.00 | 48" x 60" | 1 | 12 | 325 lbs. |
| 2058.00 | Special Re | eservoir # | :1 | |
| 2061.00 | 18" x 24" | 2 | 2 | |
| 2062.00 | 20" x 30" | 2 | 3 | |
| 2063.00 | 24" x 36" | 2 | 4 | |
| 2064.00 | 30" x 42" | 2 | 6 | |
| 2065.00 | 36" x 48" | 2 | 8 | |
| 2066.00 | 48" x 60" | 2 | 12 | |
| 2068.00 | Special Re | eservoir, # | # 2 | |

STYLE NO. 2

| Reservoir | | | | | Curtain |
|-----------|-----|---------|---------|-----|---------|
| Size | A | В | C | D | Valve |
| 18" x 24" | - | - | - | 8" | 2 x #1 |
| 20" x 30" | - | - | - | 8" | 2 x #2 |
| 24" x 36" | 20" | 7-1/8" | 19-3/4" | 8" | 2 x #2 |
| 30" x 42" | 22" | 9-1/8" | 21-3/4" | 12" | 2 x #3 |
| 36" x 48" | 24" | 11-1/8" | 23-3/4" | 12" | 2 x #4 |
| 48" x 60" | 28" | 18-1/8" | 21-3/4" | 14" | 2 x #4 |



WurliTzer™ Reservoirs

These WurliTzerTM style reservoirs are complete with one cone valve and two book or pallet valves and are ready to install on standard WurliTzerTM wind trunks. Four (4) long spring bars are furnished with each unit. Additional spring bars and coil springs are available.

| | Size | Shipping Weight |
|--|--|---------------------------------------|
| 2072.00 2073.00 2074.00 2075.00 | 20" x 30" 26" x 35" 32" x 35" 35" x 42" | 48 lbs. 71 lbs. 97 lbs. |
| 2072.58 2072.59 | | bars 5" w/screws bars 10" w/screws |





WurliTzer™ Equalizer

WurliTzerTM originally designed these units as pressure regulators for swell shutter, console, and percussion actions. These hinged units employ a sophisticated cone valve and are an economical alternative to a standard reservoir where space is at a premium and critical regulation is not required. Suggested for pressures over 5". The 3" inlet and 3" outlet are located on the bottom of the unit. **15" H O.A.**

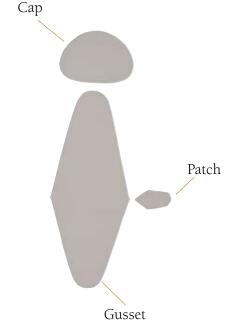
| | WxL | Shipping Weight |
|--------------------|-----------------------|--------------------|
| 2080.08 2080.10 | 8" x 20" 10' x 24" | 15 lbs. 23 lbs. |
| 2080.75 | 4 Legs, 17 | 7" |



Reservoir Gussets

Cut and skived leather corner gussets. Set of 4 with 8 corner patches.

| | Reservoir Size | Rib W. | Gusset | | | |
|-------------------------------|--|--------------------------|--|--|--|--|
| 2001.57 2002.57 2003.57 | 18" x 24" 20" x 30" 24" x 36" & larger | 3-9/16" 4-9/16" 5" | 5" x 14" 6-3/4" x 16-1/2" 6-3/4" x 18-1/2" | | | |
| 2001.65 2001.66 2001.67 | Patches only Corner caps, for high pressure applications Alum Bellows strips, 1-1/2" | | | | | |
| 6120.03 | Twill tape for hinge strips, 1" heavy | | | | | |
| | | | | | | |





Reservoir Releathering

2030.00

Releathering services are available for all styles of reservoirs and schwimmer panels.

Reservoir Curtain Valves

Complete with roller mounted in nylon bearings, slat grid, and threaded brass operating rod. Height of grid opening is 4".

| | Size | W | X | Н | Opening Equivaler (sq. in.) | |
|--------------------|----------|--------------------|--------|------------------|-----------------------------|--------------|
| 2040.01 | #1 | 14-3/4" | X | 7-7/8" | 28 | 6" |
| 2040.02 | #2 | 17-3/4" | X | 7-7/8" | 36 | 6-3/4" |
| 2040.03 2040.04 | #3 #4 | 19-3/4" 21-3/4" | X X | 7-7/8" 7-7/8" | 43 50 | 7-3/8" 8" |





External Curtain Valves

Standard curtain valve installed in box for external mounting on existing reservoir. Normally "UP" to close. Curtain rod can be reversed for "UP" to open. Reversible by customer.

Shipping

| | Size | \mathbf{W} | X | Н | X | D | Weight |
|---------|------|--------------|---|-----|---|----|---------|
| 2045.01 | #1 | 17" | X | 14" | X | 8" | 23 lbs. |
| 2045.02 | #2 | 20" | X | 14" | X | 8" | 25 lbs. |
| 2045.03 | #3 | 22" | X | 14" | X | 8" | 26 lbs. |
| 2045.04 | #4 | 24" | X | 14" | X | 8" | 28 lbs. |



Schwimmer

A schwimmer is a chest-mounted regulator that takes the place of a reservoir and can be installed in slider, electro-mechanical, or top groove Pitman chests. 24" minimum width, 57" standard length. Custom sizes available. Tremolo pneumatic with electric dump valve available. Tremolo driver sold separately. Furnished with 2220.00 pantograph assemblies, requires 4" inside and 8" outside clearance.

2100.00 Schwimmer plate assembly
2110.00 Schwimmer plate assembly with tremolo pneumatic
2110.60 Dump Valve, Schwimmer Tremolo
2110.70 Schwimmer Tremolo Pneumatic Only



Pantograph Assembly

Used on schwimmer plates where total travel is 1" to 1-1/2". Depending on schwimmer plate size, 4 to 6 units are normally required for WP to 4". (100 mm)

2-5/8" to 3-5/8" H x 8-1/2" W x 5" D

2220.00 Pantograph Assembly2220.57 Pantograph Spring only



Reservoir Eveners

2400.00 Eveners help eliminate "shimmy" and decrease weight of reservoir top. Two units provided per set. 28" L



Reservoir Legs

Four poplar legs per set, complete with cleats.

| | L | X | W |
|---------|-----|-----|------|
| 2020.01 | 16" | X | 4" |
| 2020.02 | 24" | X | 4" |
| 2020.03 | Cus | tom | made |

Reservoir Coil Spring

2" Ø O.D., 8" coil, 10-1/2" O.A.

| | Size | Color | Wire Ø |
|---------|------|--------|--------|
| 2200.04 | #4 | Blue | .120 |
| 2200.05 | #5 | Orange | .135 |
| 2200.10 | #10 | White | .148 |
| 2200.20 | #20 | Yellow | .156 |
| 2200.30 | #30 | Green | .162 |
| 2200.40 | #40 | Red | .192 |



Reservoir Spring Chart

| | 18" x | 24" | 20" 2 | x 30" | 24" 2 | x 36" | 30" 2 | x 42" | 36": | x 48" | 48" : | x 60" |
|-----------------------|--------------|-------|--------|--------------|--------|--------------|------------|------------|--------|--------------|--------|--------------|
| Spring Number | Wii Press | | | ind ssure | | ind ssure | Wi Pres | nd sure | | ind ssure | I | ind ssure |
| * | Min | Max | Min | Max | Min | Max | Min | Max | Min | Max | Min | Max |
| #5 Orange | 4-1/2" | 6" | 4-1/2" | 5" | 2-3/4" | 3-1/2" | 2-1/4" | 2-3/4" | 2" | 2-1/4" | 1-1/2" | 1-3/4" |
| #10 White | 6-1/2" | 8" | 6-1/2" | 7-1/2" | 4" | 5" | 3-1/4" | 4" | 2-3/4" | 3" | 1-3/4" | 2-1/4" |
| #20 Yellow | 9" | 10" | 7" | 8-1/4" | 6" | 7-1/4" | 4-1/2" | 5-1/2" | 3-1/2" | 4-1/4" | 2-1/2" | 3" |
| #30 Green | 11" | 12" | 9" | 10" | 7-3/4" | 8-1/4" | 5-1/2" | 7" | 4-1/2" | 5-1/4" | 3" | 3-1/2" |
| #40 Red | 13" | 14" | 11" | 12" | 9" | 10" | 7" | 8-1/4" | 6-3/4" | 7-1/2" | 4-1/4" | 5-1/4" |
| Reservoir Top Area | 3 sq | . ft. | 4.2 s | sq. ft. | 6 sc | q. ft. | 8.75 | sq. ft. | 12 s | sq. ft. | 20 s | sq. ft. |

^{*} Chart assumes 4 springs per reservoir

Reservoir Compass Spring

| | | O.A. | | |
|---------|------|--------|--------|-----------|
| | Size | Length | Color | Thickness |
| 2210.06 | #6 | 6" | _ | .042 |
| 2210.08 | #8 | 8" | _ | .046 |
| 2210.10 | #10 | 12" | White | .055 |
| 2210.20 | #20 | 12" | Yellow | .065 |
| 2210.30 | #30 | 12" | Green | .080 |





Concussion Bellows

Concussion bellows (winkers) are used as "shock absorbers" in wind systems. If both concussion bellows and tremolo are used with a reservoir, Type 2 with added stop action cut-out is recommended.

| | Type | Pneumatic Size | O.A. W x L x H | Inlet | Shipping Weight |
|---------|------|----------------|---------------------------|--------|--------------------|
| 2501.00 | 1 | 8" x 16" | 11-1/2" x 16-1/2" x 5" | 1-1/4" | 9 lbs. |
| 2502.00 | 2 | 12" x 18" | 12-1/4" x 23-1/2" x 16" | 3" | 14 lbs. |
| 2502.01 | 2 | Cutout only | 8-1/8" x 19-3/8" x 4-1/8" | 2" | 10 lbs. |







Type 2

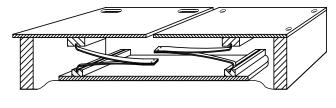
mounted on cutout

Concussion Bellows, Tunable

Used as "shock absorber" in wind system. Mounts directly on top groove Pitman or slider chest. Free movement of schwimmer style plate controlled by adjustable cover. Useful in single bellows winding of organs. Furnished with two 2210.06 reservoir compass springs and mounting screws. Requires $11" \times 14"$ mounting hole.

2505.00 Concussion Bellows #4





Tremolo

This bellows style tremolo is covered with leather. The built-in electro-pneumatic stop action can be regulated to control air exhaust. Speed control is accomplished using the adjustable slide. Supplied with two weights. Muffler cover supplied separately.

| | Size Pneumatic | Height Inflated | Inlet Ø | Application Guidelines to 4" WP or High Pressure | Shipping Weight |
|---------|-------------------|--------------------|---------|--|--------------------|
| 2607.00 | 7" x 16" | 13-1/4" | 2-1/2" | 1-2 Stops to 4" WP | 18 lbs. |
| 2609.00 | 9" x 20" | 13-1/4" | 3" | 3-6 Stops 4-6" WP | 26 lbs. |
| 2610.00 | 10" x 24" | 13-1/4" | 4" | 7 + Stops 7-10"WP | 32 lbs. |

2607.75 Tremolo spring

Muffler covers

| | Dimensions | | | | | | | |
|---------|------------|-----|-----|--------|--|--|--|--|
| | Use with | L x | W x | H | | | | |
| 2607.01 | 2607.00 | 19" | 9" | 4-1/2" | | | | |
| 2609.01 | 2609.00 | 23" | 11" | 4-1/2" | | | | |
| 2610.01 | 2610.00 | 27" | 12" | 4-1/2" | | | | |



Tremolo Weight

2602.00 Cast iron, 6 oz. Use No. 6 screw.

1-1/2" Ø x 3/4" H





Dual Pneumatic Tremolo

2620.00 This pressure rise tremolo can be installed on almost any wind system up to 6" WP. Tremolo is accomplished by using pressure to pulsate or close large pneumatic, momentarily increasing the wind pressure in the chest. The 12" x 18" large pneumatic with 3" wind hole is normally attached directly to the chest bottom or side rail. The independent valve box, furnished with an electronic pulsating unit for infinite regulation, is connected to the smaller 5" x 12" pneumatic and to a wind source that is the same as or slightly higher than the chest pressure. Unit is furnished complete with 10 feet of 4010.03 1" Orgaflex and 2625.00 Electronic Tremolo Driver.

Tremolo 17" W x 18-1/2" L x 9" H O.A. Valve box 6" W x 9-3/4" L x 6-1/2" H





Electronic Tremolo Driver

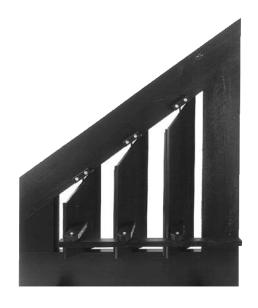
Designed to be installed in the organ chamber, this compact pulsator is a very versatile unit. It can drive a magnet to inflate a pneumatic for schwimmers or dump valves attached to reservoirs. The unit has a built-in stop action that can be positive or negative. The speed and depth adjustments are changed by screw pots. The output will drive up to a 5 ampere total magnet load. PC board requires both rectifier positive and negative. Four mounting holes with stand-offs use No. 6 x 3/4" RHWS.

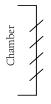
Unit is $2" W \times 3-3/4" L \times 7/8" H$

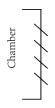


Swell Shutter Assembly

3000.00 Solid swell shutters are made from glued up 1-1/2" x 1-3/4" basswood stock. Frame is 1-1/2" thick basswood, 6" wide. Vertical and horizontal shutters are mounted on ball bearings, double felted for quiet operation and easy removal. Shutter blades over 8' long require center support. Shade dogs attach to 7/8" x 2" hardwood trace rod with screws. Flat black is standard finish. Special finishes are available. Designate Style No. 1 or No. 2 and trace location. Custom-built swell shutters of thicker material, with hardwood veneer, special edge design or special shade dogs to keep trace within shade arc are constructed to specifications and drawings.



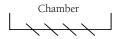




HORIZONTAL SHADES SIDE VIEW

STYLE NO. 1

STYLE NO. 2





VERTICAL SHADES TOP VIEW

Shade Dogs

3001.00 Shade Dogs (Goosenecks) mount on swell shade and connect with shade trace. Mounting hardware provided. Hole bushed for 3/16" Ø pin or No. 10 wood screw.

7/8" T x 2" W x 6-5/8" L O.A.



Swell Box

3200.00 Swell box is manufactured to drawings and specifications. Boxes are constructed of 3/4" plywood or 1" MDF.



SWELL SHADES

Swell Shutter Pins

| | Used | Size | Type Shade | Use with Bearing |
|---------|--------|--------------------------------|---------------|------------------------|
| 3300.01 | Bottom | 1/4" Ø (3/8" Ø) x 2-1/4" | Vertical | 3310.01 |



3300.02 Top 1/4" Ø Vertical x 3-1/4"



3300.03 Ends 3/8" Ø Horizontal 3310.02 x 3-1/4"



Ball Bearings

| | I.D. | O.D. | Thick | Use |
|---------|------|--------|-------|--------------------------|
| 3310.01 | 1/4" | 7/8" | 1/4" | Bottom Vertical Shade |
| 3310.02 | 3/8" | 15/16" | 5/16" | Horizontal Shade |



Swell Shutter Spring

.035" steel wire with loop ends.

| | O.D. | Coil Length | O.A. Length | Opens To |
|---------|------|----------------|----------------|-------------|
| 7250.04 | 1/2" | 4" | 4-3/4" | 15" |
| 7250.05 | 1/2" | 8" | 8-3/4" | 30" |



Unenclosed Swell Motor

Power stroke derived by energizing magnets and inflating bags (push). Speed is adjustable on first two stages. 3" \emptyset inlet.

| | | Without Stand | | | | Shipping | |
|--------------------|--------|---------------|---|--------------------|---|--------------------|--------------------|
| | Stages | L | X | D | X | Н | Weight |
| 3400.05 3400.08 | 5 8 | 10-1/2" | | 11-3/4" 11-3/4" | | 26-1/2" 26-1/2" | 34 lbs. 45 lbs. |
| JT00.00 | O | 1) | | 11-J/T | | 20-1/2 | 15 103. |

Floor Stand

Unassembled floorstands are available for both 5 and 8 stage swell motors. The dimensions listed are for the swell motor with legs installed.

| | With Stand | | | | | |
|---------|------------|---------|---|---------|---|---------|
| | Stages | L | X | D | X | Н |
| 3401.05 | 5 | 18-3/4" | | 11-3/4" | | 28-7/8" |
| 3401.08 | 8 | 24" | | 11-3/4" | | 28-7/8" |

3400.51 Replacement rubber cloth bags, complete with mounting block, ready for installation.

17" L x 11-3/4" W x 1" T



Enclosed Swell Motor

3408.00

8-stage, power stroke action is generated by de-energizing magnets and exhausting accordion bellows (pull). Stages are graduated. Speed is adjustable on first two stages via primary valve travel. No inlet provided. 6" stroke, will operate as low as 3" WP.

26-1/2" L x **25"** H x **17-3/8"** D Shipping Weight: 75 lbs.

3408.01

Secondary muffler (not illustrated) encloses magnets and primaries for quieter operation.



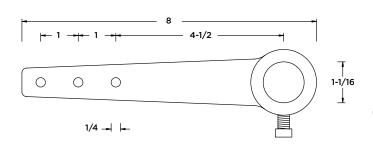


Servo Shoe Potentiometer and Linkage

3411.00 lk OHM Linear Potentiometer mounted on aluminum angle brackets for solid state swell expression or crescendo. 11 Gauge phosphor bronze connecting rod and shoe attachment plate included.



3501.00 For 3/4" I.D. iron pipe.







Swell Roller Assembly

Adjustable, ball bearing mounted, with two 3501.00 arms and threaded brass connecting rods.

10-5/8" H x 10" W x 4" D without arms.





Orgaflex

This flexible paper conductor with foil core has a high mechanical strength. It can be cemented into conductor holes or used with flanges. Useful for winding facade pipes and small actions. Available by coil or cut lengths.

| | I.D. | Drill Size for O.D. | Coil Length |
|---------|--------|------------------------|----------------|
| 4010.01 | 1/2" | 5/8" | 50' |
| 4010.02 | 3/4" | 15/16" | 50' |
| 4010.03 | 1" | 1-3/16" | 25' |
| 4010.04 | 1-1/4" | 1-7/16" | 25' |
| 4010.05 | 1-1/2" | 1-11/16" | 25' |
| 4010.06 | 2" | 2-1/4" | 25' |
| 4010.07 | 2-1/2" | 2-11/16" | 25' |
| 4010.08 | 3" | 3-3/16" | 25' |
| 4010.09 | 4" | | 25' |
| 4010.11 | 6" | | 10' |



Orgaduct

Orgaduct is a high grade, wire-reinforced conductor with a light weight elastomeric covering. Flexible over wide temperature range, it is also resistant to ozone and abrasion. Available by 12' or 6' lengths.

| | I.D. | Coil Length |
|---------|--------|-------------|
| 4020.04 | 1-1/4" | 12' |
| 4020.06 | 2" | 12' |
| 4020.07 | 2-1/2" | 12' |
| 4020.08 | 3" | 12' |
| 4020.09 | 4" | 12' |
| 4020.11 | 6" | 12' |



Flexduct

Flame retardant Flexduct is a bonded PVC/polyester fabric conductor with integral strength. Sizes up to $8"\ \emptyset$ are single ply, 10" and 12" use heavy duty, bonded double fabric for added strength. Available in coil or cut lengths.

| | I.D. | Coil Length |
|---------|------|-------------|
| 4025.08 | 3" | 25' |
| 4025.09 | 4" | 25' |
| 4025.10 | 5" | 25' |
| 4025.11 | 6" | 25' |
| 4025.12 | 8" | 25' |
| 4025.14 | 10" | 25' |
| 4025.15 | 12" | 25' |



Flexaust

Very high grade Flexaust is a wire reinforced, fabric-covered conductor. This is the most rugged of the flexible conductors. 10" and 12" are heavy duty, double fabric. Available by coil or cut lengths.

| | I.D. | Coil Length |
|---------|--------|-------------|
| 4030.06 | 2" | 25' |
| 4030.07 | 2-1/2" | 25' |
| 4030.08 | 3" | 25' |
| 4030.09 | 4" | 25' |
| 4030.10 | 5" | 25' |
| 4030.11 | 6" | 25' |
| 4030.12 | 8" | 25' |
| 4030.14 | 10" | 25' |
| 4030.15 | 12" | 25' |
| | | |



Cast Flanges

Cast aluminum flanges are designed for use with all of the flexible wind conductors. Use with 4060.00 series cork gaskets. Screw holes for No. 6 screws on 1" to 3" Ø flanges, all other flanges use No. 8 mounting screws.

| | Size | Flange I.D. | Collar O.D. |
|---------|---------|-------------|-------------|
| 4040.03 | 1" | 3/4" | 2-1/16" |
| 4040.04 | 1-1/4" | 1" | 2-1/4" |
| 4040.05 | 1-1/2" | 1-1/4" | 2-9/16" |
| 4040.06 | 2" | 1-5/8" | 3-1/8" |
| 4040.07 | 2-1/2" | 2-3/16" | 3-3/4" |
| 4040.08 | 3" | 2-9/16" | 4-1/4" |
| 4040.09 | 4" | 3-5/8" | 5-5/16" |
| 4040.10 | 5" | 4-9/16" | 6-1/2" |
| 4040.11 | 6" | 5-3/8" | 7-5/8" |
| 4040.12 | 8" | 7-3/8" | 10-1/8" |
| 4040.13 | 8" oval | 8-9/16" x | 10-7/8" x |
| | | 5-1/16" | 7-5/16" |
| 4040.14 | 10" | 9-7/16" | 12" |
| 4040.15 | 12" | 11-1/4" | 14" |

Cork Gaskets

These 3/32" cork gaskets are designed for use with cast flanges.

| | Size | I.D. | O.D. |
|---------|---------|----------|----------|
| 4060.03 | 1" | 1" | 2" |
| 4060.04 | 1-1/4" | 1-1/4" | 2-1/4" |
| 4060.05 | 1-1/2" | 1-1/2" | 2-1/2" |
| 4060.06 | 2" | 2" | 3" |
| 4060.07 | 2-1/2" | 2-1/2" | 3-5/8" |
| 4060.08 | 3" | 2-3/4" | 4-1/2" |
| 4060.09 | 4" | 3-3/4" | 5-3/8" |
| 4060.10 | 5" | 4-3/4" | 6-1/2" |
| 4060.11 | 6" | 5-3/8" | 7-5/8" |
| 4060.12 | 8" | 8" | 10" |
| 4060.13 | 8" oval | 5-3/4" x | 7-1/4" x |
| | | 9-3/8" | 10-7/8" |
| 4060.14 | 10" | 9-1/2" | 12" |
| 4060.15 | 12" | 11-7/8" | 14" |
| | | | |
| | | | |



Clamps

Made from rust-free stainless steel.

1/2" W

| | Size |
|---------|--------------|
| 4070.05 | 1" to 1-1/2" |
| 4070.06 | 2" |
| 4070.07 | 2-1/2" |
| 4070.08 | 3" |
| 4070.09 | 4" |
| 4070.10 | 5" |
| 4070.11 | 6" |
| 4070.12 | 8" |
| 4070.14 | 10" |
| 4070.15 | 12" |
| 4070.16 | 15" |

Felt Clamp Liners

Gray felt strip used between clamp and flexible conductor or wind sleeve for air tight seal.

3/4" W x 1/8" T

| | Size |
|---------|--------|
| 4080.03 | 1" |
| 4080.04 | 1-1/4" |
| 4080.05 | 1-1/2" |
| 4080.06 | 2" |
| 4080.07 | 2-1/2" |
| 4080.08 | 3" |
| 4080.09 | 4" |
| 4080.10 | 5" |
| 4080.11 | 6" |
| 4080.12 | 8" |
| 4080.14 | 10" |
| 4080.15 | 12" |
| | |

PVC WINDING SYSTEMS

The PVC pipe winding system components incorporate the best materials from the piping industry and have been selected specifically for organ winding. Both *S-40* (Schedule 40) and *Lite Pipe* systems include all male and female flanges and all commonly used components for 2", 3", 4", and 6" wind lines.

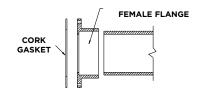
S-40 pipe and components are heavy duty, rigid materials. The tubing wall is 15/64" thick.

Lite Pipe components are 1/4 to 1/2 the weight of *S-40* materials and are an inexpensive alternative. With a wall thickness of 5/64" and lighter component weight, this system is more self supporting. *Lite Pipe* has one male and one female end on each length of pipe, eliminating use of in-line connectors.

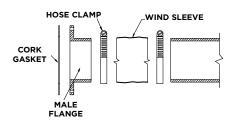
Both *S-40* and *Lite Pipe* can be easily cut and fabricated with hand tools. Standard PVC solvent adhesive used for bonding. Can be painted with readily available latex based paints. The drawings illustrate some of the many applications of *S-40* and *Lite Pipe* components.

S-40 and Lite Pipe components are **not** interchangeable.

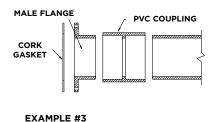
S-40

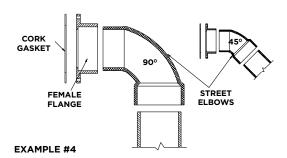


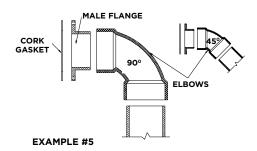
EXAMPLE #1

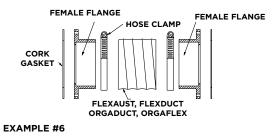


EXAMPLE #2



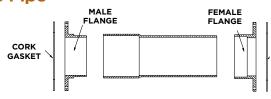






Lite Pipe

EXAMPLE #7

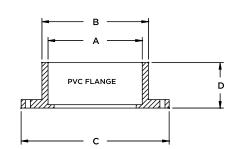




PVC Flanges

PVC flanges are available in both female and male configurations for *S-40* and *Lite Pipe* applications. Flanges may be joined to tubing, flexible conductors, or wind sleeves. Use No. 8 Washer Head screws listed below for mounting. With wind sleeves, select *S-40* or *Lite Pipe* male flanges. For flexible wind conductors, select appropriate 4040.00 series cast aluminum flanges.

| | Lite Pipe | | | | |
|---------|-----------------------|-----------|-------------|-----------|----------|
| | Size | A | В | C | D |
| 4045.38 | 3" Male | 3-1/16" | 3-1/4" | 5-1/2" | 1-11/16" |
| 4045.48 | 3" Female | 3-1/4" | 3-1/2" | 5-1/2" | 1-11/16" |
| 4045.39 | 4" Male | 4-1/16" | 4-1/4" | 6-1/2" | 1-11/16" |
| 4045.49 | 4" Female | 4-1/4" | 4-1/2" | 6-1/2" | 1-11/16" |
| 4045.21 | 6" Female | 6-5/16" | 6-11/16" | 8-1/8" | 2-7/16" |
| | S - 40 | | | | |
| | Size | A | В | C | D |
| 4045.06 | 2" Male | 2-1/16" | 2-3/8" | 4" | 1-1/2" |
| 4045.16 | 2" Female | 2-3/8" | 2-15/16" | 4" | 1-1/2" |
| 4045.08 | 3" Male | 3-1/16" | 3-1/2" | 5-1/2" | 1-11/16" |
| 4045.18 | 3" Female | 3-1/2" | 3-15/16" | 5-1/2" | 1-11/16" |
| 4045.09 | 4" Male | 4-1/16" | 4-1/2" | 6-1/2" | 1-11/16" |
| 4045.19 | 4" Female | 4-1/2" | 4-15/16" | 6-1/2" | 1-11/16" |
| 7608.55 | No. 8 x 3/4 Screws | ł" Hex Wa | sher Head S | Slotted M | ounting |





Cork Gasket

These 3/32" cork gaskets are sized for use with the PVC flanges.

| | Size | I.D. | O.D. |
|---------|------|--------|--------|
| 4061.02 | 2" | 2-3/8" | 4" |
| 4060.09 | 3" | 3-3/4" | 5-3/8" |
| 4060.10 | 4" | 4-3/4" | 6-1/2" |
| 4061.06 | 6" | 6-3/8" | 8-1/8" |

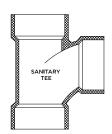
Pipe

PVC *S-40* pipe has male ends. *Lite Pipe* has one male and one female end. Both are shipped in 10' lengths. Truck shipment only.

| Lite Pipe | S-40 | Size |
|-----------|---------|------|
| | 4043.02 | 2" |
| 4043.13 | 4043.03 | 3" |
| 4043.14 | 4043.04 | 4" |
| 4043.16 | 4043.06 | 6" |

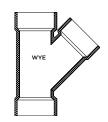
Tee, Sanitary

| Lite Pipe | S-40 | Size |
|-------------------------------|--|----------------------|
| 4044.13 4044.14 4044.16 | 4044.02 4044.03 4044.04 4044.06 | 2" 3" 4" 6" |
| | | |



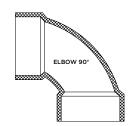
| V | V٦ | /e |
|---|----|----|
| | | |

| Lite Pipe | S-40 | Size |
|-----------|---------|------|
| | 4048.02 | 2" |
| 4048.13 | 4048.03 | 3" |
| 4048.14 | 4048.04 | 4" |
| 4048.16 | 4048.06 | 6" |
| | | |



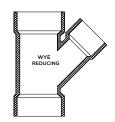
Elbow, 90°

| Lite Pipe | S-40 | Size |
|-------------------------------|--|----------------------|
| 4046.13 4046.14 4046.16 | 4046.02 4046.03 4046.04 4046.06 | 2" 3" 4" 6" |
| | | |

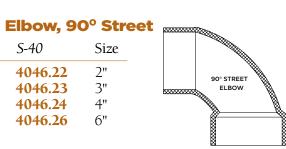


Wye, Reducing

| Lite Pipe | S-40 | Size |
|-----------|--------------------|----------------------|
| | 4048.07 4048.08 | 3" to 2" 4" to 3" |

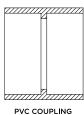


| Lite Pipe | S-40 | Size |
|-------------------------------|--|----------------------|
| 4046.33 4046.34 4046.36 | 4046.22 4046.23 4046.24 4046.26 | 2" 3" 4" 6" |



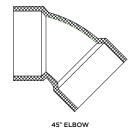
Coupling, Female

| Lite Pipe | S-40 | Size |
|-------------------------------|--|----------------------|
| 4049.13 4049.14 4049.16 | 4049.02 4049.03 4049.04 4049.06 | 2" 3" 4" 6" |
| | | |



Elbow, 45°

| Lite Pipe | S-40 | Size |
|-----------|---------|------|
| | 4047.02 | 2" |
| 4047.13 | 4047.03 | 3" |
| 4047.14 | 4047.04 | 4" |
| 4047.16 | 4047.06 | 6" |



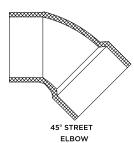
Reducer, Female

| Lite Pipe | S-40 | Size |
|--------------------|--------------------|----------------------------------|
| 4049.38 4049.39 | 4049.27 4049.28 | 3" to 2" 4" to 3" 6" to 4" |



Elbow, 45° Street

| Lite Pipe | S-40 | Size |
|--------------------|--------------------|----------|
| | 4047.22 | 2" |
| 4047.33 4047.34 | 4047.23 4047.24 | 3" 4" |
| 4047.36 | 4047.26 | 6" |



Lite Pipe to S-40 Adapter

| Lite Pipe | S-40 | Size |
|-----------|------------|---------------|
| 4049.44 | 4" Lite Pi | pe to 3" S-40 |





Galvanized Conductors

10' standard length, 26 gauge. Seam not soldered. Shipped by truck only.

| · | |
|--------------|----|
| ► 1 | 70 |
| \mathbf{J} | 20 |
| _ | _ |

| 4100.06 | 2" | | |
|---------|----|--|--|
| 4100.08 | 3" | | |
| 4100.09 | 4" | | |
| 4100.10 | 5" | | |
| 4100.11 | 6" | | |
| | | | |

Galvanized Elbows, 90°

Non-adjustable, 26 gauge. Seams not soldered.

Size

| 4110.06 | 2" |
|---------|----|
| 4110.08 | 3" |
| 4110.09 | 4" |
| 4110.10 | 5" |
| 4110 11 | 6" |

Wind Sleeves

Flexible rubber cloth wind connections for conductors, blowers, etc. 28" long. Custom sizes available. Shorter lengths of 7", 14", or 21" are in stock.

| | Size | Application |
|---------|--------------|-------------|
| 4200.08 | 3" | Galvanized |
| 4200.09 | 4" | Galvanized |
| 4200.11 | 6" | Galvanized |
| 4200.07 | 7" | Galvanized |
| 4200.12 | 8" | Galvanized |
| 4200.14 | 10" | Galvanized |
| 4200.15 | 12" | Galvanized |
| 4200.17 | 14" | Galvanized |
| 4200.16 | 15" | Galvanized |
| 4200.26 | 2-3/8" | S-40 |
| 4200.28 | 3-1/2" | S-40 |
| 4200.29 | 4-1/2" | S-40 |
| 4200.31 | 6-5/8" | S-40 |
| 4200.38 | 3-1/4" | Lite Pipe |
| 4200.39 | 4-1/4" | Lite Pipe |
| 4200.41 | 6-1/4" | Lite Pipe |
| 4201.00 | Special size | |

Lead Tubing

Available in 50 ft. coil or 70 lb. reel.

| | Package | I.D. | O.D. | Ft. /Lb |
|---------|-------------|-------|-------|---------|
| 4300.03 | 50 ft. coil | 3/16" | 1/4" | 9 |
| 4300.05 | 50 ft. coil | 1/4" | 5/16" | 8 |
| 4300.07 | 50 ft. coil | 5/16" | 3/8" | 6 |
| 4300.10 | 50 ft. coil | 3/8" | 7/16" | 5 |
| 4300.53 | 70 lb. reel | 3/16" | 1/4" | 9 |
| 4300.55 | 70 lb. reel | 1/4" | 5/16" | 8 |
| 4300.57 | 70 lb. reel | 5/16" | 3/8" | 6 |
| 4300.60 | 70 lb. reel | 3/8" | 7/16" | 5 |

Neoprene Tubing

Supplied in coils or cut lengths.

| | I.D. | O.D. Leng | th |
|---------|--------|-----------|------|
| 4400.01 | 1/8" | 7/32" | 100' |
| 4400.02 | 11/64" | 1/4" | 100' |
| 4400.03 | 3/16" | 5/16" | 100' |
| 4400.04 | 7/32" | 5/16" | 100' |
| 4400.05 | 1/4" | 3/8" | 100' |
| 4400.06 | 9/32" | 3/8" | 100' |
| 4400.07 | 5/16" | 7/16" | 100' |
| 4400.08 | 11/32" | 1/2" | 100' |
| 4400.09 | 13/32" | 9/16" | 100' |
| 4400.10 | 15/32" | 5/8" | 100' |
| 4400.11 | 15/32" | 11/16" | 100' |



Air Switch

5000.00

A compact and reliable, enclosed air operated micro-switch for switching rectifiers. Switch meets approved electrical requirements with a rating of 15A @ 115-240 VAC. Operating pressure range is 2" to 10". Furnished complete with 36" of 1/4" I.D. neoprene tubing. Wired out 36" with 14/3 SJO cable.

1-7/8" H x 5-3/4" W x 3" D



AC Console Control System

5005.00

AC power control system to manage the switching of console and chamber components. Provides 4 switched and 4 unswitched 110 VAC outlets as well as 12 volts DC for control and general-purpose use. Can be activated locally with a switch contact located on the organ console or remotely with 12 volts.

9" L x 7-1/2" W x 2-1/2" H



OSI Switching Power Supply

UL and CE Approved DLS series power converter for solid state applications converts 120 nominal VAC to 13.6 VDC. Adjustable to 14.6 UDC. Compact, versatile design. Protection features include: Reverse Polarity Protection; Brown-out Input Protection; Over-Current Protection; Over-Temperature Protection and Silent Operation. 75A Model with Nema 5-20 Plug.



| | Model | Input VAC | Input Fuse | Output (amps) | DC Output @ Full Load | OA H. W. D. |
|---------|-------|--------------|---------------|---------------|--------------------------|---------------------------|
| 5025.15 | PS-15 | 108-132 | 1-30A | 15 | 13.4-14.0 | 6.45" W x 7" L x 3.42" H |
| 5025.30 | PS-30 | 108-132 | 1-30A | 30 | 13.4-14.0 | 6.45" W x 7" L x 3.42" H |
| 5025.55 | PS-55 | 108-132 | 2-30A | 55 | 13.4-14.0 | 6.45" W x 7" L x 3.42" H |
| 5025.75 | PS-75 | 108-132 | 2-40A | 75 | 13.4-14.0 | 6.45" W x 10" L x 3.42" H |

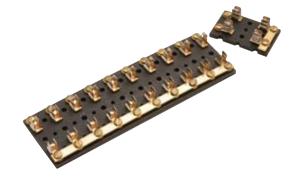
Fuses

Fuses used for individual organ circuits and replacements for OSI Ferro-Resonant and Astron Rectifiers, and Chime components. UL and CSA listed.

| | Size | Use | Function A | mperes | Volts |
|--------------------|------------------|---|------------|----------|--------------------|
| 5020.05 | GMC 5 | Astron Rectifier | Input | 5 | 250 VAC |
| 5020.08 | GMC 8 | Astron Rectifier | Input | 8 | 250 VAC |
| 5020.10 | GMC 10 | Astron Rectifier | Input | 10 | 250 VAC |
| 5020.11 | ABC 6 | Astron Rectifier | Input | 6 | 250 VAC |
| 5035.05 | MTH 5 | F-R Rectifier | Input | 5 | 240 VAC |
| 5035.10 | GLH 10 | F-R Rectifier | Input | 10 | 120 VAC |
| 5035.30 | BAF 30 | F-R Rectifier | Output | 30 | 10-15 VDC |
| 5036.30 | ATC 30 | OSI Power Supply | Output | 30 | 32 VDC |
| 5036.40 | ATC 40 | OSI Power Supply | Output | 40 | 32 VDC |
| 5051.01 5051.06 | AGC 0.1 AGC 6 | E-M Chime Relay Organ Circuits Chime Rail | | 0.1 6 | 125 VAC 250 VAC |
| 8510.01 | MDQ 1 | General | Time Dela | y | 250 VAC |
| 5035.03 | AGC 3 | General | Input | 3 | 250 VAC |

Fuse Holder

5050.10 One-piece, 10 pole design mounted on 3/8" fibre board. Fuse clip mounting with heavy common buss. Rated 6 Amp. May be cut to length as required. 7-3/8" L x 2-1/4" W



Fuse Holder 6A

One-piece 12-pole design, break apart unit for individual or group usage. Terminals for spade clip or solder connections.

Screw mounting. UL-94 VO flammability rating, CSA listed. Uses 5051.06 6A fuse.

Individual block 2-1/4" L x 1/2" W x 9/16" H, 12 unit block 7-3/8" L





PVC Spool Wire

Thinwall .010" PVC-covered copper wire designed for solid state applications. Sold by the spool only. Approximately 5000 ft. per spool (solid) 1000 ft. per spool (stranded)

| 1000 ft. per spool (stranded) | | | | installation. It is recommended that 22 | | | | |
|--|--|---|---|---|---|-----------------------------------|---------------------|----------------------------|
| | B & S Gauge | Color | Construction | | gauge cable be used between chime actio and keyboard, underkey contacts, or rela- assembly to avoid line voltage drop and | | | |
| 5122.00 | 22 | White | Solid | | soft chime | notes. | | |
| 5124.00 | 24 | White | Solid | | Descriptio | n | No. Conductor | B & S s Gauge |
| 5126.00 5126.01 5126.02 5126.03 5126.04 5126.05 | 26 26 26 26 26 26 | White Blue Green Red Yellow Black | Solid Solid Solid Solid Solid | 5160.08 5160.21 5160.25 5160.40 | Volume co transforme 21 note ch 25 note ch 37 note ch | r cable ime cable ime cable | 8 25 30 40 | 18 22 22 22 22 |
| 5127.00 5127.01 5127.02 5127.03 5127.04 5127.05 | 26 26 26 26 26 26 26 | White Blue Green Red Yellow Black White | Stranded Stranded Stranded Stranded Stranded Stranded Solid | | Bare Co Used for co B & S Gauge | | d or return w | rires. |
| 5128.00 5128.01 5128.02 5128.03 5128.04 | 28 28 28 28 28 | Blue Green Red Yellow | Solid Solid Solid Solid | 5200.12 5200.14 5200.16 5205.10 5205.12 5205.14 5205.16 5205.18 5205.20 | 12 14 16 10 12 14 16 18 20 | Stra: Stra: Stra: Stra: | f | |

PVC Chime Cable

Because of the higher current requirements

specially constructed from 18 or 22 gauge

wire. All wire is color coded for ease of

installation. It is recommended that 22

of chime coils, all chime cables are

PVC Cable

No.

PVC insulated and jacketed 24 B & S gauge wire for general organ wiring. Twisted conductors in pairs with cross-referenced band-marked color code system. Cable is flexible and easy to install.

| | Conductors | Wt. Per 100' |
|---------|------------|--------------|
| 5150.08 | 8 | 2 lbs |
| 5150.12 | 12 | 3 lbs. |
| 5150.24 | 24 | 5 lbs. |
| 5150.32 | 32 | 6 lbs. |
| 5150.50 | 50 | 10 lbs. |
| 5150.64 | 64 | 11 lbs. |
| 5150.99 | 100 | 18 lbs. |
| 5150.01 | Color co | ode chart |



Insulated Copper Wire

Used for DC main wiring.

| | B & S Gauge | Construction | Color |
|----------------|----------------|--------------|-------|
| 5210.06 | 6 | Stranded | Black |
| 5210.07 | 6 | Stranded | White |
| 5210.08 | 8 | Stranded | Black |
| 5210.09 | 8 | Stranded | White |
| 5210.10 | 10 | Solid | Black |
| 5210.11 | 10 | Solid | White |
| 5210.12 | 12 | Solid | Black |
| 5210.13 | 12 | Solid | White |
| 5210.14 | 14 | Solid | Black |
| 5210.15 | 14 | Solid | White |
| | | | |
| | | | |

Insulated Hookup Wire

PVC covered in 100 ft. spools.

| | B & S Gauge | Color | | |
|---------|----------------|-------|--|--|
| 5220.18 | 18 | Black | | |
| 5220.20 | 20 | White | | |

Braided Copper Wire

Flexible, flat braided copper wire, useful for flexible mains.

| | Size |
|----------------|-------|
| 5230.01 | 1/16" |
| 5230.02 | 1/8" |
| 5230.03 | 3/16" |
| 5230.04 | 1/4" |
| 5230.05 | 5/8" |
| | |

Phosphor Bronze Wire

36" straight lengths except * which are coiled stock.

| | B & S Gauge | Inches | mm |
|---------|----------------|--------|--------|
| 5300.08 | 8 | .1284 | 3.2636 |
| 5300.09 | 9 | .1144 | 2.9065 |
| 5300.10 | 10 | .1018 | 2.5880 |
| 5300.11 | 11 | .0907 | 2.3048 |
| 5300.12 | 12 | .0808 | 2.0525 |
| 5300.13 | 13 | .0719 | 1.8278 |
| 5300.14 | 14 | .0640 | 1.6277 |
| 5300.15 | 15 | .0570 | 1.4495 |
| 5300.18 | 18 | .0403 | 1.0236 |
| 5300.20 | 20 | .0319 | .8118 |
| 5300.21 | 21 * | .0284 | .7229 |
| 5300.22 | 22 * | .0253 | .6438 |
| 5300.24 | 24 * | .0201 | .5105 |
| 5300.26 | 26 * | .0159 | .4048 |
| 5300.27 | 27 | .0141 | .3605 |
| 5300.28 | 28 * | .0126 | .3210 |

Phosphor Bronze Strip

| 5310.01 | .010 x 1/8" |
|---------|---------------------------|
| 5310.02 | .010 x 3/16" |
| 5310.03 | .010 x 1/4" |
| | .027 x 1/8" |
| 5310.05 | .027 x 1/8" nickel plated |
| | |

Size

Copper Grounding Strip

Easily installed soft copper grounding strip provides one wire installation of 601 magnets. The pressure sensitive adhesive is backed with release paper. It is readily soldered for permanent electrical joints and is easily pierced to accept screws and solder lugs.

Size .009" x 5/8" x 100'



Silver Wire

36" straight lengths, 90% coin silver.

| | B & S Gauge | Inches | mm | Used For |
|---------|----------------|--------|------|-----------------------|
| 5400.21 | 21 | .0285 | .723 | Buss Bars |
| 5400.22 | 22 | .0253 | .643 | Expression Rollers |
| 5400.24 | 24 | .0201 | .511 | Pedal Contacts |
| 5400.26 | 26 | .0159 | .404 | |
| 5400.27 | 27 | .0142 | .361 | Manual Contacts |

Silver Strip

5410.00 .010" x .123" in coil, 90% coin silver.

Channel Silver

"U" shaped channel for contact plates, 90% coin silver. 5420.00

REISMER CHEST MAGNETS

For over three quarters of a century the Reisner chest magnet has been the standard of the industry. It is undeniably the finest and most widely used magnet built for electro-pneumatic chests. Reisner chest magnets are offered in several versions for differing applications. All are dimensionally interchangeable, have die-cast bodies with precision wound 12-16 VDC coils wrapped for protection, and are terminated with 6" stranded and tinned leads. Two mounting holes accept No. $4 \times 5/8$ " screws. Coils for 24 VDC operation are available.

REISPER Standard Chest Magnets

The standard chest magnets are available with plain or adjustable ports and with a variety of coil ohmages. These magnets operate well in vertical or horizontal position. 5501.08 armatures are electro-plated iron. The top side of each armature is paper gasketed to seal against the base cap, the bottom smooth surface seals against a resilient gasket mounted in the base. The aluminum base cap has a .234" \emptyset port for low pressure operation or a .150" \emptyset adjustable screw port regulating armature travel for high pressure use.

| | Description | Ohms | Port | |
|---------|-------------------------|-----------------------------------|------------|--|
| 5501.10 | #25 Chest Magnet | 90 | Plain | |
| 5501.12 | #25A Chest Magnet | 90 | Adjustable | |
| 5501.20 | #70 Chest Magnet | 125 | Plain | |
| 5501.22 | #70A Chest Magnet | 125 | Adjustable | The state of the s |
| 5501.30 | #65 Chest Magnet | 150 | Plain | |
| 5501.32 | #65A Chest Magnet | 150 | Adjustable | PLAIN |
| 5501.40 | #75 Chest Magnet | 180 | Plain | PORT |
| 5501.42 | #75A Chest Magnet | 180 | Adjustable | |
| 5501.50 | #65-3 Chest Magnet | 300 | Plain | |
| 5501.53 | #65-3 Chest Magnet | 300 | Adjustable | |
| | (for 12 VDC or 24 V | • | on) | |
| 5501.08 | Armatures for Chest M | agnets & | | |
| | Adj. DVAs437 Ø | | | ADJUSTABLE PORT |
| 5502.56 | Chest Magnet Donut C | Gasket. | 0 | T |
| 5501.70 | Chest Magnet Base Ga | sket. | | 2 3/4 |
| 5502.09 | Chest Magnet Cap, Pla | | | 1 |
| 5502.10 | Chest Magnet Cap, Ad | justable Por | t. | 3/4 |
| | | | | <u> </u> |
| 7604.54 | No. 4 x 5/8" PH Phillip | os Mountin | g Screws. | √ 3/8 x 3/4 SLOT |
| | | <u>↓</u> 15/32 ↓ | 1 15/16 | 5/16 DIA. 3/4 9 3 5 3 16 8 8 8 8 |

REISNER CHEST MAGNET LAYOUT PATTERN

REISDER Top Note Magnet

The standard Reisner chest magnet with a counter-bored base screw is used to play small treble pipes. The foot of the pipe seats directly on the countersunk magnet cap. The 5501.09 armature, which acts as a valve, is held in place by a small coil spring. 60 ohm coil.



5909.10 1/8" **5909.12** 3/16"

Performance Data Chart on pages 5-18 & 5-19

REISPER Player Piano Magnet

5909.14 Designed to interface with piano and other vacuum actions. 1/8" brass nipple accommodates standard piano tubing and extends 1/2" from magnet cap. 60 ohm coil.



Reisner C-17 Chest Magnets

The C-17 chest magnet features a flat base, special .563" diameter large armature paper gasketed on both sides, larger ports and latch-type cap. This magnet provides larger exhaust rate and is easily opened for cleaning. Operates best in vertical orientation.

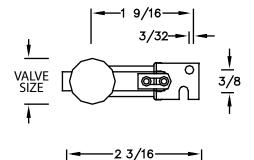
| | Description | Ohms | Port | |
|--|--|------------------------|------------------------------|--|
| 5511.10 5511.12 5511.20 5511.22 | C-17A Chest Magnet C-17C Chest Magnet C-17B Chest Magnet C-17D Chest Magnet | 90 90 150 150 | .234 .305 .234 .305 | |
| 5501.09 | Armatures for C-17 Chest & Standard DVAs542 @ | | | 162 |
| | | | | |
| 5501.70 | C17 Chest Magnet Base (| Gasket. | • | 2 1/2 |
| 7604.54 | No. 4 x 5/8" PH Phillips | Mounting S | Screws. | 1/2 |
| | | | | 1 15/16 ———————————————————————————————————— |
| | | | | 15/32 |

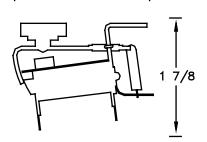
Reisper 601 Direct Pallet Magnet

The Reisner 601 Direct Pallet Magnet is the original unit against which all other available electro-mechanical magnets are measured. With recent refinements, it is a state-of-the-art magnet. The factory-adjusted soft felt and leather valves are cemented to an aluminum valve carrier. The valve assembly is firmly attached to the armature, eliminating loose or wandering valves. Patented two-piece design of the armature hinge will not rust or bind, assuring fast and positive operation under all conditions. Adjustable spring return is centered over the armature, providing an in-line, direct pull. Electro-plated steel construction provides long life protection in a variety of climates. Two-screw mounting provides worry free installation. The precision wound coils are covered with high temperature tape and terminate in tinned solder lugs, one of which is grounded to the frame for easy connection to a common buss. Voltage range is 10-15 VDC. Coils for higher voltages and other ohmages are available. Mounts with No. $4 \times 5/8$ " screws.

| | 56165. | |
|----------------|--------|---------------|
| | Ohms | Valve Size |
| 5521.08 | 40 | 5/8" |
| 5521.10 | 40 | 3/4" |
| 5521.12 | 40 | 7/8" |
| 5521.14 | 40 | 1" |
| 5521.16 | 40 | 1-1/8" |
| 5521.18 | 40 | 1-1/4" |
| 5521.20 | 40 | 1-1/2" |
| 5524.08 | 60 | 5/8" |
| 5524.10 | 60 | 3/4" |
| 5524.12 | 60 | 7/8" |
| 5524.14 | 60 | 1" |
| 5524.16 | 60 | 1-1/8" |
| 5524.18 | 60 | 1-1/4" |
| 5522.08 | 90 | 5/8" |
| 5522.10 | 90 | 3/4" |
| 5522.12 | 90 | 7/8" |
| 5522.14 | 90 | 1" |
| 5522.16 | 90 | 1-1/8" |
| 5522.18 | 90 | 1-1/4" |
| 5523.06 | 150 | 1/2" |
| 5523.08 | 150 | 5/8" |
| 5523.10 | 150 | 3/4" |
| 5523.12 | 150 | 7/8" |
| 5523.14 | 150 | 1" |
| 5523.16 | 150 | 1-1/8" |
| 5523.18 | 150 | 1-1/4" |
| 5525.08 | 300 | 5/8" (24 VDC) |
| 5525.10 | 300 | 3/4" (24 VDC) |
| | | |







- 5521.95 Install diodes on magnets.
- 5330.04 Copper Buss Strip. .009" x 5/8" x 100'
- 7604.54 No. 4 x 5/8" PH Phillips Mounting Screws.

Performance Data Chart on pages 5-18 & 5-19



Direct Valve Actions

The rugged die-cast Reisner DVA action combines a standard pouch with a built-in magnet, providing a self-contained electro-pneumatic note action. This combination delivers all the speech characteristics associated with a pipe hole opened by a pouch. Pouches are first grade pneumatic leather actuated by the dependable Reisner 90 ohm magnet. 3" minimum operating pressure for plain port magnets and 4" minimum for adjustable ports. The precision-wound coils are wrapped for protection and provided with 6" stranded and tinned lead wires for 12-16 VDC operation - 10" max WP. Coils for 24 VDC operation are available. Two mounting holes accept No. $6 \times 5/8$ " screws.

The highly versatile DVA unit is available with a leather nut in place of the valve for operation of primary valve wires. Where the magnet is mounted remote from pouch, the DVA can be provided without armature and magnet for use as a pouch unit. Releathering service is available for older units.

| | Size | Valve | Port | | |
|---------|--------------------------|-----------------|------------|---------------------------|------------------|
| 5580.01 | DVA-1P | 3/4" | Plain | | |
| 5580.02 | DVA-2P | 1-1/8" | Plain | | |
| 5580.03 | DVA-3P | 1-1/2" | Plain | | |
| 5580.11 | DVA-1 | 3/4" | Adjustable | ADJUSTABLE | |
| 5580.12 | DVA-2 | 1-1/8" | Adjustable | PORT | PLAIN |
| 5580.13 | DVA-3 | 1-1/2" | Adjustable | | PORT |
| 5580.21 | DVA-1BP | Nut | Plain | | |
| 5580.22 | DVA-2BP | Nut | Plain | | |
| 5580.23 | DVA-3BP | Nut | Plain | | |
| 5580.31 | DVA-1B | Nut | Adjustable | O) / I NHO IS | |
| 5580.32 | DVA-2B | Nut | Adjustable | (3) | |
| 5580.33 | DVA-3B | Nut | Adjustable | | |
| | | | 3 | | WITHOUT |
| 5580.41 | DVA-1A | 3/4" | Remote | WITH | MAGNET NUT |
| 5580.42 | DVA-2A | 1-1/8" | Remote | | |
| 5580.43 | DVA-3A | 1-1/2" | Remote | | |
| 5501.08 | Armatures for Che | est Magnets & | | | |
| | Adj. DVAs. .437 Ø | | (()) | / IIIn | // |
| | | | | , | . (()) |
| | | | | | 1 |
| 5501.09 | Armatures for C-1 | 7 Chest Magnets | Śτ. | A | |
| 3301.09 | Standard DVAs5 | | Q | <u> </u> | - (0 (🖟) 0) |
| | 20011qui q 2 1121 13 | ,_ | | <u> </u> | |
| | | | | | 1 1/4 |
| 5580.95 | Releather DVAs, a | ll sizes. | | | |
| 5580.98 | Adjustable Car A | combly (DVAc) | | Valve Size(V) Pouch Size(| P) A L |
| JJ0U.70 | Adjustable Cap As | ssembly (DVAS) | | 3/4" 1-3/8" | 1-5/16" 2-15/16" |
| | | | | 1-1/8" 1-7/8" | 1-9/16" 2-15/16" |

1-1/2"

2-1/2"

1-7/8"

2-15/16"

Performance Data Chart on pages 5-18 & 5-19

Pedal Pouch Units

These individual pedal pouches extend the range of the time-proven Reisner Direct Valve Actions into the 16' octave. The integrated DVA primary provides fast and quiet operation. They are designed for easy two screw installation over a single 5/8" \emptyset exhaust hole. A paper mounting template is provided for each size. 90 ohm magnet

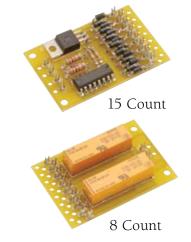
| |) | magnet | | |
|--------------------|----------------|--------------|--|--|
| | Size | Valve | O.A. L x W x H | |
| 5581.01 | PPA-1 | 2" | 4-1/4" x 5-7/8" x 4-3/8" | |
| 5581.02 5581.03 | PPA-2 PPA-3 | 2-1/2" 3" | 5" x 6-5/8" x 4-3/8" 5-3/4" x 7-3/8" x 4-3/8" | |
| | | | | |



Solid State Relay

OEM replacement for the Reisner C5 series. Designed to mount on the same centers as the C5 units. Output current 4 Amperes. Spark suppression diodes installed

| | Position | Contacts | Replacement for |
|---------|--------------|----------|-----------------|
| 5531.02 | Negative Out | 15 | 5530.15 |
| 5531.04 | Positive Out | 15 | 5530.15 |
| 5531.06 | Individual | 8 | 5530.07 |



Impulse, Bi-Stable Relay

5535.00

A convenient electro-mechanical reversible DPDT relay. Single 23 ohm coil energizes reversing mechanism changing position with each impulse. 12 VDC coil, contacts rated at 15 amperes.

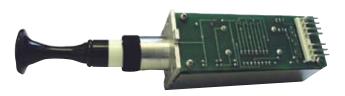
1-1/2" W x 1-7/8" H x 3" L

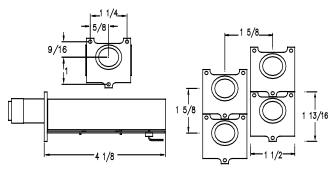


Drawknob

OSI Dual Magnetic Action Drawknob utilized single coil technology with optical isolation for stop control. Mounting options for either 3/4" or 1" jamb thickness available. Low combination system current load of 20mA @ 12 VDC eliminates the need for diodes or high current solid-state drivers. The solid-state switching device is capable of switching a 2 amp stop action load. Available with positive or negative coil common. Nominal coil load of 430mA @ 12.5 VDC. Unit includes header with plug (header may be direct terminate via "wire-wrap"). Linear movement of .675". May be supplied with drawknob engraved. Easily mounts with three #4 x 1/2" screws (not supplied). Mounting hole 29/32"

| | Jamb | Voltage |
|---------|------|---------|
| 5725.01 | 3/4" | 12V |
| 5725.02 | 1" | 12V |
| 5725.03 | 3/4" | 24V |
| 5725.04 | 1" | 24V |





Action Magnets

The Reisner 601A Action Magnet is based on the popular 601 magnet frame and armature; this unit adds a lug on the end of the armature, bored .094" \emptyset for installation and operation of action wires. Voltage range is 10-15 VDC. Coils for higher voltages and other ohmages are available. Two mounting holes accept No. 4 x 5/8" screws.



Ohms

VDC.

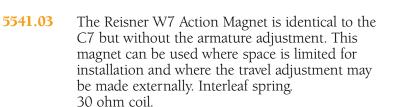
5521.40 40 **5524.40** 60 **5522.40** 90

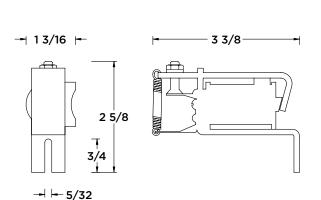
The Laukhuff Action Magnet is designed as a pallet pull-down action for direct operation of new slider chests and electrification of existing mechanical action chests. The off stop is adjustable. 30 ohm coil with VDR resistor, 12-14

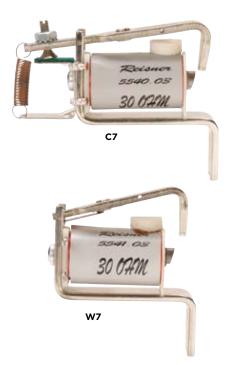
3" H x 3-1/4" L x 1-1/8" W



5540.03 The C7 Reisner Action Magnet is used in the construction of the all-electric switches and is readily adaptable for many purposes. The C7 series has a special adjustment for armature travel. 30 ohm coil.









Pick Magnet

5550.00

Designed for the original OSI tripper combination actions, this 35 ohm magnet is used for replacement work.

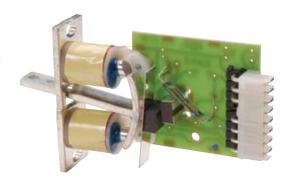
5/16" W x 1-1/2" L x 1-15/16" H



Stop Action Magnet

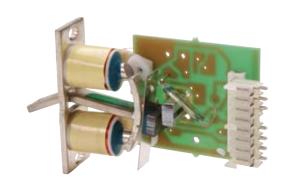
The Stop Action Magnet employs a magnetic toggle which also actuates the two .5A hermetically sealed reed switches. The 12-15 VDC coils are 28 ohms. Patented cam adjustment for key leveling. Three lever angles are available: straight, 15°, and 22°, measured in the off position using horizontal as reference. Lever accepts standard two-screw mount stop keys for secure mounting. Wiring header with connector furnished. 2-1/16" mounting centers.

Armature

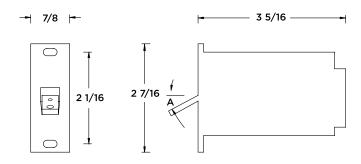


2-7/16" H x 13/16" W x 3-5/16" D, including header.

| | Application | Coil Ground | Angle |
|---------|----------------|-------------|----------|
| 5560.01 | Tilting tablet | Positive | Straight |
| 5560.02 | Tilting tablet | Negative | Straight |
| 5560.05 | Tilting tablet | None | Straight |
| 5565.01 | Stop key | Positive | 22° |
| 5565.02 | Stop key | Negative | 22° |
| 5566.01 | Stop key | Positive | 15° |
| 5566.02 | Stop key | Negative | 15° |



5560.51 Reed Switch for #612 Assembly 25/30 AT



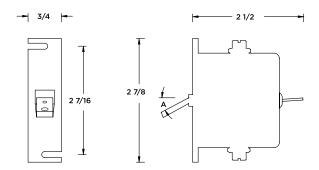
Stop Action Magnets, REISDER

The C3 Stop Action Magnet is the original Reisner electric stop key design for new or replacement work. Features include a nickel-plated frame, easily adjusted armature travel, 80% silver contacts, and polyethylene sleeve on armature. Supplied with or without 30 ohm coils for operation on 10-15 VDC, one "off" and two "on" contacts. Coils and stop contacts are independently grounded for use with positive or negative common. Choice of 19° or 32° armature measured as actual bend in the armature. The armature angles measured using the horizontal as reference in the off positions are 13° and 26°. Armature is provided with two screw holes for secure mounting of stop keys. Can be supplied with stop keys engraved and mounted.

| | Description | | Angle | Coils | Contacts |
|--|----------------------------------|--------------------------|--------------------------|------------------------|----------|
| 5566.19 5566.20 5566.32 5566.33 | C3-1M C3-1P C3-1E C3-1J | 19° 19° 32° 32° | 13° 13° 26° 26° | 2 None 2 None | 3 |
| 5566.90 5566.95 5566.96 | Stop action n Assemble stor | p key to | o stop a | | nagnet. |

Armature





TILTING TABLET MAGNET

Magnet unit as supplied in OSI's Tilting Tablet Magnet Assembly. No moving parts. Switching via Hall Effect triggered, opto-isolated device capable of switching up to 2 amps. Nominal magnet operating voltage of 9 to 16 VDC with a coil resistance of 29 ohms. May be configured for positive or negative sense and positive or negative magnet common. Unit is magnetically shielded to eliminate interference. May be wired via IDC (insulation displacement connector) or direct wire-wrap termination.

| | Coil | Sense |
|---------|----------|----------|
| 5575.01 | Positive | Positive |
| 5575.02 | Negitive | Negitive |
| 5575.03 | Positive | Negitive |
| 5575.04 | Negitive | Positive |





Switches

The all-electric Reisner switch provides a compact, efficient and reliable means to handle all organ switching functions using standard electro-mechanical methods. The design includes an all metal, electro-plated frame with self-lubricating Celcon hinges at the ends of movable bars. Square sterling silver contacts, rated at .5 amperes at 15 VDC, are mounted on a movable bar, providing good wiping action against round silver buss bars. Contact blocks are individually replaceable. Switches are available with 10 to 120 contacts, singly or ganged and mounted, configured per specifications. The 30 ohm adjustable magnet operates on 10-15 VDC. Wiring guides provided for switch fingers and buss bars. Single switch is 3'' W x 3-5/8'' H. 8-1/2'' to 19'' length is determined by number of contacts.





| Switch Dimensions | | | |
|--------------------------|---------|--------------------|---------|
| Switches or Spaces | W | Number Contacts | L |
| 1 | 3" | 10-30 | 8-1/4" |
| 2 | 4-1/4" | 31-40 | 9-3/4" |
| 3 | 5-1/2" | 41-50 | 11-1/4" |
| 4 | 6-3/4" | 51-70 | 14-1/4" |
| 5 | 8" | 71-80 | 16" |
| 6 | 9-1/4" | 81-90 | 17-3/8" |
| 7 | 10-1/2" | 91-100 | 19" |
| 8 | 11-3/4" | | |
| 9 | 13" | | |
| 10* | 14-1/4" | | |

| * Each additional | switch | or | space | adds |
|-------------------|--------|----|-------|------|
| 1-1/4" to width. | | | - | |

| Typical Ganging Chart | | | |
|---|--|---|--|
| Starting | Pitches | Manual Position | Pedal Position |
| 32' 21-2/3' 16' 12-4/5' 10-2/3' 8' 6-2/5' 5-1/3' 4' 3-1/5' 2-2/3' 2' 1-3/5' | 16' 10-1/3' 8' 6-2/5' 5-1/3' 4' 3-1/5' 2-2/3' 2' 1-3/5' 1-1/3' | 1-61 5-65 8-68 13-73 17-77 20-80 25-85 29-89 32-92 37-97 41-101 | 1-32 8-39 13-44 17-48 20-51 25-56 29-60 32-63 37-68 41-72 44-75 49-80 |
| 1-1/3' 1' | | 44-104 49-109 | |

Contacts

5601.12 12

5601.25 25 **5601.32** 32

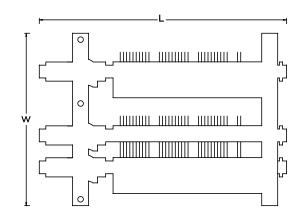
5601.49 49

5601.61 61

5601.73 73

5601.90 Replacement 10 finger blocks for switches.

5601.91 Diode mounting strip, only.



Diodes

Diodes are used for arc suppression and circuit isolation.

| | | Amperes | Use |
|---------|--------|---------|-----------------|
| 5800.00 | 1N4004 | 1 | General purpose |
| 5801.00 | 1N4007 | 2.5 | Heavy duty use |

Electrical Tape

General purpose or fire retardant, cloth backed friction tape is used as wire harness wrap. Fire retardant tape is UL approved.

| | Size | Use |
|---------|-------------|--|
| 5810.01 | 3/4" x 100' | General purpose |
| 5810.02 | 3/4" x 100' | Fire retardant- |
| 5810.03 | 3/4" x 100' | (UL approved) Flame Retardant- (not UL approved) |
| | | |

Electrical Contact Cleaner

5820.00

Contact cleaner and lubricant spray removes contaminants such as grease, dirt, dust, and oxidation residue and leaves behind a microscopic corrosion-proof film. 11 oz. spray can comes complete with extension tube. Nonflammable.

Junction Board

The solid-wood junction board is the traditional way to join two cables. The 16 ga. headless brass escutcheon pins in groups of 12 are compatible with wire wrap tools. A wiring guide is incorporated on each side of the strip. The escutcheon pin adds 1/2" to height.

1-1/2" W x 7/8" H

| | Notes | Length |
|---------|--------|---------|
| 5900.12 | 12 | 5-1/2" |
| 5900.24 | 24 | 9-1/2" |
| 5900.32 | 32 | 12-1/2" |
| 5900.33 | 2 x 32 | 23-1/2" |
| 5900.49 | 49 | 18-1/2" |
| 5900.61 | 61 | 22-1/2" |
| 5900.73 | 73 | 26-1/2" |
| 5900.85 | 85 | 30-1/2" |
| 5900.97 | 97 | 34-3/4" |





Junction Plate

5910.00

The brass junction plate is a convenient terminal strip for organ commons. It is bored and tapped for ten No. 8 brass screws and two mounting holes. Appropriate screws, copper washers, and mounting spacers are furnished.

1/16" T x 1/2" W x 6" L



Lacing Cord

5920.00

Designed for lacing cables, this waxed nylon cord comes in 1 lb. spools.



Insulated Staples

Used to secure small cables and main wires. 100 pcs. per box.

| | No. | Size |
|---------|-----|--------------|
| 5930.03 | 3 | 3/16" x 3/4" |
| 5930.05 | 5 | 1/4" x 5/8" |
| 5930.06 | 6 | 1/4" x 3/4" |
| 5930.07 | 7 | 1/4" x 7/8" |





TOP NOTE and DVA Performance Charts

GRAPH INTERPRETATION

Each graph line indicates the maximum pressure for each style magnet at any given voltage. Satisfactory operation may be obtained with any combination of voltage and pressure below the line of the selected magnet.

Magnets

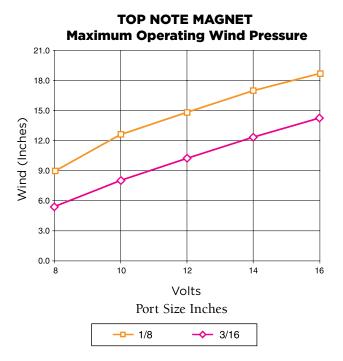
Five (5) magnets of each valve size and coil resistance from stock were installed per normal practice in each test.

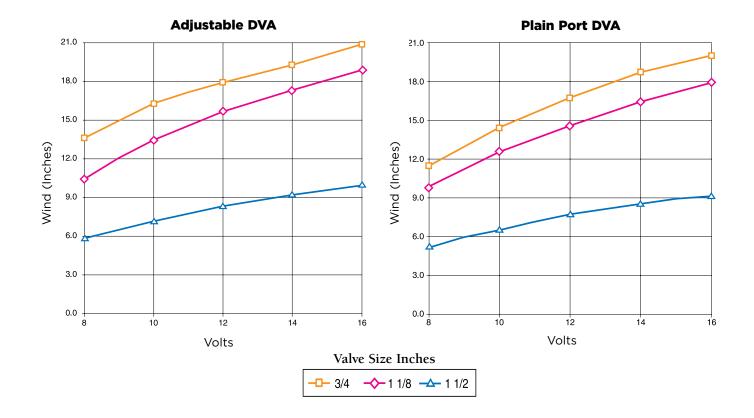
All magnets were installed on toe holes without restrictions that were 1/8" smaller than valve diameter.

Performance

Magnets were operated on a 50% on and 50% off cycle at the highest practical repetition rate.

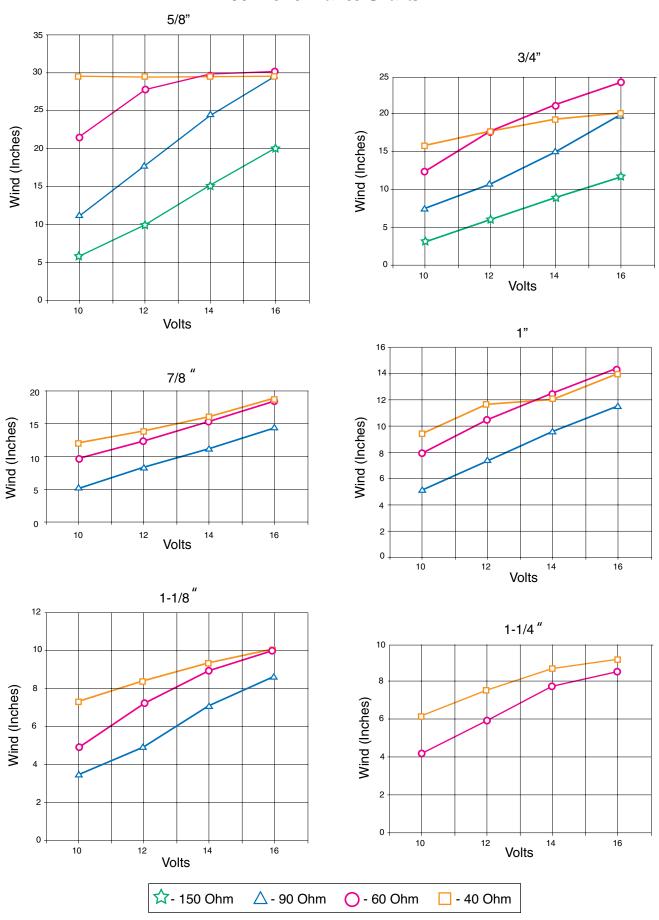
At each given voltage the pressure was increased until the magnet failed to fully open for each cycle. Of the five magnets, the one with the lowest cutoff pressure dictated the maximum pressure for the voltage for the group.







601 Performance Charts



Cork Packing

| | Thickness | Width | Form |
|---------|-----------|-----------|-------|
| 6000.01 | 1/32" | 28" x 50" | Sheet |
| 6000.02 | 1/16" | 36" | Roll |
| 6000.03 | 3/32" | 36" | Roll |
| 6000.04 | 1/8" | 36" | Roll |

Ribbon Cork

Available in 100' rolls only.

| | Width | Thickness |
|---------|--------|-----------|
| 6010.01 | 7/8" | 1/16" |
| 6010.02 | 1" | 1/16" |
| 6010.03 | 1-1/4" | 1/16" |
| 6010.04 | 1-1/2" | 1/16" |
| 6010.05 | 1-7/8" | 1/16" |



Felt

Provide sample and intended use if unsure of selection.

| Thickness Width Color Applica | tion |
|--|---------------------------|
| 6100.01 1/8" 72" Gray Shutters | s, bumpers, muffler boxes |
| 6100.02 1/4" 72" Gray Shutters | s, bumpers, muffler boxes |
| 6100.03 3/8" 72" Gray Shutters | s, bumpers, muffler boxes |
| 6101.01 3/64" 18" White, wool Valves, 1 | pallets, mothproofed |
| 6101.02 3/32" 72" White, wool Valves, | pallets, mothproofed |
| 6101.03 9/64" 72" White, wool Valves, | pallets, mothproofed |
| 6101.04 3/16" 72" White, wool Valves, | pallets, mothproofed |
| 6101.05 1/4" 72" White, wool Valves, | pallets, mothproofed |
| 6102.01 1/16" 76" Red, wool Pipe cap | os, valves |
| 6102.02 1/16" 72" Blue, wool Pipe cap | os, valves |
| 6102.03 1/16" 76" Green, wool Pipe cap | os, valves |
| 6102.04 1/16" 66" Black, wool Pipe cap | os, valves |
| 6103.01 3/64" 74" Red, wool/rayon General | purposes |
| 6103.02 3/64" 55" Red, woven General | purposes |
| 6103.03 3/64" 54" Red, bushing Bushing | zs - |
| 6103.04 1/32" 65" Green, billiard Bushing | gs . |

Polyester Felt

A white manufactured fiber, uniform in thickness, mothproof and resistant to mildew.

| | Thickness | Width |
|---------|-----------|-------|
| 6106.01 | 3/64" | 54" |
| 6106.02 | 5/64" | 72" |
| 6106.03 | 3/32" | 72" |
| 6106.04 | 5/32" | 72" |

Hammer Rail Felt

Used under the front of manual keyboards. When holes are provided, they are in the center of the strip. The pedal felt is used as an up and down stop at the front of pedal keys.

| | Description | Size | Color |
|-------------------------------|--|--|-------|
| 6110.00 6110.11 6110.01 | Manual hammer rail Manual hammer rail, w/holes Manual hammer rail, w/holes | 1/4" x 7/8" x 33-1/2" 3/16" x 7/8" x 33-1/2" 1/4" x 7/8" x 33-1/2" | |
| 6111.00 | Pedal hammer rail | 1/2" x 1-1/2" x 54" | Gray |

Cut Felt

| Size | Color | Use |
|--------------------------------------|-------|-----|
| 1/8" x 3/4" x 30' 1/4" x 1" x 30' | , | ¥ . |

Felt Strip

Adhesive-backed felt strip useful for racking pipes, decorative console trim, etc. Brown, 100' rolls.

Size

| 6116.01 | 1/16" x 1/2" |
|---------|--------------|
| 6116.02 | 1/16" x 7/8" |
| 6117.01 | 1/8" x 1/2" |
| 6117.02 | 1/8" x 7/8" |

Twill Tape

Woven tape for racking pipes, pneumatic hinges, reservoir folds, curtain valves, and reed organ straps.

| | Thickness | Dimensions | Color |
|---------|-----------|-----------------------|---------|
| 6120.01 | Thin | 5/8" x 72 yds. | Natural |
| 6120.02 | Medium | 1" x 72 yds. | Natural |
| 6120.03 | Heavy | 1" x 100 yds. | Natural |
| 6120.04 | Heavy | 2" x specified length | Green |
| 6120.06 | Medium | 3/4" x 100 yds | Natural |
| 6120.07 | Medium | 3/8" x 250 yds | Natural |





Felt Punchings

Available in packages of 100 or 1000.

| | O.D. | I.D. | Thickness | Material |
|---------|-------|--------|-----------|----------------------------------|
| 6130.11 | 3/64" | 9/64" | 17/32" | Red, Woven Cloth |
| 6130.12 | 3/8" | 1/16" | 1/32" | Green Billiard Cloth |
| 6130.01 | 3/8" | 1/16" | 3/64" | Red, Woven Cloth |
| 6130.02 | 3/8" | 1/16" | 3/64" | Red Bushing Cloth (white center) |
| 6130.03 | 3/8" | 1/16" | 1/16" | Red, Felt |
| 6130.04 | 3/8" | 1/32" | 1/8" | Red, Felt |
| 6130.05 | 7/16" | 3/64" | 3/32" | White, Felt |
| 6130.06 | 1/2" | 3/32" | 3/64" | Balance Rail, Woven |
| 6130.07 | 1/2" | 3/32" | 3/32" | Balance Rail, Woven |
| 6130.08 | 3/4" | 5/32" | 7/32" | Green Front Rail, Woven |
| 6130.09 | 3/4" | 13/32" | 3/16" | Gray Spring Guide |
| 6130.10 | 5/16" | 1/16" | 1/32" | Green Billiard Cloth |

LEATHER

Leather is sold by the full skin, priced by the square foot. All skins are marked to indicate nearest quarter square foot: $5^1 = 5.25$ sq. ft., $5^2 = 5.5$ sq. ft., etc. Leather thickness is measured by a weighted gauge, a dial caliper designed to exert a fixed pressure per square unit while measuring thickness. Color, thickness and skin sizes listed may vary from descriptions. A Leather Sample Card is available. If further assistance selecting proper leather is required, provide sample or description of where and how it is to be used. Custom cut leather pieces available.

6210.01

6210.02

6213.00

6215.00

6220.00

6200.99 Leather Sample Card

Pneumatic Leather

Fine grained tan Havana (brown leather) used for pouches, diaphragms and small pneumatics. Sheepskin. Available in 4 weights, 4 to 7 sq. ft. per hide.

| Weight | Thickness |
|---------------------------------------|--|
| Extra thin Thin Medium Heavy | .010"014" .014"018" .018"024" .024"032" |
| | Extra thin Thin Medium |

Chrome Hairsheep Leather

Chrome tanned hairsheep pneumatic leather, referred to as "CPL", is the most sought after leather for covering and releathering of organ pouches. This pearl-colored leather is ideal for pouches, diaphragms, and small pneumatics. Sheepskin. Available in 3 weights, 4 to 7 sq. ft. per hide.

| | Weight | Thickness |
|---------|-------------|-----------|
| 6202.02 | Medium | .018"023" |
| 6202.03 | Heavy | .022"026" |
| 6202.04 | Extra Heavy | .035"044" |

Kangaroo Pneumatic

6203.02 Fine thin pearl leather used for pouches, diaphragms and small pneumatics. Subject to available supply. 3 to 5 sq. ft. per hide. Thickness .012" - .019".

Cabretta

High quality leather for medium pneumatics, and small stoppers. Sheepskin.

| Weight | Average Thickness | Sq. Ft. |
|--------------|----------------------|---------|
| 1 oz. | .020"025" | 3 - 5 |
| 2, 2-1/2 oz. | .035"040" | 5 - 9 |

Nappa Chrome Leather

High quality chrome tanned leather for large pneumatics and tremolos. Cowhide. Weight 1.75 - 2 oz. 16 to 30 sq. ft. per hide. Thickness .030"- .040".

Swellshade Pneumatic

Very soft and tough, this heavy leather is suitable for large pneumatics. Cowhide. **18** to **22** sq. ft. per hide. Thickness .055" - .070".

Alum Valve

White, alum-tanned leather with flesh side buffed for valves and pallets. Sheepskin. 6 to 9 sq. ft. per hide. Thickness .035" - .055".



Alum Gusset

Soft, pliable white leather tanned for corners of reservoirs. Sheep Skin.8 to 10 sq. ft. per hide. Thickness .055" - .065".

Kangaroo Gusset

Soft, pliable pearl leather for reservoir corners. Subject to available supply.

3 to 5 sq. ft. per hide.
Thickness .020" - .030".

Alum Gusset, Cow

Soft, pliable white leather tanned for corners of reservoirs. Cowhide. 11 to 27 sq. ft. per hide. Thickness .030" - .045".

Alum Bellows

6230.00 White, stretched leather tanned for reservoir ribs. Cowhide. **18** to **25** sq. ft. per hide. Thickness .040" - .050".

Packing Leather

Double buffed, uniformly thick. For chest gaskets and large wood pipe stoppers. Cowhide.

6240.00 Thickness .065" - .080", 8 to 14 sq. ft. per hide.

6241.00 Thickness .040" - .050", **10** to **14** sq. ft. per hide.

Membrane

6250.00 Animal intestinal membrane (Zephyr) is light, strong, and flexible. For small pneumatics and pouches. Approximate skin size 8" x 16". Thickness .003".

Silicone Leather Conditioner

6260.00

Silicone solution improves flexibility and extends life of leather when exposed to alkalis, acids, salts, and chemicals. Water absorption is reduced, breathing characteristic of leather is unimpaired. Silicone solution is brushed on leather or fabric after material is glued in place. (Cannot be applied to leather before gluing.)

Rubber Cloth

Rubber cloth is available in various laminations of one or more layers of high quality cotton or synthetic fabric bonded to an extruded natural or synthetic rubber membrane. Single coated rubber cloth has one fabric sheet bonded to one layer of rubber. Double textured rubber cloth has the rubber membrane sandwiched between two layers of fabric. Fabric color may vary from description.

6300.99 Rubber Cloth Sample Card

6310.00 Single coated black rubber on white cloth, very thin. For small pneumatics. .012" thick, 44" w.

6315.00 Double textured cloth with rubber center. For medium pneumatics and small motors. .017" thick, 54" w.

6320.00 Double textured black drill cloth with rubber center and cloth back. For schwimmers, reed organ and player piano pump bellows. .030" thick, 57" w.

6330.00 Double textured black drill cloth with rubber center and fleece backed. For reservoirs and blower bags. .050" thick, 62" w.

6340.00 Single coated black rubber on 20 oz. heavy cloth back. For large reed organ reservoirs. .023" thick, 63" w.

Fibre Washers

| | I IDIC Washers | | | |
|---------|----------------|-------|-----------|--|
| | O.D. | I.D. | Thickness | |
| 6400.07 | 1/2" | 1/16" | 1/16" | |
| 6400.08 | 5/8" | 1/16" | 1/16" | |
| 6400.09 | 5/8" | 1/8" | 1/16" | |
| 6400.10 | 3/4" | 1/16" | 1/16" | |
| 6400.11 | 3/4" | 1/8" | 1/16" | |
| 6400.32 | 13/16" | 1/16" | 1/16" | |
| 6400.12 | 7/8" | 1/16" | 1/16" | |
| 6400.13 | 7/8" | 1/8" | 1/16" | |
| 6400.33 | 15/16" | 1/16" | 1/16" | |
| 6400.14 | 1" | 1/16" | 1/16" | |
| 6400.15 | 1" | 1/8" | 1/16" | |
| 6400.16 | 1-1/8" | 1/16" | 3/32" | |
| 6400.17 | 1-1/8" | 1/8" | 3/32" | |
| 6400.18 | 1-1/4" | 1/16" | 3/32" | |
| 6400.19 | 1-1/4" | 1/8" | 3/32" | |
| 6400.20 | 1-3/8" | 1/16" | 3/32" | |
| 6400.21 | 1-3/8" | 1/8" | 3/32" | |
| 6400.22 | 1-1/2" | 1/16" | 3/32" | |
| 6400.23 | 1-1/2" | 1/8" | 3/32" | |
| 6400.24 | 1-5/8" | 1/8" | 3/32" | |
| 6400.25 | 1-3/4" | 1/8" | 3/32" | |
| 6400.27 | 2" | 1/8" | 3/32" | |
| 6400.28 | 2-1/4" | 1/8" | 1/8" | |
| 6400.29 | 2-1/2" | 1/8" | 1/8" | |
| 6400.30 | 2-3/4" | 1/8" | 1/8" | |
| 6400.31 | 3" | 1/8" | 1/8" | |
| | | | | |



| | O.D. | I.D. | Thickness |
|---------|------|-------|-----------|
| 6401.08 | 5/8" | 1/4" | 1/16" |
| 6401.09 | | 5/16" | 3/32" |
| 6401.10 | 3/4" | 5/16" | 3/32" |
| 6401.12 | 7/8" | 5/16" | 3/32" |
| 6401.14 | 1" | 5/16" | 3/32" |



Leather Nuts

No. 50 hole fits No. 13 B & S threaded wire. Available in packages of 100 or 1000.

| | O.D. | Head |
|---------|-------|-------|
| 6410.03 | 1/4" | Round |
| 6410.04 | 5/16" | Round |
| 6410.05 | 3/8" | Round |
| 6410.06 | 7/16" | Round |
| 6410.07 | 1/2" | Round |
| 6411.07 | 1/2" | Flat |
| 6411.08 | 5/8" | Flat |
| 6411.10 | 3/4" | Flat |
| 6411.14 | 1" | Flat |





Leather Nuts — No Hole

Without center hole, for small wires. Useful for restoration work. Available in packages of 100 or 1000.

| | O.D. | Head |
|---------|-------|-------|
| 6420.03 | 1/4" | Round |
| 6420.04 | 5/16" | Round |
| 6420.05 | 3/8" | Round |





Plastic Hex Nuts

These low profile black nuts are intended for use with #13 B & S gauge (.072" Ø) wires with rolled threads. A spherical radius on one side permit valves to gimbel for better seating. The nuts are easily installed with standard hex wrenches or nut drivers. The natural memory of the molded Acetal composition allows easy installation with a firm grip on the wire.

| | Diameter | Height |
|---------|----------|------------|
| 6422.02 | 3/16" | 1/8" |
| 6422.03 | 1/4" | 1/8" |
| 6422.04 | 5/16" | 1/8" |
| 6422.05 | 3/8" | 3/16" |
| 6422.06 | 7/16" | 3/16" |
| 6422.07 | 1/2" | 3/16" |
| 6422.08 | 5/8" | 3/16" |
| 6421.10 | 3/4" | 3/32" Flat |
| 6421.14 | 1" | 3/32" Flat |



Felt & Leather

Select white wool felt and valve leather, laminated with flexible adhesive, for valves and pallets. Sold by the square foot.

| | Weight | Thickness |
|--|---------------------------------------|----------------------------------|
| 6500.01 6500.02 6500.03 6500.04 | Extra Thin Thin Medium Heavy | 5/32" 3/16" 7/32" 5/16" |
| | | |

Polyester Felt & Leather

Polyester felt and valve leather bonded with flexible adhesive, for valves and pallets. Sold by the square foot.

| | Weight | Nominal Thickness |
|---------|------------|----------------------|
| 6510.01 | Extra Thin | 3/32" |
| 6510.02 | Thin | 1/8" |
| 6510.03 | Medium | 7/32" |
| 6510.04 | Heavy | 1/4" |

Pouch Leather

Pre-cut fine grained tan Havana pneumatic leather. Other selected leathers available. Custom pouch leather per instructions.

| | Leather Size | | |
|---------|--------------|--------|-----------------|
| | Round | Square | Pouch Hole Size |
| 6600.25 | 1-3/4" | | 1" |
| 6600.27 | 2" | | 1-1/4" - 1-3/8" |
| 6600.28 | 2-1/4" | | 1-1/2" - 1-5/8" |
| 6600.29 | 2-1/2" | | 1-3/4" - 1-7/8" |
| 6600.30 | 2-3/4" | | 2" |
| 6600.31 | 3" | | 2-1/4" |
| 6600.32 | 3-1/4" | 3-1/4" | 2-1/4" |
| 6600.33 | 3-1/2" | 3-1/2" | 2-1/2" |
| 6600.34 | 3-3/4" | 3-3/4" | 2-3/4" |
| 6600.35 | 4" | 4" | 3" |
| 6600.36 | | 4-1/2" | 3-1/2" |
| 6600.37 | | 5" | 4" |
| 6600.38 | | 5-1/2" | 4-1/2" |
| 6601.00 | Special S | Size | |

Felt & Leather Valves

Select white wool felt and valve leather punched to size. Special thickness to specification. Polyester felt and center holes optional.

Standard

| | O.D. | Thickness |
|---|--|--|
| 6700.07 6700.08 6700.10 6700.12 6700.14 6700.16 6700.20 6700.22 6700.24 6700.25 6700.26 6700.27 6700.28 6700.29 6700.30 | O.D. 1/2" 5/8" 3/4" 7/8" 1" 1-1/8" 1-1/4" 1-3/8" 1-1/2" 1-5/8" 1-3/4" 1-7/8" 2" 2-1/4" 2-1/2" 2-3/4" | Thickness 5/32" 5/32" 5/32" 5/32" 5/32" 5/32" 5/32" 7/32" 7/32" 7/32" 7/32" 7/32" 7/32" 7/32" 7/32" 7/32" 7/32" 7/32" 7/32" |
| 6700.31 6701.00 | 3" Special Size | 7/32" |
| | | |



REISPER Valves

| | O.D. | Standard Thickness |
|---------|--------|-----------------------|
| 6702.06 | 1/2" | 7/32" |
| 6702.08 | 5/8" | 7/32" |
| 6702.10 | 3/4" | 7/32" |
| 6702.12 | 7/8" | 7/32" |
| 6702.14 | 1" | 7/32" |
| 6702.16 | 1-1/8" | 7/32" |
| 6702.18 | 1-1/4" | 7/32" |
| 6702.22 | 1-1/2" | 7/32" |
| | | |



Fibre, Felt & Leather Valves

Wool felt and leather valves bonded to fibre washers. Center holes bored 1/2" Ø to 1-1/2" Ø unless otherwise specified. Sizes 1-5/8" Ø up, center holes provided per instructions.

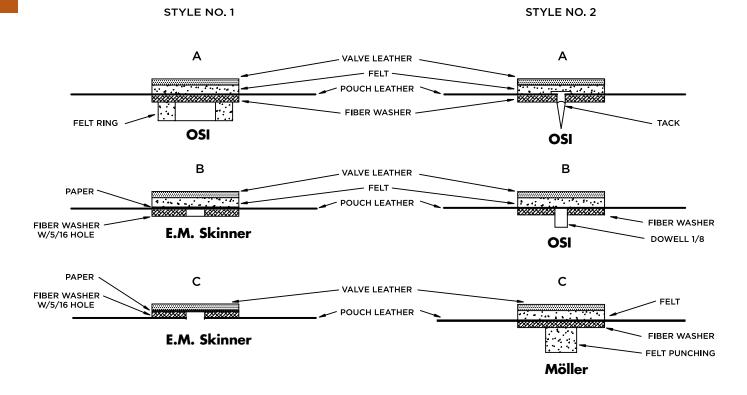
| | O.D. | I.D. | Standard Thickness |
|---------|-------------|------|-----------------------|
| 6800.07 | 1/2" | 1/8" | 5/32" |
| 6800.08 | 5/8" | 1/8" | 5/32" |
| 6800.10 | 3/4" | 1/8" | 5/32" |
| 6800.12 | 7/8" | 1/8" | 5/32" |
| 6800.14 | 1" | 1/8" | 5/32" |
| 6800.16 | 1-1/8" | 1/8" | 15/64" |
| 6800.18 | 1-1/4" | 1/8" | 15/64" |
| 6800.20 | 1-3/8" | 1/8" | 15/64" |
| 6800.22 | 1-1/2" | 1/8" | 15/64" |
| 6800.24 | 1-5/8" | | 15/64" |
| 6800.25 | 1-3/4" | | 15/64" |
| 6800.26 | 1-7/8" | | 15/64" |
| 6800.27 | 2" | | 15/64" |
| 6800.28 | 2-1/4" | | 5/16" |
| 6800.29 | 2-1/2" | | 5/16" |
| 6800.30 | 2-3/4" | | 5/16" |
| 6800.31 | 3" | | 5/16" |
| 6801.00 | Special Siz | e | |



Pouch Leather with Valve

Pouch leathers complete, ready to install are for new or replacement work. Pouch leather has felt and leather valve glued on smooth side and fibre disc glued on flesh side. Leather valve can be furnished with the smooth side out in the Möller style. Style No. 1 spring guide is a felt washer glued to fibre. Style No. 2 spring guide can be furnished as a tack or a dowel, and as a felt punching for Möller pouches. Custom pouches furnished per sample.

| _ | _ | _ | | er Size | Pouch Hole |
|-------------|-------------|--------------|--------|---------|------------|
| Style No. 1 | Style No. 2 | Valve | Round | Square | Size |
| 6900.07 | 6950.07 | 1/2" | 1-3/4" | | 1-1/4" |
| 6900.08 | 6950.08 | 5/8" | 2" | | 1-1/4" |
| 6900.10 | 6950.10 | 3/4" | 2-1/4" | | 1-1/2" |
| 6900.12 | 6950.12 | 7/8" | 2-1/2" | | 1-3/4" |
| 6900.14 | 6950.14 | 1" | 2-3/4" | | 2" |
| 6900.16 | 6950.16 | 1-1/8" | 3" | | 2-1/4" |
| 6900.17 | 6950.17 | 1-1/8" | | 3-1/4" | 2-1/4" |
| 6900.18 | 6950.18 | 1-1/4" | 3" | | 2-1/4" |
| 6900.19 | 6950.19 | 1-1/4" | 3-1/2" | 3-1/2" | 2-1/2" |
| 6900.22 | 6950.22 | 1-1/2" | 3-3/4" | 3-3/4" | 2-3/4" |
| 6900.25 | 6950.25 | 1-3/4" | 4" | 4" | 3" |
| 6900.27 | 6950.27 | 2" | | 4-1/4" | 3-1/4" |
| 6900.28 | 6950.28 | 2-1/4" | | 4-1/2" | 3-1/2" |
| 6900.29 | 6950.29 | 2-1/2" | | 5" | 4" |
| 6900.30 | 6950.30 | 2-1/2" | | 5-1/4" | 4-1/4" |
| 6900.31 | 6950.31 | 3" | | 6" | 5" |
| 6901.00 | 6951.00 | Special Size | | | |





Primary Pneumatics

Primary pneumatics are covered in first quality thin tan pneumatic leather. The leather is silicone treated for longer life. The wood blocks are 1/4" thick. One side is drilled with a No. 50 \emptyset hole for a standard 13 ga. valve wire. The other face has a 3/8" Ø hole and has a leather gasket on the gluing face.

| | Size | Open O.A. | Use |
|---------|-----------------|--------------|-------------|
| 6975.14 | 3/4" x 1-1/2" | 1" | Primary |
| 6975.24 | 1" x 1-1/2" | 1" | Primary |
| 6975.25 | 1" x 1-3/4" | 1" | Primary |
| 6975.34 | 1-1/4" x 1/1-2" | 1" | Primary |
| 6975.45 | 1-1/2" x 1-3/4" | 1" | Primary |
| 6975.55 | 1-3/4" x 1-3/4" | 1" | Stop action |
| 6975.58 | 1-3/4" x 2-1/2" | 1" | Stop action |



ADHESIVES

Flake Hide Glue

7010.00

Joins leather, wood, and rubber cloth. Dissolve granules in water and apply at 140°F. Infinitely dilutable. Warm water cleanup. Indefinite shelf life when stored dry. Sold by the pound dry weight.

7030.02 7030.03

PVC-E Adhesive

Bonds non-porous to porous surfaces (i.e. plastic to wood, metal to felt). Water cleanup. Do not thin. Freezing renders adhesive inert. Shelf life six months.

Size

Pint Quart

Liquid Hide Glue

Liquid form of hide glue, ready to use cold. Infinitely dilutable. Warm water cleanup. Indefinite shelf life when stored in sealed container between 50° and 80° F. Freeze thaw stable.

Size

7020.02 Pint 7020.03 Quart 7020.00 Gallon

Felt & Leather Glue

Joins felt, leather, wood, and rubber cloth. Water cleanup. Do not thin. Freezing renders adhesive inert. Shelf life one year.

Size

7040.03 7040.04 Ouart Gallon

Fish Glue

Liquid collagen glue manufactured from fish skins. Joins leather, wood, and rubber cloth. Water clean-up. Do not thin. Not for use for outdoor or damp environments. Indefinite shelf life when stored in sealed container. Freeze thaw stable.

Size

Pint 7025.02 7025.03 Quart Gallon 7025.04

Woodworking Glue

Joins porous surfaces, wood, fabric, paper, hardboard. Aliphatic resin. Water cleanup. Thin with water. Keep from freezing. Indefinite shelf life.

Size

7060.01 1/2 Pint 7060.03 Quart 7060.00 Gallon

Compass Springs

| | Description | Leg | Wire Ø | Material |
|---------|--------------|----------|--------|----------------------|
| 7200.01 | Manual Key | 1-7/8" | .040" | Steel |
| 7200.02 | Percussion | 2-15/16" | .048" | Steel |
| 7200.03 | Pneumatic | 3-11/16" | .034" | Steel |
| 7200.14 | Slider Chest | 110 mm | 1.4 mm | Steel/Electro-Plated |
| 7200.18 | Slider Chest | 100 mm | 1.8 mm | Brass |
| 7200.20 | Slider Chest | 100 mm | 2.0 mm | Brass |
| 7200.22 | Slider Chest | 110 mm | 2.2 mm | Brass |
| | | | | |



Coil Springs

| | Description | Coil | O.A. | Coil | Wire Ø | Material |
|---|--|---------------------------------------|------------------------------------|--|----------------------------------|---|
| 7250.01 7250.02 7250.03 7250.04 7250.05 | Manual Key Coil Concussion Swell Shutter Swell Shutter | 7/16" 13/16" 1-1/8" 4" 8" | 13/16" 1-1/8" 2" 5" 9" | 5/16" 3/16" 1/2" 1/2" 1/2" | .030" .018" .040" .040" | Steel Steel Steel Steel Steel |





Escutcheon Pins

Brass, available by pound and half pound. NOTE: Escutcheon pin gauges are BWG not AWG or B & S.

| | Size | Diameter | Approximate Pieces/Pound |
|---------|-------------|----------|-----------------------------|
| 7316.01 | 16 x 1/4" | .065" | 3100 |
| 7316.03 | 16 x 1/2" | .065" | 1720 |
| 7316.05 | 16 x 3/4" | .065" | 1275 |
| 7317.01 | 17 x 3/8" | .058" | 2755 |
| 7317.07 | 17 x 1" | .058" | 1051 |
| 7317.11 | 17 x 1-1/2" | .058" | 784 |
| 7318.03 | 18 x 1/2" | .049" | 2550 |
| 7318.04 | 18 x 5/8" | .049" | 2450 |
| 7318.05 | 18 x 3/4" | .049" | 2200 |
| 7318.07 | 18 x 1" | .049" | 1520 |
| 7319.01 | 19 x 1/4" | .042" | 7303 |
| 7319.03 | 19 x 1/2" | .042" | 4130 |
| 7320.02 | 20 x 3/8" | .035" | 8419 |
| 7320.03 | 20 x 1/2" | .035" | 6374 |
| | - | | • |

Escutcheon Pins, Headless

Headless escutcheon pins used for junction boards. Sized for wire wrap tools.

| | Size | Diameter | Approximate Pieces/Pound |
|---|---|----------------|----------------------------------|
| 7336.07 7336.13 7336.15 7336.17 7336.19 | 16 x 1" 16 x 1-3/4" 16 x 2" 16 x 2-1/4" 16 x 2-1/2" | .065" .065" | 1017 575 555 495 450 |

Coupling Wires

Brass, nickel plated.

| | O.A. Length | Thread on Each End | B & S Gauge | Ø |
|---------|----------------|-----------------------|----------------|-------|
| 7400.14 | 1-7/8" | 1/2" - 1/2" | 12 | .081" |
| 7400.18 | 2-1/2" | 5/16" - 1-1/2" | 13 | .072" |
| 7400.21 | 3-1/4" | 3/8" - 1-1/2" | 13 | .072" |
| 7400.22 | 3-1/2" | 5/8" - 1-1/2" | 13 | .072" |
| 7400.24 | 4" | 3/8" - 2-1/2" | 13 | .072" |
| 7400.26 | 4-1/2" | 7/16" - 2-1/2" | 13 | .072" |
| 7400.31 | 5-3/4" | 1-5/8" - 3-1/4" | 13 | .072" |

Eye Wires

Brass, nickel plated, No. 13 B & S gauge. .072" Ø

| | O.A. Length | Thread |
|---------|-------------|--------|
| 7410.08 | 1-5/16" | 3/4" |
| 7410.12 | 1-7/8" | 1-1/4" |
| 7410.16 | 2-1/8" | 1-1/4" |
| 7410.22 | 3-1/2" | 2" |

Pallet Wires

Brass, nickel plated. No. 13 B & S gauge. .072" Ø

O.A. Length

| 7420.13 | 1-3/4" |
|---------|--------|
| 7420.15 | 2" |
| 7420.18 | 2-1/2" |



Valve Wires

Brass, nickel plated, No. 13 B & S gauge. .072" Ø

| | O.A. Length | Smooth End |
|---------|-------------|------------|
| 7430.18 | 2-1/2" | 1/2" |
| 7430.19 | 2-3/4" | 1/2" |
| . , | , | , |
| 7440.17 | 2-1/4" | 3/4" |
| 7440.18 | 2-1/2" | 3/4" |
| 7440.19 | 2-3/4" | 3/4" |
| 7440.20 | 3" | 3/4" |
| 7440.21 | 3-1/4" | 3/4" |
| 7440.22 | 3-1/2" | 3/4" |
| 7440.23 | 3-3/4" | 3/4" |
| 7440.24 | 4" | 3/4" |
| 7440.25 | 4-1/4" | 3/4" |
| 7440.26 | | 3/4" |
| 7440.27 | 4-3/4" | 3/4" |
| 7440.28 | 5" | 3/4" |
| 7440.29 | | 3/4" |
| 7440.30 | 5-1/2" | 3/4" |
| 7440.31 | 5-3/4" | 3/4" |
| 7440.32 | 6" | 3/4" |
| 7440.33 | 6-1/4" | 3/4" |
| 7440.34 | 6-1/2" | 3/4" |
| 7440.35 | 6-3/4" | 3/4" |
| 7440.36 | 7" | 3/4" |
| 7440.38 | 7-1/2" | 3/4" |

Wood Screws

Slotted steel, bright zinc chromate plated, packed 100 per box.

| Round Head | Flat Head | Size |
|---------------|--------------|----------|
| 7502.01 | | 2 x 1/4" |
| 7502.02 | | 2 x 3/8" |
| 7502.03 | 7602.03 | 2 x 1/2" |
| 7502.04 | 7602.04 | 2 x 5/8" |
| 7502.05 | | 2 x 3/4" |
| | | |
| 7503.03 | | 3 x 1/2" |
| 7503.04 | | 3 x 5/8" |
| 7504.01 | | 4 x 1/4" |
| 7504.03 | 7604.03 | 4 x 1/2" |
| 7504.04 | 7604.04 | 4 x 5/8" |

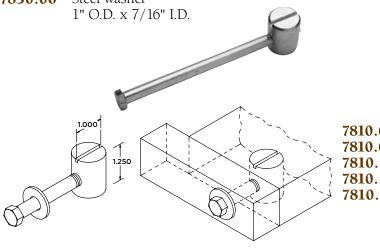
| Round Head | Flat Head | Size |
|--------------------|--------------------|----------------------------|
| 7504.05 | 7604.05 | 4 x 3/4" |
| 7504.06 | 1007.03 | 4 x 7/8" |
| 7504.07 | 7604.07 | 4 x 1" |
| 7504.09 | | 4 x 1-1/4" |
| 7504.11 | 7604.11 | 4 x 1-1/2" |
| | | |
| 7506.04 | | 6 x 5/8" |
| 7506.05 | 7606.05 | 6 x 3/4" |
| 7506.07 | | 6 x 1" |
| 7506.09 | | 6 x 1-1/4" |
| 7506.11 | 7606.11 | 6 x 1-1/2" |
| 7506.13 | | 6 x 1-3/4" |
| 7506.15 | 7606.15 | 6 x 2" |
| 7506.17 | | 6 x 2-1/2" |
| 7508.05 | 7608.05 | 8 x 3/4" |
| 7508.07 | 7608.07 | 8 x 1" |
| 7508.09 | | 8 x 1-1/4" |
| 7508.11 | | 8 x 1-1/2" |
| 7508.13 | | 8 x 1-3/4" |
| 7508.15 | | 8 x 2" |
| | 7608.19 | 8 x 2-3/4" |
| 7508.20 | | 8 x 3" |
| | | 10 1" |
| | 7610.07 | 10 x 1" |
| 7510.09 | | 10 x 1-1/4" |
| 7510.11 | | 10 x 1-1/2" 10 x 1-3/4" |
| 7510.13 | | 10 x 1-3/4 10 x 2" |
| 7510.15 | | 10 x 2 10 x 2-1/4" |
| 7510.18 | 7610.17 | 10 x 2-1/1 10 x 2-1/2" |
| 7510.18 7510.19 | 7610.18 7610.19 | 10 x 2-3/4" |
| | 7610.19 | 10 x 3" |
| | 7610.20 | 10 x 3-1/2" |
| 7510.24 | | 10 x 4" |
| | | |
| 7512.13 | 7612.13 | 12 x 1-3/4" |
| 7512.15 | 7612.15 | 12 x 2" |
| 7512.18 | | 12 x 2-1/2" |
| | 7612.19 | 12 x 2-3/4" |
| 7512.20 | | 12 x 3" |
| 7512.22 | 7612.22 | 12 x 3-1/2" |
| | 7612.24 | 12 x 4" |
| | 7614.17 | 14 x 2-1/4" |
| | 7614.18 | 14 x 2-1/2" |
| | 7614.19 | 14 x 2-3/4" |
| 7514.20 | 7614.20 | 14 x 3" |
| 7514.22 | | 14 x 3-1/2" |
| 7514.24 | | 14 x 4" |
| | | |



Cross Dowel Connectors

Ideal for swell shade assembly, building frame, or wherever strong right angle joints are required. Fastener applies even, controlled pressure, creating a strong joint that can be quickly assembled or disassembled. Installation requires drilling one hole for bolt and one hole for cross dowel. Dowel is electro-plated steel. 1" Ø x 1-1/4" L with 3/8" - 16 cross thread.

| 7700.01 | Cross dowel only |
|---------|------------------|
| 7700.06 | 6" bolt |
| 7700.08 | 8" bolt |
| 7700.10 | 10" bolt |
| 7830.06 | Steel washer |



Screw Tension Spring

Used under screw heads for toeboards, channel boards, etc. Black oxide finish.

| | Screw Size | Dimensions O.D. x Length |
|---------|------------|--------------------------|
| 7800.06 | 6-8 | 11/32" x 3/8" |
| 7800.10 | 10-12-14 | 7/16" x 1/2" |
| 7800.15 | 16-18 | 5/16 x 1/2" |



Cup Washers

Size of cup washer is determined by screw size. Steel, nickel plated.

| | Screw Size | |
|---------|------------|--|
| 7810.06 | 6 | |
| 7810.08 | 8 | |
| 7810.10 | 10 | |
| 7810.12 | 12 | |
| 7810.14 | 14 | |

Copper Tacks

Most commonly used as spring

| guides for pneumatic pouches. |
|-------------------------------|
| Size |
| 2 2/0" |

| 7730.02 | 3 x 3/8" |
|---------|----------|
| 7730.03 | 6 x 1/2" |

| Screw Eyes Steel, zinc plated | | | | | |
|-------------------------------|------------------|--------------|--------------|----------------|--|
| I.D. | O.D. | Shank | O.A. | Wire | |
| | 25/64" 25/64" | 5/8" 5/8" | 15/16" 1" | .070" .100" | |

| Common | Wachor | /DITHMY |
|--------|--------|---------|
| Copper | Washer | (Durr |

| Screw Size | Burr | I.D. | O.D. | Thickness |
|----------------|--------------|-------|-------------------------|-----------|
| 4 6 8-10 | 12 8 6 | .166" | .360" .469" .555" | .045" |

Flat Washers

7820.04 7820.06 7820.08

7830.01 7830.02 7830.03 7830.04

7830.05

7830.06

| Size O.D. | I.D. | Screw Size | Material |
|--------------|-------|---------------|----------------|
| 9/16" | 3/16" | 8-10 | Steel/Zinc Pl. |
| 1/2" | 1/4" | 10-12 | Steel/Zinc Pl. |
| 9/16" | 1/4" | 10-12 | Steel |
| 3/4" | 1/4" | 10-12 | Steel |
| 1" | 1/4" | 10-12 | Steel |
| 1" | 7/16" | 12-14 | Steel |

7750.01

7750.02

MISCELLANEOUS FASTENERS

Wood Screws, Bronze

Oval head wood screws used on exterior of finished cabinets, keyboards, and pedal keyboards.

| | Size | Drive |
|--------------------|----------------------------|----------------------|
| 7504.54 | 4 x 3/4" | Phillips |
| 7508.57 7508.61 | 8 x 1" 8 x 1-1/2" | Phillips Phillips |
| 7510.61 7510.63 | 10 x 1-1/2" 10 x 1-3/4" | Phillips Slotted |
| 7512.72 | 12 x 3-1/2" | Slotted |

Flush Cup Washers, Bronze

A countersunk washer prevents screw from pulling into the wood.

| | Screw Size | |
|---------|------------|---|
| 7810.54 | 4 | |
| 7810.56 | 6 | |
| 7810.58 | 8 | |
| 7810.60 | 10 | |
| | | 0 |

Sheet Metal Screws

Pan head Phillips screws used to mount Reisner chest and 601 magnets. Zinc chromate plated.

| Size | | | |
|------|---|------|--|
| 4 | X | 5/8" | |

7604.54

Threaded Inserts

Use in new construction, replacement of stripped wood screws, or replacement of WurliTzerTM inserts. Allows for convenient, efficient, and frequent removal of chest parts. Bore 3/8" hole.

.453" OD x 1/2" L

| | ID Thread | Material | Use | Drive Tool |
|--|---------------|-----------------------|------------|--|
| 7710.10 7710.12 7710.16 7710.20 | ±0 0 = | Brass Plated Steel | WurliTzer™ | 8246.10 8246.10 8246.10 8246.16 |



Threaded Insert Drive Tools

Recommended for installation of threaded inserts, these drive tools provide more positive engagement and efficient installation of inserts. Fits standard hex socket, most screw guns, or can be chucked in reversible drill.

| | Insert Sizes | L |
|---------|-----------------------|----------|
| 8246.10 | 10-24 & 10-32 & 12-24 | 1-7/8" |
| 8246.16 | 1/4-20 | 1-15/16" |





TRACKER PARTS

Aluminum Wires

| | Dia. | Length |
|---------|---------|--------------|
| 7916.16 | | 1.83 M or 6' |
| 7916.20 | 2.00 mm | 1.83 M or 6' |

Tracker Material

7920.00

Basswood, custom-made. Provide sample or specify cross section and lengths required.

Ring Terminals

Aluminum, hex or Allen head set screw. 7 mm O.D. 2.5 mm I.D.

| | Type | Set Screw |
|--------------------|--------------------------|-------------------|
| 7917.01 7917.11 | Plain Plain | Hex head Allen |
| | Adjustable Adjustable | Hex head Allen |
| 7917.51 | Hex head set s | crews |

7917.52 Allen set screws



Supplied with tubular rivets, wire. 1.65 mm

| | Color | Size | End |
|-------------------------------|-------------------------|---|----------------------------|
| 7922.02 7922.03 7922.04 | Brown Black Brown | 1/16" x 5/16" 1/16" x 5/16" 1/16" x 7/16" 1/16" x 7/16" 1/16" x 7/16" | Plain Threaded Plain |

7922.09 Tracker Top Rivet

Connector Terminal

7918.00 For connecting pull-down wires.

4.5 mm O.D. x 3 mm I.D. x 15 mm long





Tracker Wires

| | Length | Dia. | Thread | Bend | Material |
|---------|--------|---------|--------|-------|---------------------------|
| 7924.01 | 80 mm | 1.65 mi | m – | 10 mm | Nickel Plated Brass |
| 7924.02 | 95 mm | 1.8 mm | 50 mm | 4 mm | Brass |



Wire Ends

Plated brass, 1.65 mm end. 1.65 mm I.D. sleeve.

End

7926.01 Straight, plain7926.02 Bent for brown button



Tracker Connector

7928.00 Plated brass with steel axle and brown plastic buttons. For bridging and coupling long horizontal tracker runs.

60 mm L x 20 mm W x 1.3 mm T





Axle Holders & Hangers

Plated spring brass.

| | Length | Width | Height | Other |
|---------|--------|-------|--------|------------------|
| 7930.01 | 26 mm | 10 mm | 19 mm | 2 mounting holes |



| 7930.02 | 55 mm | 10 mm | 9 mm | For oblique |
|---------|-------|-------|------|-------------|
| | | | | mounting |



22 mm 10 mm Ring 7932.00 terminal attached



Axle

Hardened stainless steel. 7934.00

9 mm L x 1.8 mm Ø



Squares

Aluminum, 50 mm arms. Order plastic buttons and axle holders separately.

| | Axle | Arms |
|---------|-------------------------|----------|
| 7935.01 | 4" x 1-1/4" RH Screw | Straight |



| 7935.02 | Steel | Straight |
|---------|-------|-----------------|
| 7935.03 | Steel | Turned/Straight |
| 7935.04 | Steel | Turned |



Plastic Buttons

Brown buttons for plain wires, black buttons for threaded wires. For square arms, roller brackets, tracker connectors, etc.

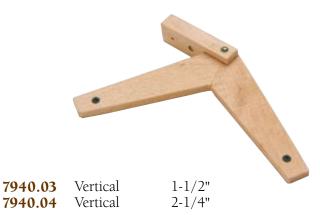
| | Color | I.D. |
|---------|-------|---------|
| 7938.01 | Brown | 1.65 mm |
| 7938.02 | Black | 2.5 mm |



Wood Tracker Squares

Bored or bushed for 1.65 mm wire, 59 mm leg.

| | Kind | Axle Holder | |
|---------|------------|-------------|--|
| 7940.01 | Horizontal | 1-1/2" | |
| 7940.02 | Horizontal | 2-1/4" | |





Wood Axle Holders

Birch.

1/2" W x 5/16" H

| | Length |
|---------|--------|
| 7945.01 | 1-1/2" |
| 7945.02 | 2-1/4" |



Aluminum Rollers

For use with 7960.02 and 7960.03 bearing inserts.

| | I.D. | O.D. | Length | Maximum Unsupported Length |
|--------------------|------|------|--------|----------------------------------|
| 7950.08 7950.10 | | | , | |



Roller Bracket

Tinned brass.

26 mm L x 11 mm W, 13 mm base to axle.



7955.01 Brown Plastic Button

7955.02 Roller Bracket w/axle screw

7955.03 Wood, with cloth bushing. Use with 7960.03. Tip 5/16" Ø.





Bearing Inserts

Use with 7955.01 bracket and 7950.08 7960.02 and 7950.10 aluminum rollers as center support on long rollers.



7960.03 Use with 7965.01 and 7965.03 roller arms, 7950.08 and 7950.10 aluminum rollers, 7955.03 roller bracket.



Roller Arms

Aluminum. Order plastic buttons separately.

| Length O.A. | End | Use With | |
|-------------|-------------|-------------|--|
| 59 mm | 5 mm thread | 7960.03 | |



7965.02 64 mm 15 mm plain

7965.01



7965.03 60 mm 7932.00 & 5 mm thread 7960.03



Pull-Down Wire

7970.00 Aluminum.

150 mm long, 1.65 mm Ø



Lead Discs

7972.00 Use with 7970.00, with felt and leather punching attached. 20 mm Ø

7972.51 Plain, without felt and leather.



Brass Pull-Down Disc

7973.00 Brass.

1/2" O.D., .045" I.D., .025" T

Plastic Socket

For pull-down seals in slider windchest.

| | Color | O.D. | I.D. |
|--------|-----------|--------|--------|
| 974.01 | Lt. Brown | 7.5 mm | 1.9 mm |
| 974 02 | Dk. Brown | 7.5 mm | 2.7 mm |



Compass Springs

For slider chest pallets.

| | Wire Dia. | Leg | Material |
|--|--------------------------------------|------------------|---|
| 7200.14 7200.18 7200.20 7200.22 | 1.4 mm 1.8 mm 2.0 mm 2.2 mm | 100 mm 100 mm | Steel, electro-plated Spring brass Spring brass Spring brass |
| 1200.22 | 2.2 111111 | 110 111111 | opring stass |



Pull-Down Links

20 mm long x 10 mm wide, hole centers 10 mm.

Material

7978.01 Stretched leather **7978.02** Fibre



Screw Eye

7750.01 For pallet valves. 24 mm long, 12.7 mm shank, 2 mm wire



Pallet Guide Pin

12 ga. brass, electro-plated.

| | Length | Used | Pcs. Per Lb. |
|---------|-------------|------------|--------------|
| 7980.01 | 2" Headless | Front/rear | 187 |



Pallet Tubing Nipples

Convenient way to install rubber tubing.

| | Dimention | Length |
|---------|-----------|--------|
| 7980.20 | 3/8" O.D. | 1" |
| 7980.21 | 1/2" O.D. | 1" |

Pallet Guide Pins, Threaded

2.5 mm Ø, thread length 10 mm.

| | Length | |
|--------------------|--------|------|
| 7982.01 7982.02 | | |
| | | |
| | 9 | Man. |

Slider Material

7984.00 1/16" natural phenolic, sheet size 48" wide x 120" long. Can be cut to specified width by 120" long. 6 ft. lengths shipped by UPS, 10 ft. lengths shipped by truck.



Telescopic Sleeves

Black plastic with 1mm wall. Flanged top and bottom with steel spring between movable flanges. Use with 7988.00 seal rings. Install with PVC-E adhesive, 7030.02.

16mm Extended Height

| | I.D. | O.D. |
|---------|-------|-------|
| 7986.07 | 7 mm | 20 mm |
| 7986.10 | 10 mm | 22 mm |
| 7986.12 | 12 mm | 26 mm |
| 7986.15 | 15 mm | 28 mm |
| 7986.17 | 17 mm | 30 mm |
| 7986.19 | 19 mm | 33 mm |
| 7986.21 | 21 mm | 40 mm |
| 7986.25 | 25 mm | 42 mm |
| 7986.28 | 28 mm | 42 mm |



Teflon Seal Rings

Mounted as stand-offs on opposite side of slider from telescopic sleeves. Teflon impregnated fiberglass, with self-adhesive or plain backing. Use PVC-E adhesive 7030.02 with plain backing.

| | I.D. | O.D. | Backing | Use With Sleeves |
|--|---|----------------------------------|--|---|
| 7988.12 7988.17 7988.22 7988.28 | 12 mm 17 mm 22 mm 28 mm | 22 mm 28 mm 32 mm 44 mm | Adhesive Adhesive Adhesive Adhesive | 7986.07, 7986.10, 7986.12 7986.15, 7986.17 7986.19, 7986.21 7986.25, 7986.28 |
| 7989.30 7989.31 7989.32 | 5 mm x 27.5 mm 9 mm x 27.5 mm 15 mm x 33.5 mm | 22 mm x 41 mm | Adhesive | |
| 7988.32 7988.37 7988.42 7988.48 | 12 mm 17 mm 22 mm 28 mm | 22 mm 28 mm 32 mm 44 mm | Plain Plain Plain Plain | 7986.07, 7986.10, 7986.12 7986.15, 7986.17 7986.19, 7986.21 7986.25, 7986.28 |
| 7989.40 7989.41 7989.42 | 5 mm x 27.5 mm 9 mm x 27.5 mm 15 mm x 33.5 mm | 22 mm x 41 mm | Plain | |



Ball Joints

7990.00 Female with stud in permanently lubricated bearing, 1/4-28 threads.



7991.00 Plain female end bearing, .250"- .252" I.D., 1/4-28 threads.



7992.00 Spring-loaded female stud, 1/4-28 threads, for zero end play.



7993.00 One male/one female, 1/4-20 threads.



7994.00 5/16" hole with set screw. 1/4-20 thread, with nut and washer. 5/16-24 adjusting screw. Use with 7995.01 and 7995.02.



Threaded Rods

Use with ball joints for schwimmers, swell shutter linkage and many other applications.

| 7997.20 | 1/4-20 x 3' |
|---------|-------------|
| 7997.28 | 1/4-28 x 3' |

Crank Arms

With collar and 2 set screws, slotted arm.

| | Working Radius | Shatt Ø |
|---------|-------------------|---------|
| 7995.01 | 3/4" to 3-1/8" | 1/2" |
| 7995.11 | 3/4" to $3-1/8$ " | 3/8" |



7995.02 3/4" to 4-5/8" 1/2"





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6-1/8" x 9-1/4"

The Organ Handbook

by Hans Klotz

8010.00

Combines the subjects of organ design and building with the liturgical use of the organ.
Covers structure, design, maintenance, history and function of the organ.
Paperbound 225 pages.
5-1/4" x 8-1/4"

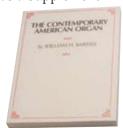
The Contemporary American Organ

by William H. Barnes

8002.00

The book chronicles the design, evolution, and construction of the American electro-pneumatic organ in the 20th century. It is profusely illustrated with action drawings and photographs of important consoles and organs. It has a supplement

on electronic instruments. Reprint of the 8th edition, 1964. Paperbound - 389 pages. 7-1/2" x 9-3/4"



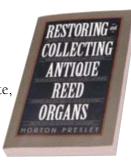
Restoring and Collecting Antique Reed Organs

by Horton Presley

8011.00

Nuts and bolts restorer's road map to transforming old reed organs into beautiful antiques. How to find evaluate, buy and restore most reed organs. Paperbound-313 pages.

5" x 8-1/4"



Pulling Out All The Stops

by C. Fischer

Subtitled "An inside view of the Pipe Organ," these three little volumes are a coffee table must for the organ lover. With cartoons full of whimsy and insight, Miss Fischer pokes fun at the pipe organ and all those who are connected with it. Each volume paperbound - 28 or 30 pages. 8-1/2" x 5-1/2"

8014.01 Vol. I 8014.02 Vol. II 8014.03 Vol. III



Organ Supply PCN Tour

8050.01

Guided tour of Organ Supply Industries that takes the viewer through each of the departments in the organization. Hosted by Randy Wagner and produced by the Pennsylvania Cable Network 2004.



TOOLS

OSI Pipe Scale Ruler

8090.00

A very practical 12" ruler with direct- reading metric and diameter pipe scales. It contains useful formulas for pipe scaling, wood to metal conversion and mouth widths.



Pipe Patterns

Pipe patterns for chest layout are provided with Normal 17th halving from 30 Scale (285.2 mm) to 90 Scale (19.3 mm). Each set of 61 patterns is engraved with crosshairs for alignment, scale number and diameter in mm. The durable ABS patterns have a 3/16" center hole for convenient stacking. A convenient hardwood storage base is available.



8095.00 Pipe Patterns **8095.01** Mounting stand

Wind Gauges

This compact dial wind pressure gauge is complete with 1/4" \emptyset foot and rubber toe ready to insert in rackboard or drilled wind hole. No water required. The small size makes it ideal for the toolbox. The unit is accurate to within 2% of full scale. Gauge has an aluminum die cast case with plastic face and is furnished complete with protective pouch.

2-5/8" Ø x 1-1/2" T x 9" L

8101.15 0" to 15" WP **8101.30** 0" to 30" WP



The Magnahelic® pressure gauge is a larger easy to read unit suited for the shop and voicing room as well as service work. The case is die cast aluminum with a clear plastic face. The gauge is accurate to within 2% of full scale. A carrying case, hang/stand bracket and 9 feet of 3/16" ID rubber tubing complete the package.

4-3/4" Ø x 2-1/4" T

8102.10 0" to 10" WP **8102.20** 0" to 20" WP



8110.01

8110.02

Wind Gauges (cont.)

8103.00

The handheld Digital Manometer measures positive, negative, and differential wind pressures. It is rugged and lightweight, easy to use. O" to 20" WP with calibration in English units only. Accuracy is 0.5% of full scale. 1/2" LCD display is easily read in poor light. A 9 volt battery provides up to 100 hours use. Connectors for 1/8" or 3/16" ID tubing provided. Instructions printed on rear of case. A tough gray nylon storage pouch is furnished.



8101.40 The remote sensing probe is a convenient accessory for any of the above wind gauges. The kit provides a weighted brass probe with rubber foot and 3 feet of 3/16" tubing.



Proportional Dividers & Case

8105.00 Aluminum with metal points. 185 mm long.

8105.01 Replacement tips (4 pieces).



Toe Cones

| Size | Material | Dia. Opening | Weight |
|--------|----------|-----------------|-------------|
| Small | Brass | 1-7/8" | 1 lb. 1 oz. |
| Double | Brass | 2" & 2-1/4" | 1 lb. 8 oz. |



Foot Hole Gauge

8115.00 Made of Brass, for measuring and opening foot holes.

290 mm L, 2-20 mm Ø O.D.





Pipe Toe Reamers

The three pipe toe reamers cut toe openings from zero to 20 mm. Each reamer is complete with handle.

| | Size | Diameter | Reamer Ln. | O.A. Length |
|---------|--------|---------------|------------|-------------|
| 8120.01 | Small | 0-5 mm, 3/16" | 30 mm | 100 mm |
| 8120.02 | Medium | 5-12 mm, 1/2" | 90 mm | 240 mm |
| 8120.03 | Large | 5-20 mm, 3/4" | 165 mm | 310 mm |

Nicking Tool

8125.00 Double edge steel blade on wood handle is 1-1/2" L, 5-7/16" O.A.



Voicing Hook

8130.00 Steel, for pulling out upper lips of metal pipes, with handle. 145 mm L



Voicing Drawknives

These drawknives are available in long shank for 16' and 8' pipes and a shorter version for pipes 4' and under. Heat treated and ground tool steel blades tightly wedge into the steel shank and are secured by a thumb screw. The wedge design maintains blade alignment and stability through the life of the tool. Shank extends through the hardwood handle for balance, stiffness and control. Three blade sizes and one plow point hook are available in kits or individually.

Short knife 8" L, Long Knife 12" L

| | Size | Blades | |
|-------------------------------|---|--|--|
| 8132.01 | Short | Small & medium blades, plus cutting hook | |
| 8132.02 | Long | Large blade only | |
| 8132.11 8132.12 8132.13 | Small Blade 1-11/16" Medium Blade 2-7/16" Large Blade 3-7/16" | | |
| 8132.15 | Plow Point Pipe Hook 2-9/16" | | |
| 8132.21 8132.22 | Drawknife 8" handle only Drawknife 12" handle only | | |



Lip Raisers

Polished steel, for adjusting mouths of metal pipes, shell handle.

| | Size | Length |
|---------|--------|--------|
| 8135.01 | Small | 180 mm |
| 8135.02 | Medium | 215 mm |



Languid Depressors

Nickel plated steel.

| | Size | Length |
|---------|-------|--------|
| 8140.01 | Small | 110 mm |
| 8140.02 | Large | 150 mm |



Burnishing Iron

8145.00 Steel plate for curving reed tongues. 245 mm L x 35 mm W



Burnisher

8150.00 Steel with handle. **235 mm L**



Scroll Tuner Keys

The scroll tuner key is ergonomically designed to assist the flue and reed voicer in starting and rolling a tight tuning roll. The small size will accommodate pipe metal up to .040", and the medium size will accommodate pipe metal up to .057".

Small - 3/16" Ø x 4" L, handle 4" L Medium- 1/4" Ø x 5-1/2" L, handle 4-1/2" L Large - 1/2" Ø x 11-1/4" L, handle 6" L

8152.01 Small 8152.02 Medium 8152.03 Large



Tuning Knives

Stainless steel.

8155.01 3mm x 15mm x 300mm **8155.02** 3mm x 10mm x 500mm

8156.02 5mm x 15mm x 500mm

Double Tuning Cones

Polished Brass male and female cones.

| | Size | I.D. | O.D. | Length |
|---------|------------|-------------|---------|--------|
| 8160.01 | Small | 3/4" | 7/8" | 7-3/4" |
| 8160.02 | Medium | 1-5/16" | 1-7/16" | 8-1/2" |
| 8160.03 | Large | 1-1/2" | 1-5/8" | 8-7/8" |
| 8160.04 | Set of 3 s | izes in car | was bag | |
| | | | | |



Tuning Iron

8157.01

The tonal department of C. B. Fisk, Inc. developed this new design as their solution to the challenges of pipe tuning. The 6 oz. iron simplifies the precise tuning of small pipes in awkward places and is long enough for normal tuning. Each head has a "V" groove in the upper surface to assist in raising slides and notched reed wires. The bottom face is smooth for moving slides and wires down. The heads are angled for optimum use and are hardened to maintain a sharp edge. The balanced handle is coated for easier grip and durability. 17-1/8" L



Tuning Forks

| | Pitch | Plating |
|---------|-----------------|---------|
| 8165.01 | A-440 | Chrome |
| 8165.02 | Bb-466.2 (A440) | Chrome |
| 8165.03 | C-523.3 (A440) | Chrome |



Peterson V-SAM™ Virtual Strobe/Audio Tuner with Metronome

8170.33

Programmable VIRTUAL STROBE tuner, AUDIO tone generator, and METRONOME in hand held format. Accuracy to 1/10 cent. Features include: Bright, high contrast display, selectable and user-defined temperaments (including historical), built-in speaker, built-in microphone, and automatic or manual note selection. Powered by 3 AA Batteries or Included 3 VDC Universal Adapter (90VAC-240 VAC). Protective rubber boot included.

Dimensions 7-1/2" T 4-1/4" D. Weight (1.2 pounds/ approx. 0.5kg)

Optional external microphone and carrying case available through special order.

Temperaments include: Equal, Pythagorean, Just Major, Quarter Comma Mean-Tone, Kernberger III, Young and Kellner



Metric Arch Punches

Inside taper permits punching to clear barrel. Sizes to **50 mm** diameter are alloy steel, drop forged in one piece. All sizes feature polished barrels, black Japanned handles.

| | Size | |
|---------|-------|----|
| 8190.04 | 4 mm | |
| 8190.06 | 6 mm | |
| 8190.08 | 8 mm | |
| 8190.10 | 10 mm | |
| 8190.12 | 12 mm | |
| 8190.14 | 14 mm | 38 |
| 8190.16 | 16 mm | |
| 8190.18 | 18 mm | |
| 8190.20 | 20 mm | |
| 8190.22 | 22 mm | |
| 8190.24 | 24 mm | |
| 8190.26 | 26 mm | |
| 8190.28 | 28 mm | |
| 8190.30 | 30 mm | |
| 8190.32 | 32 mm | |
| 8190.34 | 34 mm | |
| 8190.36 | 36 mm | |
| 8190.38 | 38 mm | |
| 8190.40 | 40 mm | |
| 8190.50 | 50 mm | |
| | | |

Punching Pad

8201.00 Resilient vinyl plastic pad used with arch punches, long wearing. Use both sides. **10"** x **10"** x **1/2"**

Arch Punches

Alloy steel, drop forged in one piece to 2" diameter; 2-1/8" to 4" sizes are two-piece welded construction. Inside taper permits punching to clear barrel. Polished barrel, black Japanned handle.

| | Size |
|--------------------|------------------|
| 8200.01 | 3/16" |
| 8200.02 | 1/4" |
| 8200.03 | 5/16" |
| 8200.04 | 3/8" |
| 8200.05 | 7/16" |
| 8200.06 | 1/2" |
| 8200.07 | 9/16" |
| 8200.08 | 5/8" |
| 8200.09 | 11/16" |
| 8200.10 | 3/4" |
| 8200.11 | 13/16" |
| 8200.12 | 7/8" |
| 8200.13 | 15/16" |
| 8200.14 | 1" |
| 8200.15 | 1-1/16" |
| 8200.16 | 1-1/8" |
| 8200.18 | 1-1/4" |
| 8200.20 | 1-3/8" |
| 8200.22 | 1-1/2" |
| 8200.24 | 1-5/8" |
| 8200.26 | 1-3/4" |
| 8200.28 | 1-7/8" |
| 8200.30 8200.31 | 2" |
| 8200.31 | 2-1/8" 2-1/4" |
| 8200.32 | 2-1/4 2-3/8" |
| 8200.33 | 2-3/8 2-1/2" |
| 8200.36 | 2-1/2 2-3/4" |
| 8200.38 | 3" |
| 8200.40 | 3-1/4" |
| 8200.42 | 3-1/2" |
| 8200.44 | 3-3/4" |
| 8200.46 | 4" |
| | • |



Hand Dust Bellows

8205.00 530 mm L x 70 mm Ø



Automatic Glue Pots

Designed to melt and hold hot hide glue at correct temperature. Thermostatically controlled, 140° - 150° F, 120 VAC.

| | Size | Shipping Weight |
|---------|---------|--------------------|
| 8210.01 | 1 quart | 7 lbs. |
| 8210.02 | 2 quart | 8 lbs. |
| 8210.03 | 4 quart | 10 lbs. |



1 quart replacement liner 8211.01 2 quart replacement liner 8211.02



Rawhide Hammer

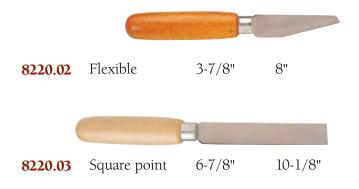
Useful with arch punches.

8215.00 2-1/4 lb. - 1-3/4" Ø face **8215.01** Replacement faces



Leather Knives

| | Blade | Blade Length | Total Length |
|---------|-------|-----------------|-----------------|
| 8220.01 | Rigid | 2-3/4" | 6-7/8" |





Organ Knife

8225.00 3-7/8" blade, 8" L



Rotary Cutter

Perfect tool for cutting rubber cloth, felt and leather. Razor sharp, retractable blade rolls for effortless cutting. Replaceable blade can be mounted for left hand use. Contoured handle reduces fatigue. Convenient hang hole for storage. Easy to use.

8228.00 Rotary cutter **8228.01** Replacement rotary blade, **45 mm**



Skinning Knife

Skinning knife is a rugged tool with a sharp, detachable blade which may be reversed inside of hollow handle. Replacement blades available separately.



Nut & Allen Key Spinner

8230.00 Hexagonal socket with handle for 4 mm hexagonal screws on ring terminals.



8230.01 Allen key with handle for 1.5 mm Allen set screws on ring terminals.



Pallet Spring Pliers

8235.00 Nickel plated steel. **320 mm L**



Pallet Spring Puller

8236.00 Phosphor Bronze pallet puller, .**250** Ø Brass Handle.

429 mm L

Pin Vise

8240.00 Parallel, three jaw chuck on a knurled, hollow brass handle for use with long wires.

4.72" L O.A. Chuck Capacity 0. - 0.10"

Keyless Chuck

8241.00 Parallel, three jaw chuck with hex shank for use with hex driver.

Threaded Insert Drive Tools

Recommended for installation of threaded inserts, these drive tools provide more positive engagement and efficient installation of inserts. Fits standard hex socket, most screw guns, or can be chucked in reversible drill.

| | Insert Sizes | L |
|---------|-----------------------|----------|
| 8246.10 | 10-24 & 10-32 & 12-24 | 1-7/8" |
| 8246.16 | 1/4-20 | 1-15/16" |



Fine Wood Backsaw

Reversible handle for push or draw operation.

8245.00 Blade. 250 mm, 380 mm L



Knob Handled Screw Driver

8250.00 Wood handle.

45 mm Ø x 50 mm L



Soldering Irons

Designed for pipe making and repair.

| | Volts | Watts | Net Wt. |
|---------|-------|-------|-------------|
| 8255.10 | 110 | 200 | 1 lb. 9 oz. |
| 8255.12 | 110 | 250 | 2 lbs. |
| 8255.20 | 220 | 200 | 1 lb. 9 oz. |
| 8255.22 | 220 | 250 | 2 lbs. |
| | | J | |

8255.30 200W replacement elements 250W replacement elements

8255.51 200W replacement copper **8255.52** 250W replacement copper



Wire Twister

8260.00 Double ended.

7/64" & 5/32" I.D.s. 7" L



GlockenZimbel

GlockZimbel models are supplied with 20 or 40 solid aluminum chime bars of varying length. Rotation speed controlled by on board potentiometer. Volume easily regulated by striker height. Solid State control allows for latch reversible or on/off stop control on existing or new installations.

Operating voltage 10 to 16 VDC, 5 Amp. 12-7/8" O.A. Height, Top 10-1/2" Ø

8508.11 GlockenZimbel 3/8", 40 Notes **8508.21** GlockenZimbel 1/2", 20 Notes



BLOWERS

The Ventus and Ventola ■ line of blowers engineered to be truly quiet. Silence is in the details: close tolerance sleeve bearings, dynamically balanced rotors and impellers, intake manifolds with flap valves and meticulous engineering attention paid to avoiding or canceling natural resonance in housings and mounting frames. Though all motors are three phase, those of 1 HP or less allow single phase operation through capacitors. Instructions and high quality synthetic oil are furnished with each unit. All blowers carry the CE Mark, indicating they satisfy world standard electrical safety certification requirements.

Ventola Blower

The compact pancake design of this unit makes it the ideal choice for Portative or Positiv organs, anywhere space is a concern. The 120 VAC, single phase capable, flange mounted motor runs at 3360 RPM and is mounted on a cast aluminum housing. Unit is complete with grounded cord set.



Ventus Blower

Available from .25 HP to 1 HP, these blowers supply most small to medium organ requirements. The 3360 RPM flange mounted motor is installed on a cast aluminum housing, furnished with a sound absorbant connecting flange. Blowers are shipped with capacitors for 120 or 240 VAC single phase operation, or for your specified voltage.

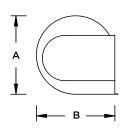


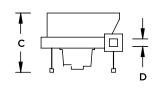
Ventus Slow Speed Blower

Where greater air volume is required for large instruments, the 2 HP and 3 HP slow speed blowers are advantageous. The rugged steel construction of the housing is supported on a welded steel frame. The 1680 RPM, 240 VAC motor is "ring" lubricated through a special oil reservoir equipped with a low oil warning indicator. THREE PHASE operation only.

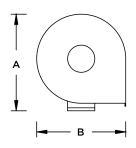


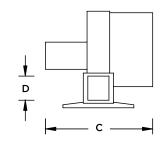


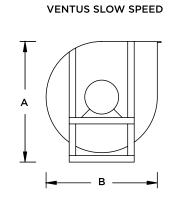


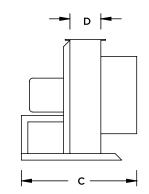


VENTUS









Specifications

| | HP | VAC | A | В | С | D W x H I.D. | Equivalent Ø | Net Wt. Lbs. |
|-------------------------------|----------------------|-------------------|---------------------------|-------------------------------|-----------------------------|---|-----------------|------------------|
| | Ventola | - 3360 RP | М | | | | | |
| 8610.10 8618.10 | 0.10 0.18 | 120 120 | 8-7/8" 12-1/2" | 8-7/8" 12-1/2" | 3-7/8" 9-5/8" | 1-5/16" Ø 2-7/8" x 2-11/16" | 1-1/4" 3" | 6-1/4 20 |
| | Ventus - | 3360 RPM | 1 | | | | | |
| 8725.10 | 0.25 | 120 | 16-1/8" | 14-11/16" | 18-1/4" | 3-1/2" x 4" | 4" | 48-1/2 |
| 8745.10 8745.20 | 0.45 0.45 | 120 240 | 16-1/8" 16-1/8" | 14-5/8" 14-5/8" | 18-3/8" 18-3/8" | 4-1/8" x 4-1/16" 4-1/8" x 4-1/16" | 5" 5" | 50-1/2 50-1/2 |
| 8775.10 8775.20 8775.12 | 0.75 0.75 0.75 | 120 240 120 | 16-3/4" 16-3/4" 21" | 14-5/8" 14-5/8" 18-7/8" | 21-3/16" 21-3/16" 17" | 4-15/16" x 4-7/16" 4-15/16" x 4-7/16" 2-3/4" x 3" | 6" 6" 4" | 77 77 75 |
| 8799.20 | 1.00 | 240 | 21" | 19-1/4" | 22-15/16" | 5-7/16" x 5" | 6" | 105 |
| | Ventus S | Slow Speed | l - 1680 RP | М | | | | |
| 8820.20 8835.22 | 2.00 3.00 | 240 3Ø 240 3Ø | 35" 37" | 32" 35-1/4" | 35-3/4" 34-5/8" | 7" x 9-5/8" 7" x 9-11/16" | 10" 10" | 255 354 |

Blower Performance Chart

| | IID | Static | | | | • | CFM at | Wind P | ressure | | | |
|---------|---------------|------------------|------|------|------|------|--------|--------|---------|------|-----|-----|
| | HP Ventola | Wind Pressure | 2" | 3" | 4" | 5" | 6" | 7" | 8" | 9" | 10" | 11" |
| 8610.10 | 0.10 | 2" | 36 | | | | | | | | | |
| 8618.10 | 0.18 | 3-1/8" | 171 | 106 | | | | | | | | |
| | Ventus | | | | | | | | | | | |
| 8725.10 | 0.25 | 4-1/2" | 320 | 227 | 169 | | | | | | | |
| 8745.10 | 0.45 | 5-1/2" | 472 | 431 | 318 | 233 | | | | | | |
| 8745.20 | 0.45 | 5-1/2" | 472 | 431 | 318 | 233 | | | | | | |
| 8775.10 | 0.75 | 5-3/4" | 873 | 773 | 578 | 458 | 392 | | | | | |
| 8775.20 | 0.75 | 5-3/4" | 873 | 773 | 578 | 458 | 392 | | | | | |
| 8775.12 | 0.75 | 12-3/4" | 443 | 288 | 216 | 173 | 144 | 124 | 108 | 96 | 87 | 79 |
| 8799.20 | 1.00 | 7-1/2" | 1062 | 1002 | 919 | 746 | 604 | 512 | | | | |
| | Ventus S | Slow Speed | | | | | | | | | | |
| 8820.20 | 2.00 | 9" | | 1948 | 1461 | 1169 | 974 | 835 | 730 | | | |
| 8835.22 | 3.00 | 10-3/4" | | | - | 1813 | 1511 | 1295 | 1133 | 1007 | 907 | 824 |

Ventus Current Requirements

| | Start | Run | Start | Run |
|----------|---------|---------|---------|---------|
| Motor HP | 120 VAC | 120 VAC | 240 VAC | 240 VAC |
| 0.10 | 0.6 | 0.4 | - | - |
| 0.18 | 2.0 | 0.9 | - | - |
| 0.22 | 5.2 | 1.9 | 4.3 | 0.9 |
| 0.25 | 5.5 | 2.1 | 4.5 | 1.0 |
| 0.45 | 9.0 | 3.1 | 5.0 | 1.4 |
| 0.75 | 18.0 | 6.6 | 11.0 | 3.0 |
| 1.00 | 28.0 | 9.2 | 22.0 | 5.0 |
| 2.00 | | | 26.0 | 5.5 |
| 3.00 | | | 40.0 | 8.1 |



Capacitors For Ventus Blowers

The Ventus and Ventola high speed blowers employ three phase motors. For these blowers to run on single phase current, an appropriate start/run capacitor is installed in the circuit to provide a phantom third leg to assist the blower to start.

Each blower is furnished with the correct capacitor(s) for voltage ordered. Changing voltages without changing the matching capacitor(s) value will result in damage to the motor. Values of capacitors are additive when connected in parallel.

To select the correct capacitor(s) for your voltage, find your horsepower on the left and voltage across the top. Where that column and row cross is your capacitance range in microfarads (MFD). That number will lead you to the correct part number in the second chart.

| | MFD at Voltage | | | | | | | |
|----------|----------------|---------|---------|---------|---------|--|--|--|
| Motor HP | 110 VAC | 120 VAC | 208 VAC | 220 VAC | 240 VAC | | | |
| 0.10 | 8-10 | 8-10 | - | - | - | | | |
| 0.18 | 16 | 16 | - | - | - | | | |
| 0.22 | 34-36 | 34-36 | 12 | 10 | 8 | | | |
| 0.25 | 34-36 | 34-36 | 12 | 10 | 10 | | | |
| 0.45 | 50-56 | 50-54 | 16 | 16 | 14 | | | |
| 0.75 | 75-85 | 75-82 | 20 | 20 | 20 | | | |
| 1.00 | 130 | 120 | 40 | 35 | 30 | | | |

| | MFD | | MFD | | MFD |
|---------|-----|---------|-----|---------|-----|
| 8701.04 | 4 | 8701.20 | 20 | 8701.40 | 40 |
| 8701.10 | 10 | 8701.25 | 25 | 8701.50 | 50 |
| 8701.12 | 12 | 8701.30 | 30 | 8701.60 | 60 |
| 8701.14 | 14 | 8701.35 | 35 | 8701.80 | 80 |
| 8701.16 | 16 | | | | |

Blower Oil

8900.02 Synthetic oil - 50 ml. for sleeve motors **8900.05** Oil for ring lubrication - 1 liter

Baffle Boxes

Attach directly to 3360 RPM Ventus blowers to quiet output turbulence.

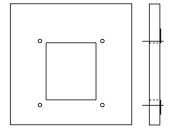
| | Blower Size | HxWxD | Outlet Dia. |
|-------------------------------|---------------------------------|---|----------------|
| 8901.25 8901.45 8902.75 | .25 HP .45 HP .75/1.00 HP | 11-1/2" x 11-1/2" x 9-1/4" 11-1/2" x 11-1/2" x 9-1/4" 14-1/2" x 14-1/2" x 10-1/4" | 4" 5" 6" |
| 8902.76 | .75 HP High Pressure | 11-1/2" x 11-1/2" x 9-1/4" | 4" |



Ventus Adaptor Plates

Output plates attach directly to the Ventus blower outlet and permit the direct installation of PVC or Cast Aluminum flanges. Each adaptor plate is drilled and corked, ready to install on output hole of the blower.

| | Blower Size | Flange Size | O.A. Dimensions |
|---------|----------------------|-------------|--------------------------|
| 8910.25 | .25 HP | 4" to 6" | 8-1/2" x 8-1/2" x 3/4" |
| 8910.45 | .45 HP | 6" | 8-1/2" x 8-1/2" x 3/4" |
| 8910.75 | .75 HP | 8" | 11" x 11" x 3/4" |
| 8910.76 | .75 HP High Pressure | 4" to 6" | 8-1/2" x 8-1/2" x 3/4" |
| 8910.99 | 1.00 HP | 8" to 10" | 12-3/4" x 12-3/4" x 3/4" |
| 8911.00 | 2.00 & 3.00 HP | 10" to 12" | 14-1/2" x 14-1/2" x 3/4" |



Blower Sizing

Calculating the size of the blower for a pipe organ is based on the number of ranks in the organ and wind pressure of each division.

Each independent rank of pipes, manual or pedal, for calculation purposes is assumed to have 61 or more pipes and is counted as one (1) rank. Mixtures of II or more ranks are counted as one (1) rank. Celeste stops on one channel board with II ranks are counted as one (1) rank. For ranks of more than 61 pipes, use the following rank unit values.

| 61 | notes | or less. | 1.00 | rank |
|----|-------|----------|------|-------|
| 73 | notes | or less | 1.60 | ranks |
| 85 | notes | or less | 2.00 | ranks |
| 97 | notes | or less. | 2.36 | ranks |

The following chart lists Cubic Feet per Minute or CFM for each unit or rank of 61 pipes at various wind pressures. It also lists nominal number of ranks that each blower can handle at different wind pressures. These values take into consideration normal sub and super couplers. The chart assumes that the blower will be located at sea level.

| Wind | Average | | Ventus F | IP vs. Numb | er of Rank | Units | |
|----------|----------|--------|----------|-------------|------------|-------|------|
| Pressure | CFM/Rank | .25 HP | .45 HP | .75 HP | 1 HP | 2 HP | 3 HP |
| 3" | 45 | 5 | 8 | 17 | 22 | 43 | |
| 3-1/2" | 50 | 4 | 7 | 14 | 20 | 35 | 45 |
| 4" | 54 | 4 | 6 | 11 | 17 | 27 | 40 |
| 4-1/2" | 57 | | 5 | 9 | 15 | 23 | 35 |
| 5" | 60 | | 4 | 8 | 12 | 20 | 30 |
| 6" | 65 | | | 6 | 9 | 15 | 23 |
| 7" | 68 | | | | 8 | 12 | 19 |
| 8" | 73 | | | 1 * | | 10 | 16 |
| 10" | 80 | | | 1 * | | | 11 |
| 12" | 85 | | | 1 * | | | |
| | | | | | | | |

* .75 HP 12-3/4" Static Pressure Blower

Note: Allowance should be made in the calculation for excessive wind leakage, large windways, large scaling, and consoles or swell shutter motors that may require pressures higher than pipes. For elevations over 1000 ft. above sea level, add an additional 1" of static wind pressure for each 2500 feet.



836 CFM

The sample stoplist which follows illustrates how the required CFM is calculated.

| Pedal-32 notes, 4 | " wind pressure | | | |
|--|---|--|---|------------------------|
| 16' Bourdon 16' Gedeckt | from Swell | 44 pipes | <u>Units</u> 1 | |
| 8' Principal 8' Bourdon 8' Gedeckt 4' Principal 4' Gedeckt | from 16' from Swell from 8' from Swell | 56 pipes | 1 | |
| 2' Principal 16' Trumpet | from 8' | 32 pipes | $\frac{1}{3}$ units x 54 CFM = | 162 CFM @ 4" WP |
| Great –61 notes, 3 | " wind pressure | | TT *. | |
| 8' Principal 8' Hohlflöte 8' Dulciana 4' Octave 4' Hohlflöte | from 8' | 61 pipes 73 pipes 61 pipes 61 pipes | <u>Units</u> 1 1.6 1 | |
| 2' Principal IV Mixture 8' Trumpet | | 61 pipes 244 pipes 61 pipes | 1 1 1 7.6 units x 45 CFM = | 342 CFM @ 3" WP |
| Swell-61 notes, 3 | " wind pressure | | | |
| 16' Gedeckt 8' Gedeckt | from 16' | 97 pipes | <u>Units</u> 2.36 | |
| 8' Viola 8' Celeste, tc 4' Spitzprincipal 4' Gedeckt 2-2/3' Gedeckt 2' Spitzprincipal 1' Gedeckt | from 16' from 16' from 4' from 16' | 61 pipes 49 pipes 73 pipes | 1 1 1.6 | |
| 8' Oboe 4' Clarion | | 61 pipes 61 pipes | $\frac{1}{\underline{1}}$ 7.96 units x 45 CFM = | <u>359 CFM</u> @ 3" WP |

The example shows a total of 863 CFM required with the highest wind pressure of 4" and the lowest at 3". The majority of the requirement is 3" at 342 CFM + 359 CFM = 701 CFM. From the Blower Performance Chart on page 8-12, the blower most suited for this application would be the 1 HP Ventus. This blower produces 1002 CFM @ 3" WP and 919 CFM @ 4" WP. There is a sufficient volume of CFM @ 4" WP to support the Pedal. The static pressure of 7-1/2" is 3-1/2" above the required 4" wind pressure for the Pedal.

CHIMES

Craftsmanship and precision tuning of Mayland and Deagan Chimes have helped to set the standards for unsurpassed bell-like tone quality and purity of tone with a steady fundamental.

The layout of the action mounting bar is flexible and the many attractive or utilitarian arrangements of the individual notes are restricted only by your imagination.

Custom actions can be provided for existing Mayland and Deagan chimes with graduated tube diameters other than the standard 1-1/4" diameter tube. The largest and smallest tube diameters determine the size of the individual note actions and the length of the mounting rail.

Specifications

Range: 21 note, A-22 to F-43 chromatic.

25 note, G-20 to G-44 chromatic.

Custom actions as required.

Tuning: A = 440 Hz standard. Special pitch

available at no additional cost.

Layout: The standard configuration is the

diatonic or "W" formation.

Custom layouts per specifications.

Parts: All parts and chime tubes available

separately.



DEAGAN CHIMES

Quality craftsmanship and precision harmonic tuning have been hallmarks of Deagan tubular chimes since 1868, providing traditional bell-like tonal quality and purity of tone.

The individual chime tubes are of highly polished seamless brass alloy, carefully lacquered for long lasting appearance. The tubes are suspended from an integrated, all-electric, solenoid note action. The built-in passive damper permits a natural bell-tone decay.

The layout of the action mounting bar is flexible and can provide many attractive visual or utilitarian arrangements of the individual notes, restricted only by your imagination. When the chimes are installed in the church sanctuary, an attractive, easily removable, medium oak canopy is available to cover the chime striking mechanism and mounting brackets. The canopy, also available in custom woods and colors, serves as mechanical protection and as a dust cover.

Deagan chimes are available in several attractive packages that are wired and ready to install. The packages start as small as just chime tubes, striking mechanism and power supply with volume control switch. Prewired cable of appropriate length can be added to this basic package. The other end of the cable can be wired to a free-standing chime keyboard, underkey contacts, or a multi-functional solid state relay.

Custom actions can be provided for existing Deagan chimes with graduated tube diameters other than the standard 1-1/4" diameter tube. The largest and smallest tube diameters determine the size of the individual note actions and the length of the mounting rail.

Individual components are available for replacement needs. Single elements allow you to customize any installation for your particular needs.

Specifications



Range: 21 note, A-22 to F-43 chromatic. 25 note, G-20 to G-44 chromatic. Custom actions as required.

Chimes: 1-1/4" bell metal seamless tubular brass.

Finish: Highly polished with a high quality clear

lacquer finish.

Tuning: A = 440 Hz standard. Special pitch available at no

additional cost.

Dimensions: 21 note set: 68" H x 44" W x 8" D includes canopy.

25 note set: 72" H x 51" W x 8" D includes canopy.

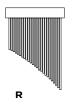
Layout: The standard configuration is the diatonic or "W"

formation. The reverse diatonic or "V" formation, the left to right "L," the right to left "R," and the divided "D" configurations are also available. Custom layouts

per specifications.

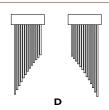
Parts: All parts and chime tubes available separately.











MAYLAND CHIMES

Since 1866, Mayland Chimes craftsmanship and precision tuning have set the standard for unsurpassed bell-like tone quality with a steady fundamental.

The individual chime tubes are of special bell alloy solid aluminum bar, gold lacquered for long lasting appearance. The tubes are suspended from an integrated, all-electric, solenoid note action with side hangers. The built-in passive damper permits a natural bell-tone delay.

The layout of the action mounting bar is flexible and the many attractive or utilitarian arrangements of the individual notes are restricted only by your imagination. When the chimes are installed in a visible location, a decorative and easily removable medium oak canopy is available to cover the chime-striking mechanism and mounting brackets. The canopy, also available in custom woods and colors, serves as both a mechanical protection and a dust cover.

Mayland chimes are available in several attractive packages that are wired and ready to install. The packages start as small as just chime tubes, striking mechanism, and power supply with volume control switch. Pre-wired cable of appropriate length can be added to this basic package. The other end of the cable can be wired to a free-standing chime keyboard, underkey contacts, or a multi-functional solid state relay.

Custom actions can be provided for existing Mayland chimes with graduated tube diameters other than the standard 1-1/4" diameter tube. The largest and smallest tube diameters determine the size of the individual note actions and the length of the mounting rail.

Individual components are available for replacement needs. Single elements allow you to customize any installation for your particular needs.



Specifications

Range: 21 note, A-22 to F-43 chromatic. 25 note, G-20 to G-44 chromatic.

Custom actions as required.

Chimes: 1-1/4" solid alloy aluminum Bar.

Finish: Brilliant gold lacquer finish is standard. Satin silver or

highly polished with a high quality clear lacquer finish

available on special order.

Tuning: A = 440 Hz standard. Special pitch available at no

additional cost.

Dimensions: 21 note set: 71" H x 44" W x 8" D includes canopy.

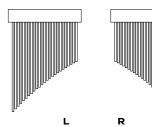
25 note set: 76" H x 51" W x 8" D includes canopy.

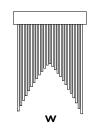
Layout: The standard configuration is the diatonic or "W"

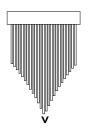
formation. The reverse diatonic or "V" formation, the left to right "L," the right to left "R," and the divided "D" configurations are also available. Custom layouts

per specifications.

Parts: All parts and chime tubes available separately.













DEAGAN and **MAYLAND** Chime Packages

The basic chime package provides the materials necessary to install a Deagan or Mayland 21 or 25 note chime set. Included are the chime tubes, hanging cords, and electric action assemblies mounted on an oak rail, wired out with 50 feet of chime cable. A universal 120 VAC transformer with bridge rectifier is wired 6 feet to the volume control switch. Complete installation instructions are included with each package.

These packages may be further enhanced with essential keying systems including underkey contacts for mechanical action or pneumatic instruments, a standard keyboard for a stand-alone installation, or an electro-mechanical or solid state note relay for electric action or solid state controlled instruments. Additionally, both a solid state and electro-mechanical transformer relay are available where remote location and switching of the transformer output taps is desirable. Wall brackets simplify installation. The standard canopy adds the finishing touch to a visual installation.

Custom packages are designed for your particular requirements.

| 8321.01 | 21 note Deagan class "M" chime package |
|---------|--|
| 8421.01 | 21 note Mayland 1-1/4" chime package |
| 8325.01 | 25 note Deagan class "M" chime package |
| 8425.01 | 25 note Mayland 1-1/4" chime package |

Unwired packages include chime tubes, hanging cords, electric action assembly, universal 120 VAC transformer, bridge rectifier and volume control.

| 21 note Deagan class "M" chime package, unwired 21 note Mayland 1-1/4" chime package, unwired |
|---|
| 25 note Deagan class "M" chime package, unwired 25 note Mayland 1-1/4" chime package, unwired |

Chime Tubes

21-note, 25-note, and custom chime tube sets are available, as are individual tubes. Deagan chime tubes are 1-1/4" diameter polished and lacquered brass. Hole for hanging cord is 1" from top of tube. Mayland chime tubes are 1-1/4" solid aluminum bar that are lacquered brilliant gold. Hole for hanging cord is 2-1/2" from top of tube. Chime cords are furnished with sets and with individual tubes.

Chime Tube Sets

8321.50 21 note Deagan class "M" chime set, A to F 25 note Deagan class "M" chime set, G to G

8421.50 21 note Mayland 1-1/4" chime set, A to F **8425.50** 25 note Mayland 1-1/4" chime set, G to G

Individual Chime Tubes

| | Deagan Tube Pitch | Nominal O.A. Length | | Mayland Tube Pitch | Nominal O.A. Length |
|---------|----------------------|------------------------|---------|-----------------------|------------------------|
| 8325.20 | low G | 66-7/8" | 8425.20 | low G | 70-7/8" |
| 8325.21 | low G# | 64-15/16" | 8425.21 | low G# | 68-7/8" |
| 8325.22 | low A | 63" | 8425.22 | low A | 67" |
| 8325.23 | low A# | 61-1/8" | 8425.23 | low A# | 65" |
| 8325.24 | low B | 59-5/16" | 8425.24 | low B | 63-1/8" |
| 8325.25 | low C | 57-1/2" | 8425.25 | low C | 61-3/8" |
| 8325.26 | low C# | 55-7/8" | 8425.26 | low C# | 59-1/2" |
| 8325.27 | low D | 54-3/16" | 8425.27 | low D | 58" |
| 8325.28 | middle D# | 52-1/2" | 8425.28 | middle D# | 56-1/4" |
| 8325.29 | middle E | 51-1/16" | 8425.29 | middle E | 54-1/2" |
| 8325.30 | middle F | 49-1/2" | 8425.30 | middle F | 53-1/2" |
| 8325.31 | middle F# | 48-1/16" | 8425.31 | middle F# | 51-1/2" |
| 8325.32 | middle G | 46-9/16" | 8425.32 | middle G | 50" |
| 8325.33 | middle G# | 45-1/4" | 8425.33 | middle G# | 48-9/16" |
| 8325.34 | middle A | 43-15/16" | 8425.34 | middle A | 47-3/16" |
| 8325.35 | middle A# | 42-9/16" | 8425.35 | middle A# | 45-13/16" |
| 8325.36 | middle B | 41-1/4" | 8425.36 | middle B | 44-1/2" |
| 8325.37 | high C | 40" | 8425.37 | high C | 43-1/4" |
| 8325.38 | high C# | 38-7/8" | 8425.38 | high C# | 42-1/16" |
| 8325.39 | high D | 37-11/16" | 8425.39 | high D | 40-3/4" |
| 8325.40 | high D# | 36-9/16" | 8425.40 | high D# | 39-9/16" |
| 8325.41 | high E | 35-3/8" | 8425.41 | high E | 38-7/16" |
| 8325.42 | high F | 34-5/16" | 8425.42 | high F | 37-1/4" |
| 8325.43 | high F# | 33-1/4" | 8425.43 | high F# | 36-1/4" |
| 8325.44 | high G | 32-1/4" | 8425.44 | high G | 35-3/16" |
| | - | | | J | |

Chime Twine

8500.63 Chime twine is furnished with chime packages and with chime tube sets. It is made from nylon filament to prevent elongation and is pre-cut to overlength dimension. Cut ends can be stabilized with a heat gun or soldering iron.

Spacer Block

The spacer block is used to tie the chime cords prior to hanging chimes.

1-1/2" W x 1-1/2" L x 15/16" H



8500.87

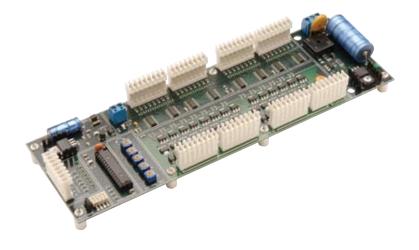
CHIME RELAYS

Solid State Chime Relay

The new concept 28 note chime relay design integrates previously separate chime system components with new capabilities providing unsurpassed installation flexibility. A 30 VAC transformer or the highest tap from an existing chime transformer provides power to the onboard rectifier. Key, volume, and stop inputs can be activated from organ contacts, multiplex systems, or from a chime keyboard powered by the onboard 12 VDC source. Chime board output can be switched on/off by a conventional volume control switch, an onboard stop setting, or by a stop control in the console. Input from the key commands the processor to deliver a constant voltage pulse to the chime coil. Pulse duration determines volume level. Up to five independent board adjustable volume levels can be selected through a traditional console mounted rotary switch. The processor controlled pulsed note output renders the system chord and held-note tolerant. Self-resetting circuit breakers eliminate fusing. Six mounting holes are provided for the No. 6 x 1" mounting screws.

3-1/2" W x 10-3/4" L x 1-3/8" H

8510.25 Solid State Chime Relay, 28 notes0280.261 8 Position IDC Chime Relay Connector0280.262 Connector Cap



Electro-Mechanical Chime Relay

Electro-mechanical, single pole, single throw relays are mounted on a PC board with input and output mains installed. The 25 note relays have a fused 12 VDC input and 5A 12-25 V output contacts. Six mounting holes are provided for No. 8 x 1" mounting screws.

4-1/4" W x 9-1/8" L x 1-1/8" H

The five-note electro-mechanical volume control relay is used in installations where the organ is multiplexed and volume control must be mounted in the console. This allows the transformer to be installed and switched in the organ. Transformer is disconnected from the chimes when organ is "off." Four mounting holes are provided for No. 8 x 1" mounting screws.

3" W x 5" L x 1-1/8" H

Individual electro-mechanical relays are available for replacement use.

1-11/16" L x 1" W x 1-5/16" H

8510.00 Individual mechanical relay Mechanical volume control relay, 5 note Mechanical relay assembly, 25 note AGC .1 Ampere Fuse



Electric Chime Actions

The Deagan and Mayland chime actions are of electric solenoid design. The spring-returned, chrome plated striking core is attached to an adjusting screw at the back of the assembly to facilitate smooth regulation. The retaining screw and striking assembly are easily removed by depressing the retaining clip. The passive, weighted felt damper matches the chime tube diameter for correct tonal decay. The 5/16" chime tip is constructed for optimum tonal production. Two mounting holes accept No. 8 x 3/4" screws. The 5 ohm DC coil has a 220 ohm resistor installed for arc suppression. Wiring is terminated on the brass nut terminals. Actions are mounted on a 1-1/4" x 3-1/2" finished oak beam. The Deagan and Mayland chime tube hanging holes are located in different positions. Therefore the hanging arrangement of the two units is different. The Mayland unit adds a hanging cord standoff on either side of the standard 1-1/4" tube.

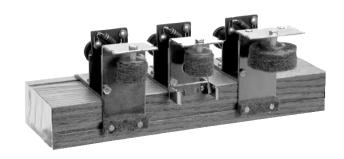
Custom electric chime actions are available for existing chime sets having diameters other than 1-1/4". For larger tube diameters, the Deagan action is utilized with the addition of a hanging plate and a passive damper for the corresponding tube sizes. Diameters and pitches of the largest and smallest tubes are required when ordering custom actions.

Deagan individual chime action is 1-3/4" W x 4-3/4" L x 2-3/8" above mounting rail with 1-1/4" below front of mounting rail.

Mayland individual chime action is 1-3/4" W x 4-3/4" L x 2-3/8" above mounting rail, with 1/4" below front of mounting rail.

Custom individual Deagan chime actions range up to 2-1/2" W x 5-1/2" L x 2-3/8" above mounting rail, with 1-1/4" below mounting rail.

| 8500.83 | Individual Deagan action w/passive damper |
|---------|--|
| 8500.84 | Individual Mayland action |
| 8500.85 | w/passive damper Custom individual Deagan action w/ passive damper |
| 8500.82 | Individual striker tip310" Ø x 1/4" T |

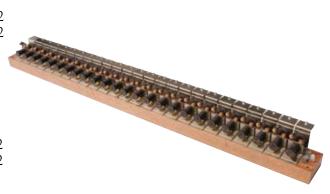


Mayland

Custom

Deagan

| | Description | Total Length |
|---------|----------------------------|-----------------|
| 8583.20 | 20 note Deagan | 40-7/8" |
| 8584.20 | 20 note Mayland | 40-7/8" |
| 8585.20 | 20 note Deagan Split Rail | 22-1/8" x 2 |
| 8586.20 | 20 note Mayland Split Rail | 22-1/8" x 2 |
| 8583.21 | 21 note Deagan | 42-3/4" |
| 8584.21 | 21 note Mayland | 42-3/4" |
| 8585.21 | 21 note Deagan Split Rail | 24" x 2 |
| 8586.21 | 21 note Mayland Split Rail | 24" x 2 |
| 8583.25 | 25 note Deagan | 50-1/4" |
| 8584.25 | 25 note Mayland | 50-1/4" |
| 8585.25 | 25 note Deagan Split Rail | 27-3/4" x 2 |
| 8586.25 | 25 note Mayland Split Rail | 27-3/4" x 2 |
| 8583.30 | Custom Action | |



Underkey Contacts

Underkey contact assemblies are designed for use on mechanical or pneumatic action keyboards where external contacts must be added to play the chimes from the organ keyboard. The underkey contacts can also be mounted under electric or electronic action keyboards where extra contacts are required or when it is appropriate to isolate the chime circuits. The sturdy leaf switches are capable of handling a 5 ohm load. Installation usually requires an adjusting screw be installed on the underside of each key in the chime range. These felted screw heads depress the leaf spring contacts of the assembly.

15-3/16" L x 2-5/16" D x 3/8" T

8520.21 21 note key contact assembly8520.25 25 note key contact assembly



8520.00 Single note key contact unit

Multi-Tap Transformer

Power for organ chimes is provided by a universal multi-tap, multi-voltage 120 VAC transformer. This unit, much like a door bell transformer, is designed to be plugged in and left running at all times. The universal 10-28 VAC transformer is furnished with the chime packages. Each transformer has 6 selectable voltage taps. A 6' cord set is provided.

3-3/4" W x 4" D (including lugs) x 3-1/8" H

8530.15 Universal 120 VAC transformer, 10-28 VAC output



Chime Transformer

8530.14 30 Volt, 5 AMP Transformer for use with Solid State Chime Relay

15-3/16" L x 2-5/16" D x 3/8" T



Bridge Rectifier

8530.20

A full-wave bridge rectifier is used on the secondary side of the transformer. DC current provides a more powerful stroke on the chime solenoid. The bridge rectifier is furnished as standard equipment with all chime packages and is recommended for use when new actions are installed on older chime tubes. Unit is provided with a center screw mounting hole and four spade terminals.

1-1/8" x 1-1/8" (including lugs) x 11/16" H



in volume control is available. This unit can be furnished independently or wired to a chime package. It is mounted on an aluminum plate designed to be secured under an existing keyboard or attached to an external frame. The case is medium

Where it is not convenient to connect

the chimes to the organ keyboard,

a free-standing keyboard with built-

Chime Keyboards

existing keyboard or attached to an external frame. The case is medium rubbed walnut. The 3-1/2" synthetic keys activate sturdy leaf switches capable of handling a 5 ohm load. 21 note unit is 15-1/2" L x 6-5/8" D (includes 1-7/8" mounting plate) x 2-3/8" T. 25 note unit adds 1-3/4" to length, all other dimensions remain the same.

8540.21 8540.25 21 note keyboard with volume control 25 note keyboard with volume control

Volume Control Switch

8530.05

The attractive volume control switch with gold colored plate permits the organist to choose among one of 5 power levels and "off." This unit is used to switch the appropriate voltage taps of the chime transformer. It is furnished with a black knob and either a Deagan or Mayland switch plate. Unwired.





Chime Canopy

Made from select oak veneers, the chime canopy provides a handsome cap or finish to an exposed set of chimes. The standard canopy is finished in medium oak and is complete with either of the attractive Deagan or Mayland nameplates. The canopy is designed to be used in conjunction with the heavy duty wall brackets 8570.10. The canopy simply sits on and is supported by the brackets. Custom-built canopies are provided in your choice of wood and finish.

8560.21 Standard 21 note canopy

44-3/8" L x 9" H x 8-1/4" D

8560.25 Standard 25 note canopy

51-7/8" L x 9" H x 8-1/4" D

8560.10 Custom canopy finished to sample



Wall Brackets

Welded steel wall brackets are provided in two sizes, for use with and without canopy. All brackets are constructed from 1/8" x 1-1/4" painted steel and are configured so that chimes mount in correct relationship to the wall and to the chime canopy, if used. Four 1/4-20 x 2-1/4" mounting bolts and two No. 8 x 3/4" RHWS furnished.

8570.00 Standard wall brackets (w/o canopy use)

8-1/2" H x 6-1/8" D



8570.10 Heavy duty wall brackets (for canopy use)

8-1/2" H x 7-3/16" D





Chime Cable

Because of the greater current requirements of chime coils, all chime cables are specially constructed from 18 or 22 gauge wire. All wire is color coded for ease of installation. It is recommended that this cable be used between chime actions and keyboard, underkey contacts or relay assemblies to avoid line voltage drop and soft chime notes.

| | Description | No. Conductors | B & S Gauge |
|--------------------|--------------------------------------|-------------------|----------------|
| 5160.08 | Volume control/ transformer cable | 8 | 18 |
| 5160.21 | 21 note cable | 25 | 22 |
| 5160.25 5160.40 | | 30 40 | 22 22 |

Floor Stand

8580.00

A floor stand is available for situations where permanent installation of chimes on existing walls or organ structure is not practical. The floor stand provides an alternative method of display. The attractive, massive oak stand is finished in medium oak and matches the standard canopy. The floor stand comes in one size and will accommodate 20, 21, or 25 note chime sets. It is shipped knocked down and is easily assembled. 8570.10 heavy duty wall brackets must be ordered separately when used for canopy support. Unit is 74-1/2" H to the top of the action rail and occupies a floor footprint of 17" D x 39-3/4" W.



PIPES & SUPPLIES

ORGAN PIPES

Organ Supply Industries is justly proud of the high quality, American-made pipework we provide for our customers. Each pipe is carefully crafted to your specifications by our experienced pipe makers in our Erie, PA workshop, then carefully voiced to your instructions. A Check Sheet is provided for Metal Flues, for Wood Pipes, and for Reed Pipes to assist you in preparing your custom order. The following construction information outlines some of the many variations in details that can be provided for each kind of pipe.



METAL FLUE PIPES



Pipe Metal Alloys

Metal used for organ pipes consists of alloys of tin and lead in various percentages. The metal compositions used are selected for visual or tonal reasons.

The basic organ metal alloys are:

- A) 30% tin, 70% lead, (common metal) planed on top side
- B) 50% tin, 50% lead, (spotted metal) planed on linen side
- C) 75% tin, 25% lead, (plain tin) planed on both sides
- D) Antimonial lead, 94% lead, 6% antimony

Zinc

Large bass pipes, customarily longer than 4' C, are generally made from organ quality zinc. Zinc can be finished in several ways depending on the visual result required. Zinc pipe standard finish is aluminum colored lacquer which approximates the color of natural zinc. When zinc pipes are exposed or to be used in a facade, they can be finished in gold or aluminum colored lacquer or highly polished and lacquered to look comparable to polished tin pipes.



Copper

Copper pipes can be used visually with great effect in the 16' and 8' range. Copper pipes can be finished in a number of ways; plain so that they develop their own patina, flamed and lacquered gives them a variegated and interesting pattern, or they can be highly polished and lacquered.

Mouth Inserts

The soldered-in mouth inserts for zinc or copper pipes are antimonial lead. Common metal, spotted metal, or 75% tin lips are options for visual reasons. Polished copper and polished zinc pipes are furnished with 75% tin upper and lower lips.

CONSTRUCTION DETAILS Scaling

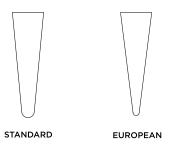
Scaling of organ pipes or the determination of pipe diameter is based on the 17th pipe being 1/2 the diameter of pipe #1 and is called normal 17th halving or Normalmensur, $1:\sqrt[4]{8}$. The 17th halving or Normalmensur chart shows the relationship between millimeters and corresponding scale numbers. All starting scales are based on this chart. 17th halving ratios are normal for Principals. Flutes and strings may use other ratios. When halving ratios other than 17th are requested, the halving begins with the dimension of C-1. Variable halving ratios are a viable alternative.

17th Halving or Normalmensur, 1: √8

| | 3 | 2' |] | 16' | 8 | 3' | 4 | ľ | 2 | 2' | 1 | 1 | 1/ | ′2' | 1, | /4' | 1, | /8' | 1/ | 16' |
|-------|-------|-------|-------|-------|-------|-------|------|-------|------|-------|------|-------|------|-------|------|-------|-----|-------|-----|-------|
| | mm | scale | mm | scale | mm | scale | mm | scale | mm | scale | mm | scale | mm | scale | mm | scale | mm | scale | mm | scale |
| C 1 | 439.7 | 20 | 261.5 | 32 | 155.5 | 44 | 92.4 | 56 | 54.9 | 68 | 32.6 | 80 | 19.3 | 92 | 11.5 | 104 | 6.8 | 116 | 4.0 | 128 |
| C# 2 | 421.2 | 21 | 250.4 | 33 | 148.9 | 45 | 88.5 | 57 | 52.6 | 69 | 31.3 | 81 | 18.6 | 93 | 11.0 | 105 | 6.5 | 117 | 3.9 | 129 |
| D 3 | 403.2 | 22 | 239.8 | 34 | 142.6 | 46 | 84.7 | 58 | 50.4 | 70 | 29.9 | 82 | 17.8 | 94 | 10.5 | 106 | 6.3 | 118 | 3.7 | 130 |
| D# 4 | 386.2 | 23 | 229.6 | 35 | 136.5 | 47 | 81.1 | 59 | 48.2 | 71 | 28.7 | 83 | 16.9 | 95 | 10.1 | 107 | 6.0 | 119 | 3.6 | 131 |
| E 5 | 369.9 | 24 | 219.9 | 36 | 130.7 | 48 | 77.7 | 60 | 46.2 | 72 | 27.4 | 84 | 16.3 | 96 | 9.7 | 108 | 5.7 | 120 | 3.4 | 132 |
| F 6 | 354.1 | 25 | 210.6 | 37 | 125.2 | 49 | 74.4 | 61 | 44.2 | 73 | 26.3 | 85 | 15.6 | 97 | 9.3 | 109 | 5.5 | 121 | 3.3 | 133 |
| F# 7 | 339.1 | 26 | 201.6 | 38 | 119.9 | 50 | 71.3 | 62 | 42.3 | 74 | 25.2 | 86 | 14.9 | 98 | 8.8 | 110 | 5.2 | 122 | 3.1 | 134 |
| G 8 | 324.7 | 27 | 193.1 | 39 | 114.8 | 51 | 68.2 | 63 | 40.5 | 75 | 24.1 | 87 | 14.3 | 99 | 8.5 | 111 | 5.0 | 123 | 3.0 | 135 |
| G# 9 | 311.0 | 28 | 184.9 | 40 | 109.9 | 52 | 65.3 | 64 | 38.8 | 76 | 23.1 | 88 | 13.7 | 100 | 8.1 | 112 | 4.8 | 124 | 2.8 | 136 |
| A 10 | 297.8 | 29 | 177.1 | 41 | 105.3 | 53 | 62.6 | 65 | 37.2 | 77 | 22.1 | 89 | 13.1 | 101 | 7.8 | 113 | 4.6 | 125 | 2.7 | 137 |
| A# 11 | 285.2 | 30 | 169.5 | 42 | 100.8 | 54 | 59.9 | 66 | 35.6 | 78 | 21.1 | 90 | 12.6 | 102 | 7.4 | 114 | 4.4 | 126 | 2.6 | 138 |
| B 12 | 273.1 | 31 | 162.3 | 43 | 96.5 | 55 | 57.4 | 67 | 34.1 | 79 | 20.2 | 91 | 12.0 | 103 | 7.1 | 115 | 4.2 | 127 | 2.5 | 139 |

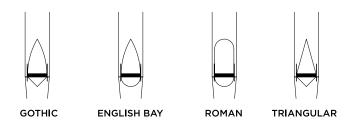
Feet

Pipes are provided with standard feet. European style feet with a greater taper are available. Either of these styles can have open or closed toes. The 16' pipes are normally furnished with open toes and the 8' and 4' zinc or copper pipes with cast metal toes.



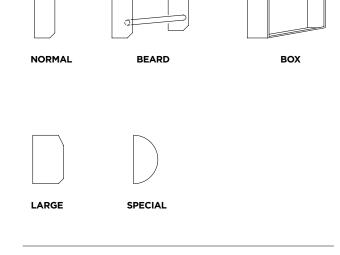
Mouth Style

The upper and lower lips of organ metal pipes are pressed down (flattened). On zinc or copper pipes, the upper and lower lips are soldered in. The normal mouth form is Gothic. Other choices include: English Bay, Roman, and Triangular styles of mouth. These styles can also be provided with the upper and/or lower lip slightly raised.



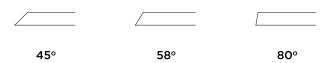
Ears

Ears are normally provided up to 1' E and come in several forms. The normal ear is illustrated first. On string pipes, beards or rollers are usually provided between the ears to stabilize pipe speech. For Quintadena pipes or small scale Flute basses, box beards are often provided. Rohrflutes and Gedeckts have large ears for stability of sound and/or tuning aids. For visual or aesthetic reasons, special shaped ears are also possible.



Languids

Normal languid bevel is 58°. Other languid bevels from 45° through 80° are available. Languid thickness is substantial and in direct proportion to the mouth width of the pipe.

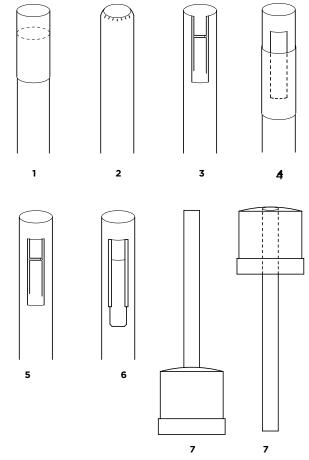




Tuning Methods

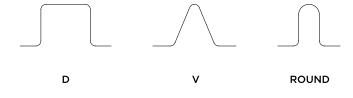
There are six basic styles of tuning devices for open flue pipes. They are:

- 1. Dead length with cylindrical tuner. On larger scaled pipes, springs are installed to add tension to tuner. Used on zinc, copper, and organ metal pipes.
- 2. Cone tuning for organ metal pipes. Normally from 2/3' G up.
- 3. Scroll tuner rolled from top of pipe. On zinc and copper pipes, an organ metal insert is provided in which slot is cut and rolled. On organ metal pipes, slot is cut and rolled in body up to 2/3' F#.
- 4. Slotted length with cylindrical tuner. Used on zinc and organ metal pipes.
- 5. Slotted length for roll tuning. An organ metal insert is provided in zinc and copper pipes in which a slot is cut and rolled. On organ metal pipes, slot is cut and rolled directly in body of the pipe.
- 6. Slotted length with track tuner. For zinc and copper pipes only, suggested for facade pipes that may be just out of reach.
- 7. Capped metal pipes have larger caps packed with felt. The smallest capped pipes are packed with paper. The tops of all capped flue pipes are slightly domed to provide rigidity and tuning stability.



Pipe Hooks

Pipe hooks on larger pipes made of copper or zinc can be provided in three shapes: the D hook, the V hook (standard), and the round hook. Hooks are secured to zinc and copper pipes with pop rivets and soldered. On organ metal pipes, pipe hooks of the same metal are soldered on.



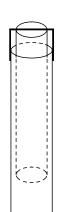
Mitering

Where sufficient height is not available, pipes can be mitered up to 180°. 90° miters are made with two cuts and 180° miters have four cuts and are securely braced. Good organ building practice suggests that the miter start no lower than 2/3 of body length. If a shorter pipe is required, a Haskell or stopped bass is an alternative.



Haskell Pipes

Where height and depth is a problem, Haskell pipes can be provided. These pipes are essentially fractional length with an internal tube which allows the pipe to speak the pitch of a full length pipe. The tone is slightly altered by the internal tube, having a trace more string quality.



9075.02

Treble Pipes

When an existing stop is to be extended by several notes or several octaves, where possible, stock treble spotted metal pipes, complete with slide tuners, are used. Matching pipes of spotted metal, common metal, or 75% tin can be provided. For best tonal and scaling match, the last existing pipe and wind pressure on which it is voiced should be furnished.

Voicing

Pipes are provided voiced, pre-voiced (cutup only), or unvoiced. Fill in all information requested on the Metal Pipe Check Sheet. This includes starting scale, material of the pipes, wind pressure, pitch (A=440 Hz), open or closed toes, chest type, and voicing instructions, including placement, room size, and any other information that would be helpful to the voicer.

Standard Pipe Construction

Standard pipe construction includes zinc pipes with Gothic mouths, slide tuners or caps, finished in standard aluminum lacquer. Spotted metal pipes have pressed down (flattened) mouths and slide tuners or caps. All standard pipework employs an appropriate halving ratio, 58° languid bevel, and standard feet.

Custom Pipe Construction

All flue pipework is handcrafted in our plant. Customization to provide special scaling and special constructions is easily accommodated to your specifications for any flue pipework.

Pipe Repair

9035.00

Our pipe shop is equipped to repair individual damaged metal flue pipes or to provide faithful replacement pipes for those missing from an incomplete set. When a pipe is to be repaired or replaced, the pipe on either side of the damaged or missing pipe is essential, along with operating wind pressure, so that a proper match for both scaling and voicing can be obtained. Pricing can be furnished after inspection of pipes to be repaired or replaced.



Flue Revoicing

9030.00

Older flue pipes in good physical condition can often be recycled and revoiced at a savings. Pipes will be accepted for revoicing provided they are of good manufacture, show no metal fatigue, and are not badly torn or mishandled. Pipes are washed and minor repairs are made. New tuning slides are installed as required and pipes are revoiced consistent with new tonal requirements, wind pressure, and customer instructions.

Mixture Compositions

The basic mixture formulas listed follow generally accepted norms and are based on 48 scale, 130.7 mm at 8' C. Mixtures with other formulas and scaling are easily provided.

II Mixture (12-15) No breaks

III Mixture (15-19-22)

| #1-24 | #25-48 | #49-61 |
|-------|--------|--------|
| 15 | 12 | 8 |
| 19 | 15 | 12 |
| 22 | 19 | 15 |

III Mixture (19-22-26)

| #1-24 | #25-36 | #37-48 | #49-61 |
|-------|--------|--------|--------|
| 19 | 15 | 12 | 8 |
| 22 | 19 | 15 | 12 |
| 26 | 22 | 19 | 15 |

III Mixture (22-26-29)

| #1-12 | #13-24 | #25-36 | #37-48 | #49-61 |
|-------|--------|--------|--------|--------|
| 22 | 19 | 15 | 12 | 8 |
| 26 | 22 | 19 | 15 | 12 |
| 29 | 26 | 22 | 19 | 15 |

IV Mixture (12-15-19-22)

| #1-24 | #25-48 | #49-61 |
|-------|--------|--------|
| 12 | 8 | 5 |
| 15 | 12 | 8 |
| 19 | 15 | 12 |
| 22 | 19 | 15 |
| | | |

IV Mixture (15-19-22-26)

| #1-24 | #25-36 | #37-48 | #49-61 |
|-------|--------|--------|--------|
| 15 | 12 | 8 | 5 |
| 19 | 15 | 12 | 8 |
| 22 | 19 | 15 | 12 |
| 26 | 22 | 19 | 15 |

IV Mixture (19-22-26-29)

| #1-12 | #13-24 | #25-36 | #37-48 | #49-61 |
|-------|--------|--------|--------|--------|
| 19 | 15 | 12 | 8 | 5 |
| 22 | 19 | 15 | 12 | 8 |
| 26 | 22 | 19 | 15 | 12 |
| 29 | 26 | 22 | 19 | 15 |

V Mixture (15-19-22-26-29)

| #1-12 | #13-24 | #25-36 | #37-48 | #49-61 |
|-------|--------|--------|--------|--------|
| 15 | 12 | 8 | 5 | 1 |
| 19 | 15 | 12 | 8 | 5 |
| 22 | 19 | 15 | 12 | 8 |
| 26 | 22 | 19 | 15 | 12 |
| 29 | 26 | 22 | 19 | 15 |

Metal Flue Pipes

| | Pitch/Stop | Normal Scale | Scale Range mm | Mouth Width | Halving | Number of Zinc | Pipes S.M. |
|----------------------|--|--------------------|-------------------|----------------|----------|-------------------|---------------|
| | Principals | | | | | | |
| 11600.00 | 16' Principal | 30 - 38 | 286 - 202 | 1/4 | 17 | 12 | |
| 10800.00 | 8' Principal | 42 - 50 | 170 - 120 | 1/4 | 17 | 12 | 49 |
| 10400.00 | 4' Octave | 56 - 62 | 92 - 71 | 1/4 | 17 | | 61 |
| 10220.00 | 2-2/3' Twelfth | 64 - 70 | 65 - 50 | 1/4 | 17 | | 61 |
| 10200.00 | 2' Fifteenth | 70 - 76 | 50 - 39 | 1/4 | 17 | | 61 |
| 10110.00 | 1-1/3' Quint | 77 | 37 | 1/4 | 17 | | 61 |
| 10100.00 | 1' Principal | 84 | 27 | 1/4 | 17 | | 61 |
| | Mixtures | | | | | | |
| 20020.00 | II (12-15) | 48 @ 8' | 48-52 @ 8' | 1/4 | 17 | | 122 |
| 20030.00 | III (15-19-22) | 48 @ 8' | | 1/4 | 17 | | 183 |
| 20030.00 | III (19-22-26) | 48 @ 8' | | 1/4 | 17 | | 183 |
| 20030.00 | III (22-26-29) | 48 @ 8' | | 1/4 | 17 | | 183 |
| 20040.00 | IV (12-15-19-22) | 48 @ 8' | | 1/4 | 17 | | 244 |
| 20040.00 20040.00 | IV (15-19-22-26) | 48 @ 8' 48 @ 8' | | 1/4 1/4 | 17 17 | | 244 244 |
| 20040.00 | IV (19-22-26-29) V (15-19-22-26-29) | 48 @ 8' | | 1/4 | 17 | | 305 |
| | Capped Flutes | | | | | | |
| 31600.00 | 16' Gedeckt | 38 - 40 | 202 - 185 | 1/4 | 17 | 12 | |
| 31601.00 | 16' Quintadena | 42 - 44 | 170 -156 | 1/4 | 17 | 12 | |
| 30800.00 | 8' Gedeckt/Bourdon | 48 - 52 | 131 - 110 | 1/4 | 20 | 12 | 49 |
| 30803.00 | 8' Rohrflöte | 48 - 50 | 131 - 120 | 1/4 | 19 | 12 | 49 |
| 30801.00 | 8' Quintadena | 54 - 56 | 101 - 92 | 1/4 | 18 | 12 | 49 |
| 30402.00 | 4' Koppelflöte | 56 - 58 | 92 - 85 | 1/4 | | (5 Koppel Ged.) | 61 |
| 30404.00 | 4' Spillflöte | 61 | 75 | 1/5 | 20 | | 61 |
| 30400.00 | 4' Gedeckt/Bourdon | 56 - 64 | 92 - 65 | 1/4 | 20 | | 61 |
| 30403.00 | 4' Rohrflöte | 60 - 62 | 78 - 71 | 1/4 | 19 | | 61 |
| 30401.00 | 4' Quintadena | 66 - 68 | 60 - 55 | 1/4 | 18 | | 61 |



| | Pitch/Stop | Normal Sc Scale | cale Range mm | Mouth Width | Halving | Taper | No. of Zinc | f Pipes S.M. |
|----------|-------------------------|--------------------|------------------|----------------|---------|-----------|----------------|-----------------|
| | Open Flutes | | | | | | | |
| 40800.00 | 8' Harmonic Flute | 46 - 48 | 143 - 131 | 1/5 - 2/9 | 18 | | 12 | 49 |
| 10400.00 | 4' Nachthorn | 56 - 58 | 92 - 85 | 1/5 | 19 | | | 61 |
| 40400.00 | 4' Harmonic Flute | 58 - 60 | 85 - 78 | 1/5 - 2/9 | 18 | | | 61 |
| 10200.00 | 2' Piccolo | 70 | 50 | 2/9 | 18 | | | 61 |
| 40200.00 | 2' Harmonic Piccolo | 70 - 72 | 50 - 46 | 1/5 - 2/9 | 18 | | | 61 |
| 10130.00 | 1-3/5' Tierce | 72 - 74 | 46 - 39 | 1/5 | 18 | | | 61 |
| 10110.00 | 1-1/3' Larigot | 72 - 74 | 46 - 42 | 2/9 | 19 | | | 61 |
| 10100.00 | 1' Sifflöte | 78 | 36 | 1/4 | 18 | | | 61 |
| | Strings | | | | | | | |
| 51600.00 | 16' String | 42 - 48 | 170 - 131 | 2/9 - 1/4 | 17 | | 12 | |
| 50800.00 | 8' Viola | 50 - 56 | 120 - 92 | 2/9 - 1/4 | 17 | | 12 | 49 |
| 50800.00 | 8' Dulciana | 54 - 58 | 101 - 85 | 2/9 - 1/4 | 17 | | 12 | 49 |
| 50800.00 | 8' Gamba | 56 - 58 | 92 - 85 | 2/9 - 1/4 | 18 | | 12 | 49 |
| 50800.00 | 8' Salicional | 58 - 60 | 85 - 78 | 2/9 | 18 | | 12 | 49 |
| 50400.00 | 4' String | 62 - 70 | 71 - 50 | 2/9 - 1/4 | 17 - 18 | | | 61 |
| | Tapered Stops | | | | | | | |
| 61600.00 | 16' Gemshorn | 38 | 202 | 2/9 | 17 | | 12 | |
| 60800.00 | 8' Spitzprincipal/flöte | 46 | 143 | 1/4 | 17 | 2/3 - 1/2 | 12 | 49 |
| 60800.00 | 8' Gemshorn | 48 - 52 | 131 - 110 | 2/9 | 18 | 1/3 - 1/2 | 12 | 49 |
| 60800.00 | 8' Erzähler | 50 - 52 | 120 - 110 | 1/5 | 18 | 1/3 | 12 | 49 |
| 60400.00 | 4' Blockflöte | 54 - 56 | 101 - 92 | 1/5 | 19 | 1/2 | | 61 |
| 60400.00 | 4' Spitzprincipal/flöte | 58 | 85 | 1/4 | 17 | 2/3 - 1/2 | | 61 |
| 60400.00 | 4' Gemshorn | 60 - 64 | 78 - 65 | 2/9 | 18 | 1/3 - 1/2 | | 61 |
| 60400.00 | 4' Erzähler | 62 - 64 | 71 - 65 | 1/5 | 18 | 1/3 | | 61 |
| 60220.00 | 2-2/3' Nazard | 64 - 70 | 65 - 50 | 2/9 | 18 | 1/2 | | 61 |
| 60200.00 | 2' Blockflöte | 64 - 68 | 65 - 55 | 1/5 | 19 | 1/2 | | 61 |
| 60200.00 | 2' Spitzprincipal/flöte | 70 | 50 | 1/4 | 17 | 2/3 - 1/2 | | 61 |

WOOD PIPES

Materials

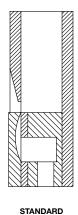
Wood pipes are constructed from top quality, clear poplar with hardwood windways and caps. They are provided unfinished, or finished clear lacquer, shellac, brown stain, or to a color sample. Wood pipes are available in most wood species and to custom scales.

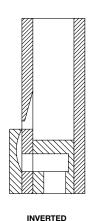


Mouth Style

Standard or English mouths are customarily used on stopped wood pipes in conjunction with a flat or level block. The windway is normally cut in the cap.

Inverted mouths are generally used on open wood pipes in conjunction with sunken block. The windway is cut in the cap.

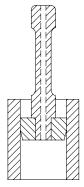


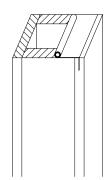


Tuning Methods

Stopped wood pipes have a turned handle attached to an end grain stopper in 4' pitch and smaller pipes. For larger pipes, plywood is employed for the stopper. Stoppers from 4' and smaller are leathered. For pipes longer than 4' pitch, the leather has a felt backing to assist sealing of the stopper. Wood Rohrflöte pipes have pierced (drilled) stopper handles.

Tuning open wood flutes is by a piece of common metal attached across the top of the pipe and rolled for tuning. Overlength open wood pipes may be slotted and fitted with a wood slide for tuning.







Scaling

All standard scales are shown on the following chart. Dimensions are I.D. Special scales can be provided.

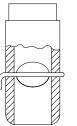
| Scale | 16' 1 | 8' 13 1 | 4' 25 13 | 2' 37 25 | 1' 49 37 | 1/2' 61 49 | Comparable 8' Metal Scale |
|---------|---------------|-------------------|--------------------|--------------------|------------------|------------------|---------------------------------|
| #1 | 8" x 9-1/2" | 4-3/4" x 5-11/16" | 2-13/16" x 3-7/16" | 1-5/8" x 2" | 1" x 1-1/4" | 11/16" x 7/8" | 44/45 |
| | 203.2 x 241.3 | 120.7 x 144.5 | 71.4 x 87.3 | 41.3 x 50.8 | 25.4 x 31.8 | 17.5 x 22.2 | 149.7 |
| #2 | 7" x 8-1/2" | 4" x 5" | 2-1/2" x 3-1/8" | 1-3/4" x 1-15/16" | 1" x 1-1/4" | 11/16" x 7/8" | 48/49 |
| | 177.8 x 215.9 | 101.6 x 127 | 63.5 x 79.4 | 37.5 x 48.5 | 25.4 x 31.8 | 17.5 x 22.2 | 128.2 |
| #3 | 6" x 7-1/2" | 3-5/8" x 4-5/8" | 2-1/4" x 3" | 1-3/8" x 1-13/16" | 15/16" x 1-3/16" | 5/8" x 13/16" | 50/51 |
| | 152.4 x 190.5 | 92.1 x 117.5 | 57 x 74 | 35 x 46 | 23 x 30 | 15 x 20 | 117.4 |
| #4 | 5-1/2" x 7" | 3-3/8" x 4-1/2" | 2" x 2-11/16" | 1-13/16" x 1-9/16" | 3/4" x 1" | 9/16" x 11/16" | 51/52 |
| | 139.7 x 177.8 | 85.7 x 114.3 | 50.8 x 68.3 | 30.2 x 39.7 | 19 x 25.4 | 14.3 x 17.5 | 111.7 |
| #5 | 5" x 6-1/2" | 3" x 4" | 1-13/16" x 2-3/8" | 1-1/8" x 1-1/2" | 3/4" x 15/16" | 9/16" x 11/16" | 54/55 |
| | 127 x 165.1 | 76.2 x 101.6 | 46 x 60.3 | 28.6 x 38.1 | 18 x 23.5 | 13 x 17 | 99.3 |
| #6 | 4-3/4" x 6" | 2-3/4" x 3-3/4" | 1-5/8" x 2-1/4" | 1" x 1-3/8" | 5/8" x 7/8" | 3/8" x 11/16" | 56 |
| | 120.7 x 152.4 | 69.8 x 95.3 | 43 x 57.2 | 26 x 35 | 16 x 21.5 | 10.5 x 13.7 | 92.0 |
| 8' Melo | dia | 3-3/8" x 4-1/2" | 2-3/16" x 3" | 1-5/16" x 1-13/16" | 27/32" x 1-3/32" | 9/16" x 3/4" | 3/8" x 15/32" |
| Hohl | flöte | 85.7 x 114.3 | 55.6 x 76.2 | 33 x 46 | 21 x 28 | 14.6 x 18.7 | 10 x 11.7 |

Feet

Wood pipes of 32' and 16' pitch have wood toe pipe feet with a butterfly valve for wind regulation. Metal toe pipe feet, regulated by the size of the hole in the lead toe, are normally furnished on pipes of 8' pitch and smaller.

Placement of feet in wood pipes, when not specified, on 8' and 4' sets, is in the center of the pipe measured without the cap. Standard foot locations for 16' stopped wood pipes are shown. Dimensions given are from the back of the pipe. Foot is centered side to side. Pipe feet locations can be provided per instructions.

| | Foot Location From Back | | | | Toe I.D. | | | |
|---------|-------------------------|--------|--------|--------|----------|--------|--|--|
| Note | #1 & 2 | #3 & 4 | #5 | #1 & 2 | #3 & 4 | #5 | | |
| #1 - 4 | 4-1/2" | 4" | 3-1/2" | 2" | 1-3/4" | 1-1/2" | | |
| #5 - 6 | 4" | 3-1/2" | 3-1/2" | 1-3/4" | 1-1/2" | 1-1/2" | | |
| #7 - 8 | 4" | 3-1/2" | 3" | 1-3/4" | 1-1/2" | 1-1/4" | | |
| #9 - 12 | 3-1/2" | 3" | 3" | 1-1/2" | 1-1/4" | 1-1/4" | | |



Flue Revoicing



Treble Pipes

9075.02

When an existing stop is to be extended by several notes or several octaves, where possible, stock treble spotted metal pipes, complete with slide tuners, are used. Special pipes of spotted metal, common metal, or 75% tin can be provided. For best tonal and scaling match, the last existing pipe and wind pressure on which it is voiced should be furnished.

9230.00

Older wood pipes in good physical condition can often be recycled and revoiced at a savings. Pipes will be accepted for revoicing provided pipes are of good manufacture, and are not badly mutilated or mishandled. Pipes are washed and minor repairs are made. The stoppers are repacked as required and pipes are revoiced consistent with new tonal requirements, wind pressure, and customer instructions.

Pipe Repair

9235.00

Our pipe shop is equipped to repair individual damaged wood flue pipes or to provide faithful replacement pipes for those missing from an incomplete set. When a pipe is to be repaired or replaced, the pipe on either side of the damaged or missing pipe is essential, along with operating wind pressure, so that a proper match for both scaling and voicing can be obtained. Prices can be furnished after inspection of pipes to be repaired or replaced.



Wood Pipes

| | Dinas | | |] | Metal Ø | | Numb | er of |
|----------------------------------|---|----------------------------------|---|---|--------------------------------------|----------------------------------|----------------------------|----------------------------------|
| | Pipes Pitch/Stop | Scale | I.D. Inches | I.D. mm | mm | Metal Sc | Wood | S.M. |
| 73200.00 | 32' Bourdon | #1 | 13" x 17" | 330 x 432 | 426 | 21 | 12 | |
| 71604.00 | 16' Wood Open | #] | 10" x 13" | 254 x 330 | 327 | 27 | 12 | |
| 71600.00 | 16' Bourdon | #1 #2 #3 #4 #5 | 8" x 9-1/2" 7" x 8-1/2" 6" x 7-1/2" 5-1/2" x 7" 5" x 6-1/2" | 203 x 241 178 x 216 152 x 191 140 x 178 127 x 165 | 250 221 192 178 163 | 33 36 39 41 43 | 12 12 12 12 12 | |
| 70800.00 | 8' Gedeckt | #1 #2 #3 #4 #5 #6 | 4-3/4" x 5-11/16 4" x 5" 3-5/8" x 4-5/8" 3-3/8" x 4-1/2" 3" x 4" 2-3/4" x 3-3/4" | 102 x 127 92 x 118 86 x 114 76 x 102 | 150 128 117 118 99 92 | 45 48 50 52 54 56 | 49 49 49 49 49 | 12 12 12 12 12 12 |
| 70805.00 | 8' Ludwigtone | #4 | 1-3/4" x 4-1/4" | 45x108 | 79 | 60 | 42 | 38 |
| 70403.00 70403.00 | 4' Flute d'Amour 4' Rohrflöte | #3 #3 | 2-3/16" x 3" 2-3/16" x 3" | 56 x 73 56 x 73 | 73 73 | 61 61 | 37 37 | 24 24 |
| 70801.00 70801.00 70802.00 | 8' Melodia 8' Hohlflöte 8' Harmonic Flute | #4 #4 #4 | 3-3/8" x 4-1/2" 3-3/8" x 4-1/2" 3-3/8" x 4-1/2" | 86 x 114 | 118 118 118 | 52 52 52 | 61 61 61 | |
| 70401.00 70402.00 | 4' Melodia 4' Harmonic Flute | #3 #3 | 2-3/16" x 3" 2-3/16" x 3" | 56 x 76 56 x 76 | 73 73 | 61 61 | 49 49 | 12 12 |

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8' Gedeckt #1-49 Stopped Wood, #50-61 Open Metal
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^{4&#}x27; Gedeckt #1-37 Stopped Wood, #38-61 Open Metal

^{8&#}x27; Ludwigtone #1-12 Stopped Wood, #13-42 Open Wood, #43-61 S.M (Double Pipes)

^{4&#}x27; Rohrflöte #1-37 Stopped Wood with Pierced Stoppers, #38-61 Open Metal

^{8&#}x27; Melodia/Hohlflöte #1-12 Stopped Wood, #13-61 Open Wood

^{4&#}x27; Melodia/Hohlflöte #1-49 Open Wood, #50-61 Open Metal

^{8&#}x27; Harmonic Flute #1-12 Stopped Wood, #13-36 Open Wood, #37-61 Harmonic Wood

^{4&#}x27; Harmonic Flute #1-24 Open Wood, #25-49 Harmonic Wood, #50-61 Harmonic Metal

For 8' or 4' ranks an additional octave of wood treble pipes can be supplied.

REED PIPES

Materials

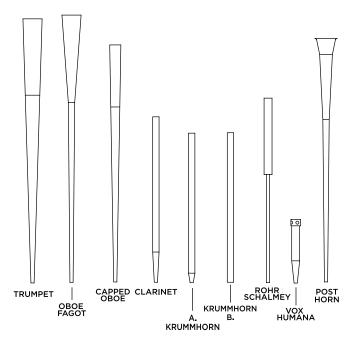
Reed pipes are built from spotted metal (50% tin). Resonators longer than 2' C on Trumpets and Oboes are traditionally of two piece construction with spotted metal bells and zinc stems. Full length spotted metal resonators can be provided for 8' and 1/2L 16' reeds. Full length 16' octaves are made from zinc with spotted metal tuner inserts. Spotted metal bells can be provided. Common metal or antimonial lead can be used in place of spotted metal.





Resonator Shapes

The shape of the reed resonator has a great effect on the development of harmonics and the type of tone color. The following proportioned drawings illustrate the shapes of standard reeds.



Resonator Length

Full length reed resonators in the 16' and 8' octaves are always preferable for complete development of sound, tonal weight, and color. When a full length or mitered full length bass is not practical, 1/2L resonators are an option for brighter chorus reeds such as Trumpet, Trompette, Posaune, Fagotto and Oboe stops. 1/2L basses are not recommended for predominantly dark or full bodied reeds in the Trombone, Tromba, or Tuba class. In most cases, a 1/2L bass will run from #1-12 with the break to full length at #13. Many times a break at #7, 18 or 20 can be more successful in disguising the tonal differences in the two constructions.

Harmonic length resonators (double length) are employed to strenghten the fundamental overtones of the treble range of chorus reeds. They are recommended on 3" and higher wind pressure. Normal break to harmonic resonators occurs at 1' F#, note #43 giving significant support to the higher notes of Trumpet solos. Special purpose reeds in the Tuba family will break at #19 or #31 or to your specifications.

Reed Shallots

Reed shallots are made from brass tubing for French or parallel shallots, or formed brass sheet for other shallots. Shallot faces can be leathered where a smoother tone is required. Seven (7) different types are illustrated.



Base Assembly

Blocks: All reed blocks are stepped style for

added support of shallot.



Wires: Made from spring temper phosphor

bronze, tightly formed to provide

maximum stability.

Wedges: Made from rock maple and individually

fitted to block and shallot.

Tongues: Cut from reed brass, of appropriate

thickness determined by wind pressure

and type of sound.

Ferrules: Provided on all 16' and 8' octaves of

(Sockets) full length and 16' 1/2 L reeds for ease

of service.

Boots: Tapered zinc boots with lead toes

provide maximum stability and support

of reed block and resonator.



Tuners

Roll tuners are cut into the bells of Oboes and Trumpets. Slide tuners are provided for cylindrical reeds of the Clarinet, Krummhorn, and Rohr Schalmey family. Tuning caps are used for Vox Humana pipes. Adjustable length resonators with telescopic tubing at the block are provided for Posthorns.

En Chamade Pipes

Brushed, flamed, or polished copper or polished or aluminum lacquered zinc are visually effective for en Chamade reeds.

Voicing

OSI is acutely aware that the organ is ultimately judged by the color and quality of the reed stops. All reed pipes are provided voiced to your particular requirements. Fill in all information on the Reed Pipe Check Sheet. This includes starting scale, material of the pipes, wind pressure, pitch, shallot style, chest type and voicing instructions, including placement, room size, and any other information about the instrument that would be helpful to the voicer. We work together with you to create a finished reed product worthy of your trust.

Treble Pipes

9075.02

When an existing stop is to be extended by several notes or several octaves, where possible, stock treble spotted metal pipes, complete with slide tuners, are used. Special pipes of spotted metal, common metal, or 75% tin can be provided. For best tonal and scaling match, the last existing pipe and wind pressure on which it is voiced should be furnished.

Reed Revoicing

9130.00

Older reeds in good physical condition can often be recycled and revoiced at a savings. Reed pipes will be accepted for revoicing provided pipes are of good manufacture, show no metal fatigue, and are not badly torn or mishandled. Pipes are washed and minor repairs are made. The tuning wires are replaced as required and new tongues provided consistent with new tonal requirements, wind pressure, and customer instructions. Changing shallot styles (taper to parallel) is not recommended.

9135.00 Pipe Repair

Our pipe shop is equipped to repair individual damaged reed pipes or to provide faithful replacement pipes for those missing from an incomplete set. When a pipe is to be repaired or replaced, the pipe on either side of the damaged or missing pipe is essential, along with operating wind pressure, so that a proper match for both scaling and voicing can be obtained. Prices can be furnished after inspection of pipes to be repaired or replaced.



Reed Pipes

| | | Normal Sca | | Number of Pipes | | |
|----------|-------------------------|------------------|-----------|-----------------|---------|--------|
| | Pitch/Stop | Scale | mm | Zinc | Reeds | Flues |
| 81600.00 | 16' Trumpet | 4-1/2" - 8" | 114 - 203 | 12 | | |
| 81600.00 | 16' Trumpet 1/2L | 4" - 6" | 102 - 152 | 12 | | |
| 80800.00 | 8' Trumpet | 3" - 5" | 76 - 127 | | 49 - 54 | 12 - 7 |
| 80400.00 | 4' Clarion | 2-3/16" - 3-7/8" | 56 - 98 | | 37 - 42 | 24 -19 |
| 81601.00 | 16' Fagotto/Oboe | 5" | 127 | 12 | | |
| 81601.00 | 16' Fagotto/Oboe 1/2I | 4-1/2" | 114 | 12 | | |
| 80801.00 | 8' Oboe/Hautbois | 3-1/2" | 89 | | 49 | 12 |
| 80401.00 | 4' Oboe/Hautbois | 2-3/4" | 70 | | 37 | 24 |
| 80802.00 | 8' Capped Oboe | 2-1/4" | 57 | | 49 | 12 |
| 80402.00 | 4' Capped Oboe | 1-3/4" | 45 | | 37 | 24 |
| 80806.00 | 8' French Horn | 5" | 127 | | 49 | 12 |
| 80807.00 | 8' Cor Anglais | 4-3/4" | 121 | | 49 | 12 |
| 80807.00 | 8' English Horn | 3-5/8" | 92 | | 49 | 12 |
| 80809.00 | 8' Post Horn (Gottfried | d) SPEC | | | 49 - 54 | 12 - 7 |
| 81603.00 | 16' Clarinet | 2-1/2" | 64 | 12 | | |
| 80803.00 | 8' Clarinet | 1-1/2" - 2" | 38 - 51 | | 49 | 12 |
| 80403.00 | 4' Clarinet | 1-5/16" - 1-1/2" | 33 - 38 | | 37 | 24 |
| 80804.00 | 8' Krummhorn | 1" - 1-1/4" | 25 - 32 | | 49 | 12 |
| 80805.00 | 8' Rohr Schalmey | 1-1/2" | 38 | | 49 | 12 |
| 80405.00 | 4' Rohr Schalmey | 1-1/4" | 32 | | 37 | 24 |
| 80808.00 | 8' Vox Humana | 1-1/2" | 38 | | 49 | 12 |

9076.32 3.4 mm

Stock Treble Pipes

Stock treble pipes are used for replacement of missing or damaged pipes and as treble extensions for existing stops. They are spotted metal with a 1/4 mouth and furnished with slide tuners, unvoiced. 180 mm foot length.

| | I.D. | Body Length | Max. Pitch |
|---------|---------|--------------------|------------|
| 2277 22 | 10.2 | 150 | 1 /21 6 |
| 9075.92 | 19.3 mm | 150 mm | 1/2' - C |
| 9075.93 | 18.6 mm | 150 mm | |
| 9075.94 | 17.8 mm | 150 mm | |
| 9075.95 | 16.9 mm | 150 mm | |
| 9075.96 | 16.3 mm | 150 mm | |
| 9075.97 | 15.6 mm | 150 mm | |
| 9075.98 | 14.9 mm | 150 mm | |
| 9075.99 | 14.3 mm | 150 mm | |
| 9076.00 | 13.7 mm | 150 mm | |
| 9076.01 | 13.1 mm | 150 mm | |
| 9076.02 | 12.6 mm | 150 mm | |
| 9076.03 | 12.0 mm | 150 mm | |
| 9076.04 | 11.5 mm | 125 mm | 1/2' - D |
| 9076.05 | 11.0 mm | 125 mm | |
| 9076.06 | 10.5 mm | 125 mm | |
| 9076.07 | 10.1 mm | 125 mm | |
| 9076.08 | 9.7 mm | 125 mm | |
| 9076.09 | 9.3 mm | 125 mm | |
| 9076.10 | 8.8 mm | 100 mm | 1/2' - F# |
| 9076.11 | 8.5 mm | 100 mm | |
| 9076.12 | 8.1 mm | 100 mm | |
| 9076.13 | 7.8 mm | 100 mm | |
| 9076.14 | 7.4 mm | 100 mm | |
| 9076.15 | 7.1 mm | 100 mm | |
| 9076.16 | 6.8 mm | 85 mm | 1/2' - A |
| 9076.17 | 6.5 mm | 85 mm | |
| 9076.18 | 6.3 mm | 85 mm | |
| 9076.19 | 6.0 mm | 85 mm | |
| 9076.20 | 5.7 mm | 85 mm | |
| 9076.21 | 5.5 mm | 85 mm | |
| 9076.22 | 5.2 mm | 75 mm | 1/4' - C |
| 9076.23 | 5.0 mm | 75 mm | |
| 9076.24 | 4.8 mm | 75 mm | |
| 9076.25 | 4.6 mm | 75 mm | |
| 9076.26 | 4.4 mm | 75 mm | |
| 9076.27 | 4.2 mm | 75 mm | |
| 9076.28 | 4.0 mm | 75 mm | |
| 9076.29 | 3.9 mm | 65 mm | 1/4' - D# |
| 9076.30 | 3.7 mm | 65 mm | |
| 9076.31 | 3.6 mm | 65 mm | |

65 mm



WurliTzer™ Tibia Treble Pipes

WurliTzer™ replacement treble pipes for 10" and 15" scale 8' Tibia available in Antimonial lead. These pipes are capped metal #50-55 and open from #56-85. Pipes provided voiced to your samples.

9080.50 #5 9080.62 #6 9080.74 #7

#50-61 #62-73 #74-85

Pipe Making Supplies

| | Material | Form |
|--------------------|--|------------------|
| 9001.00 9002.00 | Gum Arabic Whiting | Powder Powder |
| 9003.00 9004.00 | Pipe Sizing Recipe Stearine Candles | Candle |



Solder

Pure tin and lead are alloyed to provide flux free solder. Use Stearine Candle 9004.00 for flux. Sold by the pound.

| | Composition | Ø |
|---------|-------------|-------|
| 9010.01 | 63/37 | 1/8" |
| 9010.02 | 63/37 | 3/16" |
| 9010.03 | 75/25 | 1/8" |

Cast Toe Points

| | O.D. | Wall |
|---------|----------|-------|
| 9050.01 | 2-1/4" | Heavy |
| 9050.02 | 2-1/16" | Heavy |
| 9050.03 | 1-7/8" | Heavy |
| 9050.04 | 1-13/16" | Heavy |
| 9050.05 | 1-3/4" | Heavy |
| 9050.06 | 1-11/16" | Heavy |
| 9050.07 | 1-5/8" | Heavy |
| 9050.08 | 1-3/8" | Heavy |
| | | |
| 9055.11 | 1-9/16" | Light |
| 9055.12 | 1-3/8" | Light |
| 9055.13 | 1-3/16" | Light |
| 9055.14 | 1-1/16" | Light |
| 9055.15 | 15/16" | Light |
| 9055.16 | 7/8" | Light |
| 9055.17 | 13/16" | Light |
| 9055.18 | 3/4" | Light |
| | | |

Reed Pipe Parts

| Block | Wedge | Boot | Size | Pitch/ Amount |
|---------|---------|---------|------|------------------|
| 9100.02 | 9101.02 | 9103.02 | 2 | 16'-6 |
| 9100.03 | 9101.03 | 9103.03 | 3 | 6 |
| 9100.04 | 9101.04 | 9103.04 | 4 | 8'-8 |
| 9100.05 | 9101.05 | 9103.05 | 5 | 8 |
| 9100.06 | 9101.06 | 9103.06 | 6 | 8 |
| 9100.07 | 9101.07 | 9103.07 | 7 | 8 |
| 9100.08 | 9101.08 | 9103.08 | 8 | 8 |
| 9100.09 | 9101.09 | 9103.09 | 9 | 9 |
| | | | | |

Reed Tuning Wire

Phosphor bronze wire.

| | Size | Wire Size | Wire Ga. | O.A. Length | Pitch/ Amount |
|---------|-------|--------------|-------------|----------------|------------------|
| 9102.02 | 2 | .129 | 8 | 10-3/4" | 16'-6 |
| 9102.03 | 3 | .114 | 9 | 9" | 6 |
| 9102.04 | 4 | .102 | 10 | 7-1/4" | 8'-8 |
| 9102.05 | 5 | .091 | 11 | 6-1/2" | 8 |
| 9102.06 | 6 | .091 | 11 | 6-1/4" | 8 |
| 9102.07 | 7 | .080 | 12 | 5-3/4" | 8 |
| 9102.08 | 8 | .080 | 12 | 5-1/2" | 8 |
| 9102.09 | 9 | .071 | 13 | 4-1/4" | 9 |
| 9102.10 | 10 | .064 | 14 | 4" | |
| 9102.11 | 11 | .055 | 15 | 4" | |
| 9102.20 | Custo | om reed | tuning | wire | |



Reed Shallots

Description

9150.00 16' Tapered - small scale **9151.00** 8' Tapered - small scale



9155.00 16' Tapered - large scale **9156.00** 8' Tapered - large scale



9160.00 16' French - small scale **9161.00** 8' French - small scale



Reed Tongues

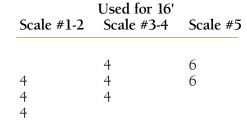
Reed tongues are furnished to your dimensions and thickness, unpolished.

9175.00 16' Reed tongues, unpolished **9176.00** 8' Reed tongues, unpolished

Wood Toe Pipe Feet

6" or 18" long with butterfly valves. 1" Tenon. Finished yellow shellac. Special length pipe feet custom made.

| | I.D. | Tenon O.D. | Length |
|---------|------------|-----------------|--------|
| 9200.10 | 1" | 1-3/8" | 6" |
| 9200.11 | 1-1/4" | 1-5/8" | 6" |
| 9200.12 | 1-1/2" | 2" | 6" |
| 9200.13 | 1-3/4" | 2-1/4" | 6" |
| 9200.14 | 2" | 2-1/2" | 6" |
| 9200.15 | 2-1/4" | 2-3/4" | 6" |
| 9200.16 | 2-1/2" | 3" | 6" |
| 9200.17 | 2-3/4" | 3-1/4" | 6" |
| 9200.18 | 3" | 3-1/2" | 6" |
| 9200.99 | Special Wo | ood Toe Pipe Fe | eet |
| | | | |
| 9202.10 | 1" | 1-3/8" | 18" |
| 9202.11 | 1-1/4" | 1-11/16" | 18" |
| 9202.12 | 1-1/2" | 1-7/8" | 18" |
| 9202.13 | 1-3/4" | 2-1/8" | 18" |
| 9202.14 | 2" | 2-3/8" | 18" |





Metal Toe Pipe Feet

Metal toe pipe feet 6" or 18" long. 3/4" Tenon. Lead toes are cast on wood feet. Finished yellow shellac. Special length pipe feet custom made.

| | | | | | Used for 8' | |
|---------|-----------|-----------------|--------|-------------|-------------|------------|
| | I.D. | Tenon O.D. | Length | Rackboard Ø | Scale #1-4 | Scale #5-6 |
| 9205.01 | 3/16" | 3/8" | 6" | 9/16" | | |
| 9205.02 | 1/4" | 7/16" | 6" | 5/8" | 5 | 9 |
| 9205.03 | 5/16" | 1/2" | 6" | 11/16" | 4 | 4 |
| 9205.04 | 3/8" | 9/16" | 6" | 3/4" | 4 | 6 |
| 9205.05 | 7/16" | 5/8" | 6" | 13/16" | 6 | 6 |
| 9205.06 | 1/2" | 11/16" | 6" | 7/8" | 6 | 6 |
| 9205.07 | 5/8" | 7/8" | 6" | 1-1/8" | 6 | 6 |
| 9205.08 | 3/4" | 1" | 6" | 1-1/4" | 6 | 6 |
| 9205.09 | 7/8" | 1-3/16" | 6" | 1-7/16" | 6 | 6 |
| 9205.10 | 1" | 1-3/8" | 6" | 1-5/8" | 6 | |
| 9205.11 | 1-1/4" | 1-5/8" | 6" | 1-7/8" | | |
| 9205.99 | Special M | etal Toe Pipe F | eet | | | |
| | • | • | | | | |

| 9210.06 | 1/2" | 11/16" | 18" | 7/8" |
|---------|------|---------|-----|---------|
| 9210.07 | 5/8" | 7/8" | 18" | 1-1/8" |
| 9210.08 | 3/4" | 1" | 18" | 1-1/4" |
| 9210.09 | 7/8" | 1-3/16" | 18" | 1-7/16" |
| 9210.10 | 1" | 1-3/8" | 18" | 1-5/8" |





Wood Stopper Handles

Unfinished hardwood, available in 12 sizes. For new or replacement work.

| | териссии | ent work. | | | Used | l For |
|---------|----------|-----------|--------|-------|-------|---------|
| | A | В | С | D | #1 Sc | #2-5 Sc |
| 9220.01 | 1-1/2" | 7-3/8" | 1-1/2" | 1" | 6 | |
| 9220.02 | 1-1/2" | 6-7/8" | 1-1/2" | 1" | 6 | 6 |
| 9220.03 | 1-5/16" | 6-3/8" | 1-1/4" | 7/8" | | 6 |
| 9220.04 | 1-5/16" | 5-7/8" | 1-1/4" | 7/8" | 8' | 6 |
| 9220.05 | 1-1/8" | 5-1/4" | 1-1/8" | 3/4" | | 6 |
| 9220.06 | 1" | 4-3/4" | 1-1/8" | 3/4" | | 6 |
| 9220.07 | 7/8" | 4-1/4" | 1" | 5/8" | | 6 |
| 9220.08 | 11/16" | 3-3/4" | 7/8" | 1/2" | | 6 |
| 9220.09 | 1/2" | 3-1/4" | 3/4" | 3/8" | | 6 |
| 9220.10 | 3/8" | 2-11/16" | 5/8" | 1/4" | | 6 |
| 9220.11 | 5/16" | 2-3/16" | 1/2" | 3/16" | | 6 |
| 9220.12 | 5/16" | 1-5/8" | 1/2" | 3/16" | | 6 |



Tallow

Rendered lamb fat used for lubricating wood pipe stoppers.

9250.01 1/2 lb. can 9250.02 1 lb. can

Slide Tuners

Stock coke tin or aluminum slide tuners are made using Normalmensur or 17th halving. Coke tin will be provided unless otherwise specified. Please provide stop name and starting pitch, give number of tuners, the starting pipe I.D. in inches, millimeters or scale numbers and provide diameter of all "C" pipes for the best fit. The 8090.00 Pipe Scale Ruler is a handy tool for this operation. Indicate breaks for harmonic pipes and mixtures. Standard tuner length is approximately two times the diameter. Standard tuning slides are made with overlap. All slide tuners are carefully rolled, but must be individually fit to pipes

Custom made slide tuners for tapered pipes require the diameter at tuning length and at the languid for each "C" pipe. Specify dead length or slotted length. Tapered slide tuners and extra length tuners are custom-made. 16' and 8' octaves are available with coil tension springs.

A slide tuner order form is available for your use.

| 9310.00 | Coke Tin |
|---------|---------------------|
| 9320.00 | Aluminum |
| 9330.00 | Custom Slide Tuners |



Slide Tuner Stock

Aluminum

9301.10

9301.15

9301.20

.010"

.015"

.020"

| | Thickness | Sheet Size | Suggested Scales |
|--------------------|----------------|---------------------------|-------------------------|
| 9300.10 | .010" | 12" x 24" 12" x 24" | 110-up |
| 9300.12 9300.16 | .012" .016" | 12" x 24" 24" x 36" | 86-109 77-85 |
| 9300.20 9300.25 | .020" .025" | 24" x 36" 24" x 36" | 67 <i>-</i> 76 56-66 |
| 9300.32 | .032" | 24" x 36" | 55 |
| | Coke Tin | | |
| | Thickness | Approximate Sheet Size | Suggested Scales |
| 9301.08 | .008" | 24" x 30" | 80-85 |

Organ Pipe Metal

Cast and planed organ pipe metal from .015" to .050" is available by the full or partial sheet. Sheet size is 31" x 96". Zinc is 27" wide by coil and is available from 11 ga. to 18 ga. All pipe metals sold by the pound. Custom cut metal per your specifications.

24" x 30"

24" x 30"

24" x 30"

59-67

37-41

33-36

Material

| 9400.00 | Common metal 35/65 |
|---------|---------------------|
| 9500.00 | Spotted metal 50/50 |
| 9600.00 | 75% Tin 75/25 |
| 9800.00 | Antimonial lead |
| 9900.00 | Zinc |

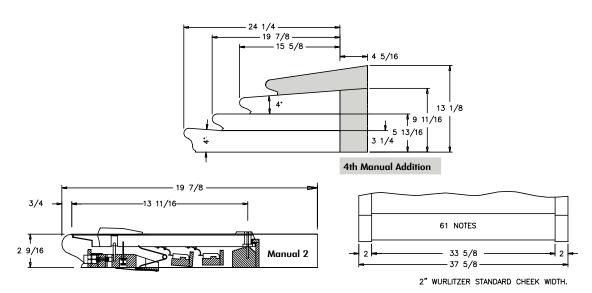


Consoles



Keyboards

Organ Supply Industries is the only supplier of American-made laminated wood-based manual keyboards. These superior quality keyboards provide maximum stability and quality "feel." The basswood laminated (Pat. Applied for) key construction provides twist- and warp-free keyboards. The relaxed sharp key spacing offers a more comfortable playing surface. (165.20 mm center to center.) Hardwood frames with adjustable front "bat" pins, fully bushed bearing surfaces, and 13-23/32" long key with a rear fulcrum construction round out the Theatre Organ keyboards. These are real wood keyboards designed for our American climate



WurliTzer™ Music Rack

Music racks are provided in wood veneers on MDF base with or without lip. Ornate and traditional styles available. Unfinished or finished to sample

0005.20

Style 1 1/2" T x 31" W x 13-1/8" H, 1-3/4" D lip



0005.21

Style 2 1/2" T x 31" W x 11-7/8" H, 1-3/4" D lip



WurliTzer[™] Style Music Rack Brackets

Ornate and traditional style brackets provided in wood veneers on MDF base. Unfinished or finished to sample

0012.20

Style 1 (pair) 3/4" T x 12-7/8" L x 11-1/8" H (nom)



0012.21

Style 2 (pair) 3/4" T x 12-7/8" L x 11-1/8" H (nom)



WurliTzer™ Style Manual Keys, Unmounted

0200.20

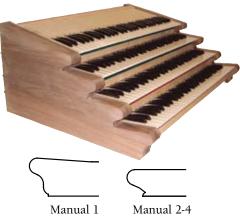
Unmounted 61 note manual keys on maple frame, furnished with synthetic coverings. Order hardware and felts separately. 13-23/32" front to fulcrum pin, 14-9/16" overall front to back. 33-9/16" W C-C



WurliTzer™ Style Manual Keys, Mounted

0203.00

Mounted with WurliTzer™ Mahogany key cheeks and key slips. Synthetic key coverings. Equipped with compass key tension springs, adjustable up stop, front and balance rail felts, hinged at rear for service. Contact rails with 4 or 7 wire contacts installed, separate silver-tipped contact plates installed. Complete, ready to attach cables.



Additional services include finishing to sample, engraving and installing combination and second touch. Satin synthetic and bone coverings are available, as are special key cheek shapes.

0210.00

6110.00

6110.10

WurliTzer™ 2nd Touch Spring

3-1/4" L, 3/8" W x .035" T



WurliTzer™ Hammer Rail Felt

Manual Hammer Rail Felt Without 2nd Touch

Manual Hammer Rail Felt For 2nd Touch



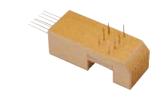
Manual Key Compass Spring

7200.01 1-7/8" L x .040 Ø Wire



Manual Contact Blocks

0220.24 4-wire **0220.27** 7-wire



Replacement WurliTzer™ Manual Piston Rails and Slips

0220.40 Replacement rails and slips are faithful reproductions of the WurliTzer™ originals including the "preferred" feel. They set the standard for all theater organs. Second touch available upon request.



WurliTzer™ Manual Piston Components

| 0203.50 0203.51 | Thumb Pistons Toggle |
|--------------------|---|
| 0203.51 | Brass Coupler Pivot Pin |
| 0203.52 | Contact Pin |
| 0203.54 | Manual Piston Spring |
| 0090.00 | Piston Head, engraved |
| 0220.21 0220.23 | Piston contact block, 2-wire Piston contact block, 3-wire |



Push Button Momentary, Lighted (optional)

Single Pole, Double Throw push button ideal for advanced Control System features and miscellaneous organ peripherals. Low profile tactile feel. 12 VDC or 28 VDC Operation. Bore for 27/32" hole.

1.15" L x .930" Ø

| 0180.10 | Switch w/ Lens, Blank |
|---------|--------------------------|
| 0180.11 | Switch w/ Lens, Engraved |

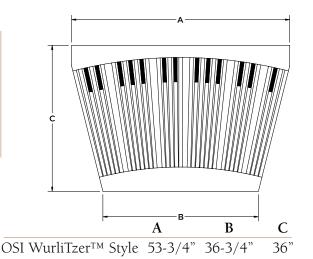
0180.51 12 VDC, Lamp **0180.52** 28 VDC, Lamp



PEDALBOARDS

Pedalboards, built to AGO specifications, are provided in 32 note compass with WurliTzerTM appearance. Standard Style No. 1 frame side rails are perpendicular to floor with special flush mounted feet. Extended toe rail for WurliTzerTM swell shoe mounting. Includes WurliTzerTM naturals & sharps. Key bodies are constructed of straight grained white oak. Keys are guided by a 3/16" rod running through a felt bushed slot in the key front. Easily adjusted flat bent carbon steel tension springs are fastened to solid oak heel rail. Natural key caps are straight grained select hard maple, finished with durable clear epoxy lacquer. Pedalboards are constructed for hard usage and stability, with specially formed and veneered ply curve front top rail and hammer rail.

Additional services include: finishing to sample, mounting contact bar (4 to 12 wires) with silver-tipped contact plates, mounting toe pistons with nameplates and 2nd touch. Contact plates with pigtails are also available.



Shipping Weight: 135 lbs.

0301.21 Birch0303.21 Mahogany0308.21 Walnut

Pedal Key 2nd Touch

0301.20 Second touch is available installed on new pedal keyboards or can be retrofitted on existing OSI pedal keyboards. Mechanism provides consistent, quiet and firm stop and smooth, positive tactile feedback beyond the engagement point.

WurliTzer™ Bench

0500.11 Faithful reproduction and sturdy construction from your choice of birch, mahogany or walnut. Available unfinished or finished to sample.





Pedal Keyboard Naturals

WurliTzer™ replacement naturals. Clear rock maple naturals are finished in a clear epoxy lacquer. Available in specified lengths.



0310.60

WurliTzer™ Pedal Natural

1" W x 1" H x 21" L



WurliTzer™ Friction Blocks and Swell Shoe Contact

0320.40 Long Stroke

0320.41 Short Stroke
0320.42 Expression contact

0320.42 Expression contact block, 13-wire



WurliTzer™ Pedal Sharps



0313.15 WurliTzer™ replacement sharps,

1" W x 2-1/2" H x 5-1/2" L at base

ebony capped for original or OSI Wurlitzer Style Pedalboards.

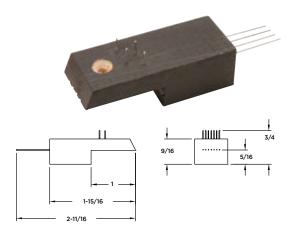
WurliTzer[™] Toe Piston

0403.01 Authentic WurliTzer™ Toe Piston, chrome plated with logo. Dust-free enclosed switch.



WurliTzer™ Pedal Contact Block

0320.24 Pedal contact block, 4-wire0320.27 Pedal contact block, 7-wire0320.32 Pedal contact block, 12-wire



Sostenuto Kick Switch

0425.00 Designed to mount on a variety of expression shoes. Durable Nickel plated steel frame. Enclosed switch provides spring tension.

1-1/2 W x 2-3/4" H x 1-1/2" D

0425.10 Spacer for Sostenuto Switch for height adjustment when Installed on WurliTzer™ Swell Shoes.

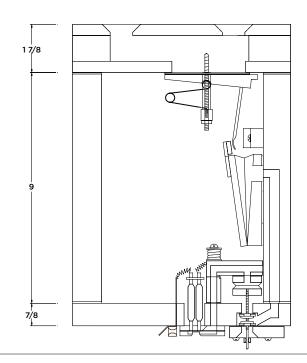
1-5/8" L x 1/2" W x 5/8" D

WurliTzer™ Unit Chests

1225.00

WurliTzerTM manual unit chests are constructed using original layouts and factory details. The distinctive parts that make these high pressure chests the standard of the theatre organ are authentically reproduced. Chests are constructed as individual units or several stops on a common frame with appropriate wind manifold. Your choice of reliable Reisner chest magnets or rebuilt WurliTzerTM magnets are available. All chests are provided in original shellac finish.

Offset chests for 8' and 16' basses are available in original configurations or custom built to your specifications.



7200.30 WurliTzer™ Chest Pallet Spring



WurliTzer™ Manual Chest Pallets with Spoons, Leathered Complete

6960.02 2-5/8" x 7/16" 6960.04 2-5/8" x 5/8" 6991.02 3-5/8" x 7/16" 6991.03 3-5/8" x 9/16" 6991.04 3-5/8" x 5/8" 6991.05 3-5/8" x 3/4"



WurliTzer™ Pallet Leather

Layered Valve leather glued together with smooth face out, duplicaing original pallet covering. Furnished in strips of varying length. Order by total length required.

| | Strip Width | Use |
|---------|-------------|---------------|
| 6520.01 | 2-5/16" | Manual Chests |
| 6520.02 | 3-5/16" | Manual Chests |
| 6520.03 | 2-7/8" | Offset Chests |
| 6520.04 | 5-5/8" | Offset Chests |
| 6520.05 | 6-5/8" | Offset Chests |

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Primary Pneumatics, WurliTzer™ Manual Chest

Primary pneumatics are covered in first quality extra thin tan pneumatic leather. The leather is silicone treated for longer life. The wood blocks are 1/4" thick. One side is drilled with a No. 50 Ø hole for a standard 13 ga. Valve wire. The other face has a 3/8" Ø hold and has a leather gasket on the mounting face.

6975.13 3/4" x 1-1/8"

WurliTzer™ Secondary Motor Gaskets

Each size shipped with punching (not shown) for mounting on hinge end of pneumatic.

6980.05 For 13/16" and 1-1/8" Motors **6980.06** For 1-1/4" and 1-3/8" Motors



WurliTzer™ Secondary Motors

These manual chest motors are time saving alternative for rebuilding or releathering. The pine blanks are exact duplicates of the originals and are furnished with maple "spoon" tabs and hinges ready to leather. Grain orientation has been carefully duplicated. Leather, felt, gaskets, screws, and escutcheon pins are available separately.

3-1/2" L

| Blanks | Leathered Complete | Width |
|---------|-----------------------|--------|
| 6980.01 | 6980.51 | 13/16" |
| 6980.02 | 6980.52 | 1-1/8" |
| 6980.03 | 6980.53 | 1-1/4" |
| 6980.04 | 6980.54 | 1-3/8" |



6980.15 WurliTzer™ Spoon Tab



7502.02 Round Head Wood Screws #2 x 3/8" **7317.01** Escutcheon Pins #17 x 3/8"

6112.00 WurliTzer™ Spoon Tab Felt 5/32" x 1/2" x 55"

WurliTzer™ Primary Valves

These original design WurliTzer™ leather, fibre, and leather punching primary valves are available for replacement of existing primary valves. The 5/8" Ø valve is the integrated, self-threading style. It is completely assembled and ready to install on valve wire without additional leather nuts.

The leather and fibre primary valve with center hole is also available. Assembly on the valve wire requires two leather nuts per valve. Provided with No. 37 drill hole in fibre, pin hole in leather.

The complete valve wire assembly consists of two self-threading 5/8" \emptyset valves installed on 2-1/4" Long 13 ga. Plated valve wire.

6850.08 WurliTzer[™] self-tapping primary valve, 5/8"





6851.08 WurliTzer™ primary assembly



6850.18 WurliTzer™ plain primary valve, 5/8"





Manual Chest Magnet Board Screws

7701.15 12-24 x 2", RH Slotted 12-24 x 2-1/2", RH Slotted 7701.18

WurliTzer™ Primary Action Box

1225.20

1310.00

Replacement for a variety of existing WurliTzer™ Offset Primary Actions and Tremolos. Unit complete with rebuilt WurliTzerTM magnet and primary.

Threaded Inserts

Use as a replacement for WurliTzer™ Chest inserts. Allows for convenient, efficient, and frequent removal of chest parts. Secure fit for existing WurliTzerTM stripped inserts knife thread. No tapping required.

.453" O.D. x 1/2" L

I.D. Drive **Thread** Material Tool 12-24 Plated Steel 8246.10

7710.16



WurliTzer™ 12 Note **Treble Extension Chest**

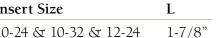
Chests for treble extension pipes that must be offset can be provided in one or more sections. Bottom bung construction. Primaries are not included.



Threaded Insert Drive Tool

Recommended for installation of threaded inserts, these drive tools provide more positive engagement and efficient installation of inserts. Fits standard hex socket, most screw guns, or can be chucked in reversible drill

| | Insert Size | L |
|---------|-----------------------|--------|
| 8246.10 | 10-24 & 10-32 & 12-24 | 1-7/8" |





Pneumatic Batten strips constructed from White Maple.

24" L x 3/8" W x 1/8" T 1660.01 24" L x 7/16" W x 1/8" T 1660.02





WurliTzer™ Regulators

WurliTzerTM style reservoirs are complete with one cone valve and two book or pallet valves. Ready to install on standard WurliTzer™ wind trunks. Four (4) long spring bars are furnished with each unit. Additional spring bars and coil springs are available.

| | Size | Shipping Weight |
|---------|-----------|--------------------|
| 2072.00 | 20" x 30" | 48 lbs. |
| 2073.00 | 26" x 35" | 71 lbs. |
| 2074.00 | 32" x 35" | 97 lbs. |
| 2075.00 | 35" x 42" | 126 lbs. |

2072.58 Short spring bars 5" (maple) Long spring bars 10" (maple) 2072.59







Wind Trunks

| | Size | Capacity |
|---------|-----------------|-------------|
| 2073.14 | 14" x 14" x 14" | 1 Regulator |
| 2073.44 | 14" x 14" x 44" | 2 Regulator |
| 2073.66 | 14" x 14" x 66" | 3 Regulator |

WurliTzer™ Regulator Valve Plate Assembly

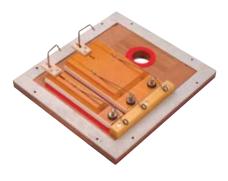
| | Size |
|---------|-----------------------|
| 2072.40 | 20" x 30" |
| 2073.40 | 26" x 35" / 32" x 35" |
| 2075.40 | 35" x 42" |

Regulator Gussets, WurliTzer™

Cut and skived leather corner gussets. Set of 4 with 8 patches.

| | 2.5 | | | sizes | |
|--|-----|--|--|-------|--|
| | | | | | |
| | | | | | |
| | | | | | |

| 2072.65 | Patches |
|---------|------------------------|
| 2072.66 | Corner Caps |
| 2072.67 | Bellows Strips, 1-5/8" |



2072.41 Bell Valve Assembly



WurliTzer™ Equalizer

WurliTzer™ originally designed these units as pressure regulators for swell shutter, console, and percussion actions. These hinged units employ a sophisticated cone valve and are an economical alternative to a standard reservoir where space is at a premium and critical regulation is not required. Suggested for pressures over **5**". The 3" inlet and 3" outlet are located on the bottom of the unit. **15" H O.A.**



| WxL | Shipping Weight |
|----------|--------------------|
| 8" x 20" | 15 lbs. |

23 lbs.

2080.08 8" x 20" **2080.10** 10' x 24"

2080.75 4 Legs, 17"

2080.41 Cone Valve Assembly



5008.00

3305.01 WurliTzer™ Shutter Spring Fibre Link



7250.10 WurliTzer™ Shutter Spring



5-3/8" L O.A. .625" Ø O.D.

Power Pack 2000

5006.01 12 V / 65 A **5006.02** 12 V / 120 A **5006.03** 24 V / 65 A

Surge tolerant power source and energy monitor, which utilizes maintenance free self-charging batteries. Computer monitored output can supply the specified in-rush currents with no leaking or venting and fault protection built-in.

9.875" L x 6.750" W x 7.625" H 105 - 128 VAC, 60 hz Maximum - 48 Watts Trip Current Range from 0.3 Amps to 1.8 Amps



DC Logic 5 Volt Regulated Converter

DC converter for applications that require well regulated logic supply. Small size, easy mounting, efficient operation reduces heat and bulk of traditional linear power supplies.

5-1/2" L x 2-1/2" W x 2" H Input 10 VDC (min) - 30 VDC (max) Output 5 Volt DC Regulated at 3 Amps





WurliTzer™ Chest Magnets

5500.40 180 Ohm, Zinc Die Cast, Rebuilt 180 Ohm, Phenolic, Black Cap Style, Rebuilt 180 Ohm, Customer Magnet Rebuilt at OSI

.036" T x .450" Ø

WurliTzer™ Chest Magnet Parts

Chest magnet coils are wound on 1-3/4" long bobbins to fit WurliTzer™, Reisner, OSI, or any 5/32" Ø magnet core. They are provided in pairs with standard 6" lead wires, ready to install.

5500.61 90 Ohm 5500.62 125 Ohm 5500.63 150 Ohm 5500.64 180 Ohm 5500.65 200 Ohm 5500.90 WurliTzerTM Chest Magnet Dag Screw 1-5/16" L x 3/8" W x 3/32" \emptyset

5500.85 WurliTzer™ armature, electro-plated



5500.91 WurliTzer™ Magnet Thru Wire



5503.70 Robert Morton Magnet Gasket



5500.76 WurliTzer™ chest magnet cap (self-adhesive) gasket.



5500.77 WurliTzer™ chest magnet base (self-adhesive) gasket.

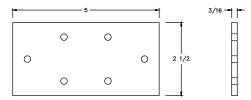


Reisner Player Piano Magnet

Designed to interface with piano and other vacuum actions. 1/8" brass nipple accommodates standard piano tubing and extends 1/2" from magnet.



7700.20 WurliTzer™ Percussion Cleats, Steel



6 SCREW HOLES FOR NO. 12 SCREW

Wind Chimes

Wind chime models are available with 3/8", 1/2 or 3/4" solid aluminum chime bars of varying length. Rotation speed controlled by on board potentiometer. Direction is switch selectable to create ascending or descending passages. Volume easily regulated by striker height. Solid State control allows for latch stop control on existing or new installations. Sizes are available for "best fit" depending on room size and location. The small size is suitable for more intimate installations, whereas the larger sizes are better suited for larger rooms and theatres.

Operating voltage 10 to 16 VDC, 5ADC, 5 Amp. 12-7/8" H O.A.

| | Description | Top Ø | |
|---------|---------------------|----------|--|
| 8508.10 | Small, 3/8" Chimes | 10-1/2" | |
| 8508.20 | Medium, 1/2" Chimes | 12-1/16" | |
| 8508.30 | Large, 3/4" Chimes | 16-7/32" | |



PIPES

Organ Supply Industries is justly proud of the high quality, American-made pipework we provide for our customers. Each pipe is carefully crafted to your specifications by our experienced pipe makers in our workshop, then meticulously voiced to your instructions.

MITERING

Where sufficient height is not available, pipes can be mitered up to 180° . 90° miters are made with two cuts and 180° miters have four cuts and are securely braced. Good organ building practice suggests that the miter start no lower than 2/3 of body length. If a shorter pipe is required, a Haskell or stopped bass is an alternative.

STANDARD PIPE CONSTRUCTION

Standard pipe construction includes zinc pipes with Gothic mouths, slide tuners or caps, finished in standard aluminum lacquer. Spotted metal pipes have pressed down (flattened) mouths and slide tuners or caps. All standard pipe work employs and appropriate halving ration, 58° languid bevel, and standard feet.

Wood pipes are constructed from top quality, clear poplar with hardwood windways and caps. They are provided unfinished, or finished clear lacquer, WurliTzerTM shellac, brown stain, or to a color sample. Wood pipes are available in most wood species and to custom scales.

Reed pipes are built from spotted metal (50% tin). Resonators longer than 2' C on Trumpets and Oboes are traditionally of two piece construction with spotted metal bells and zinc stems. Full length spotted metal resonators can be provided for 8' reeds. Full length 16' octaves are made from zinc with spotted metal tuner inserts. Spotted metal bells can be provided. Common metal or antimonial lead can be used in place of spotted metal.

CUSTOM PIPE CONSTRUCTION

All flue pipework is handcrafted in our plant. Customer to provide special scaling and special constructions are easily accommodated to your specifications for any flue pipework.

Treble Pipes

9075.02

When an existing stop is to be extended by several notes or several octaves, where possible, stock treble spotted metal pipes, complete with slide tuners, are used. Matching pipes of spotted metal, common metal, or 75% tin can be provided. For best tonal and scaling match, the last existing pipe and wind pressure on which it is voiced should be furnished.

Pipe Repair

Our pipe shop is equipped to repair individual damaged metal flue pipes or to provide faithful replacement pipes for those missing from an incomplete set. When a pipe is to be repaired or replaced, the pipe on either side of the damaged or missing pipe is essential, along with operating wind pressure, so that a proper match for both scaling and voicing can be obtained. Pricing can be furnished after inspection of pipes to be repaired or replaced.

9035.00 9135.00 9235.00 Metal Flue, Repair Reed Pipe, Repair Wood Pipe, Repair

Revoicing

Older flue and reed pipes in good physical condition can often be recycled and revoiced at a savings. Pipes will be accepted for revoicing provided they are of good manufacture, show no metal fatigue, and are not badly torn or mishandled. Pipes are washed and minor repairs are made. For flues, new tuning slides are installed as required and pipes are revoiced consistent with new tonal requirements, wind pressure, and customer instructions. For reeds, tuning wires are replaced as required and new tongues provided consistent with new tonal requirements wind pressure and customer instructions. Changing shallot styles is not recommended.

9030.00 9130.00 9230.00 Metal Flue, Revoice Reed Pipe, Revoice Wood Pipe, Revoice

WurliTzer™ Tibia Treble Pipes

WurliTzer™ replacement treble pipe for 10" and 15" scale 8' Tibia available in Antimonial lead. These pipes are capped metal #50-55 and open from #56-85. Pipes provided voiced to your samples.

9080.50 #50-61

9080.62 #62-73

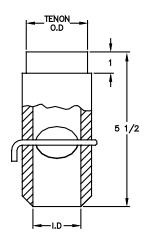
9080.74 #74-85



9166.00 WurliTzer™ Special Reed Shallots



9200.90 Wood Toe Pipe Feet



| STYLE | I,D | TENON O.D |
|-------|-------|-----------|
| 1 | 1 | 1 1/2 |
| 2 | 1 1/4 | 1 3/4 |
| 3 | 1 1/2 | 2 |
| 4 | 1 7/8 | 2 7/16 |



| | Metal Flue Pipes Pitch/Stop | Scale | Halving | Number of Pipes Zinc | S.M. |
|----------|-----------------------------|-------|-----------|--------------------------|------|
| | 0.0 | | 1.0 | | 4.0 |
| 10800.00 | 8' Open Diapason | 43 | 18 | 12 | 49 |
| | 8' Diaphonic Diapason | 44 | 18 | 12 | 49 |
| | 8' Horn Diapason | 43 | 18 | 12 | 49 |
| | Wood Flue Pipes | | C - 1. | Namel and f Divers | |
| | Pitch/Stop | | Scale | Number of Pipes Wood | S.M. |
| 70800.00 | 8' Tibia | | 10" | 49 | 12 |
| | 8' Tibia | | 15" | 49 | 12 |
| | Reed Pipes | | | | |
| | Pitch/Stop | | Scale | Number of Pipes Reeds | S.M. |
| 80809.00 | 8' English Post Horn | | Gottfried | 49 | 12 |
| 80800.00 | 8' Tuba Horn | | 5" | 61 | |
| | 8' Harmonic Tuba | | 5" | 61 | |
| | 8' Tuba Mirabilis | | 6-1/2 | 61 | |
| 80802.00 | 8' Oboe Horn | | 3-1/2" | 56 | 5 |
| | 8' Orchestral Oboe | | 1-7/16" | 56 | 5 |
| 80817.00 | 8' Saxophone | | 4" | 49 | 12 |
| 80814.00 | 8' Krummet | | 2" | 56 | 5 |
| 80803.00 | 8' Clarinet | | 2-1/4" | 56 | 5 |
| 80808.00 | 8' Vox Humana | | 1-5/8" | 56 | 5 |

1-1/2"

61

80818.00

8' Kinura



CONDITIONS

When Organ Supply Industries, Inc. (hereafter referred to as OSI) customer's order contains any provisions which contradict, vary or expand upon the provisions of OSI's "order acknowledgment" or with the provisions contained herein, OSI shall be deemed to have objected to the provisions which the customer seeks, and the provisions found herein and/or in OSI's "order acknowledgment" of order shall prevail. No stipulations, representations, agreements or understandings shall be valid unless issued and/or accepted by OSI in writing.

All agreements made and orders accepted are contingent upon strikes, terrorism, acts of war, fires, accidents or other causes and contingencies beyond OSI's control.

Prices & Specifications

Prices and specifications provided in print and/or electronic format are current at the time of publication. Prices are subject to change, and the "Price List" is for information only, and is not offered as a quotation. Prices invoiced are those in effect at time of shipment. Quoted prices on custom materials are subject to the acceptance terms stated in the quotation and the conditions set forth herein.

TERMS

Prices are FOB, Erie, Pennsylvania, or shipping point. Open accounts may be arranged by furnishing satisfactory credit references. Visa/MasterCard services are offered. C.O.D. and Visa/MasterCard shipments are not subject to cash discounts. Cash discounts are not allowed if there are prior unpaid invoices.

In all cases, full payment for each invoice is due the earlier of thirty days (30) after shipping or thirty days (30) after invoice date. Invoices that exceed these terms will be considered "past due" and subject to account suspension, cancellation and/or collection (see Transfer of Title).

Past due accounts are subject to interest at 1-1/2% per month, starting 30 days from date of invoice. (APR 18%)

A down payment of one-third is required on all custom orders. A second, equal payment is due prior to production. The remaining balance will be handled on the basis of the customer's credit status at the time of shipment.

A minimum order charge of \$10.00 will be added to orders of less than \$20.00. Checks returned for insufficient funds (NSF) will be charged at \$45.00 each.

No other payment terms apply without the written agreement of OSI management.

Deductions

No deductions of any nature, other than cash discount earned, will be honored unless credit memorandum or written authority has been previously issued.



Transfer of Title

All goods and equipment remain the sole property of OSI until OSI receives payment in full. OSI retains the right to demand return of goods and equipment for which OSI has not been paid in full. In the event the goods and equipment have been used in the manufacture or assembly of an instrument, OSI acquires ownership rights of the instrument until goods and equipment are paid in full.

Foreign Shipments

Payments are to be made in United States dollars at par. Prices are FOB Erie, Pennsylvania, USA or shipping point. All charges covering inland and ocean freight, insurance, customs' duties, fees, overseas packing, and all other charges connected with the order are to be paid by purchaser.

Routing Shipments

The customer is responsible for providing OSI with shipping instructions for each order. In the event the customer fails to provide OSI with shipping instruction, OSI will select both the method of shipment and the carrier. In all cases, the customer is responsible for all shipping and handling charges.

Claims

All goods manufactured by OSI are carefully inspected and/or tested before packing and shipment. All claims for damage must be presented to the carrier. OSI is not responsible for breakage or damage after goods are delivered to carrier. If OSI is notified of such claims within 5 days from the date of delivery of merchandise, OSI will assist to secure adjustment. Claims for shortages will be recognized if made within 5 days of date of delivery of merchandise. All other claims will be recognized only if made in writing, within 30 days from the date of delivery of merchandise.

Cancellations of Orders

Orders, once entered, may be cancelled only upon receipt of written notice by OSI, provided OSI is fully compensated for loss due to said cancellation.

Returns

Conditions under which we will accept the return of goods for credit require:

- (a) That authorization from OSI has been received. A Return Authorization Number must appear on the outside of the carton.
- (b) That the goods are in proper saleable condition.
- (c) That the goods are not of special design, construction or finish.
- (d) That the goods be returned, charges prepaid, within 60 days from date of shipment.
- (e) That we deduct 15 percent or \$20.00, whichever is higher, from purchase price as a service charge to cover the cost of handling, testing and restocking
- (f) That, if in our opinion, goods need repairs or refinishing, OSI is authorized to charge against the credit the cost of such work, in addition to the regular service charge.



Adjustments

Adjustments of disputed accounts or disputes of any kind made by any representative of OSI are subject to written approval by OSI's Credit Manager in Erie, Pennsylvania, before considered binding on OSI.

Limited Warranty

All goods of OSI's own manufacture are warranted to the first user for a period of five years after date of shipment against defective workmanship and material. Any parts or goods deemed defective must be returned to OSI, transportation charges prepaid, and if upon examination we deem same to come under the terms of our warranty, OSI will repair or replace same free of charge. This is a limited, non-transferable warranty and OSI is not responsible for any consequential damages resulting from the breach of this warranty or for any labor or installation charges. Should repairs or replacement be necessary due to improper installation, usage, or other causes for which OSI is not responsible, a charge for repairs will be made.

Exceptions to Five (5) Year Warranty

OSI Rectifiers, Reisner Magnets, Chime Actions & Transformers, solid state Chime Relays and SLIC Motors are warranted to the first user against defective workmanship and material for one year from the date of shipment. Ventus Blowers are warranted for 18 months from the date of shipment. Other products sold by OSI, but manufactured by others are subject to the warranty terms and conditions of the manufacturer.

Replacements

When it is necessary to replace parts, the goods to be replaced are to be returned to OSI, with a Return Authorization Number, within 60 days from date of shipment. Credit will be applied upon receipt and inspection of returned parts. If original part(s) were damaged due to negligence, mis-handling and/or improper use, OSI reserves the right to charge for the part(s) and handling costs.

Legal Considerations

Any action for breach of a contract of sale must be commenced within one year of the accrual thereof or be forever barred.

Venue for all actions arising under this contract shall be exclusively in the courts of the Commonwealth of Pennsylvania located in Erie County, or in the Federal District Court located in Erie, Pennsylvania, and all customers and vendors, and their customers and suppliers, hereby consent and submit to the jurisdiction of said courts.

This contract and the duties of the seller and the buyer will be governed by the provisions of the Uniform Commercial Code—Sales of the Commonwealth of Pennsylvania, except as varied and modified herein.

In case any part of all of one or more of the provisions contained in these Conditions of Sale shall, for any reason, be held to be invalid, illegal, or unenforceable in any respect, such invalidity, illegality, or unenforceability shall not affect any other provision or part thereof and these Conditions of Sale shall be construed as if such invalid, illegal, or unenforceable provision or part thereof had never been contained here in.